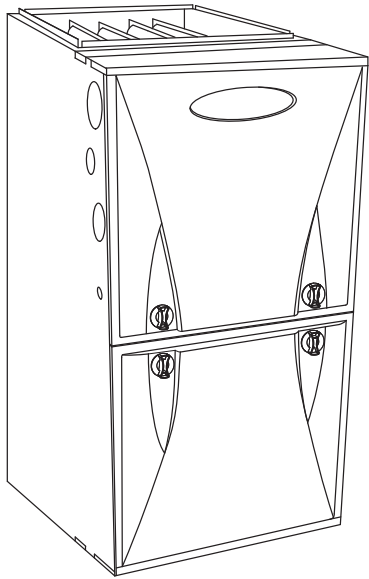


**59SP2A**  
**Performance™ Boost, Single–Stage**  
**4–Way Multipoise**  
**Condensing Gas Furnace**  
**Series 1**



## Product Data



A11263

The 59SP2A Multipoise Performance™ Boost Condensing Gas Furnace features SEER–boosting year–round electrical efficiency when paired with a compatible condensing unit. Energy efficiency is at the heart of this furnace with up to 92.1% AFUE gas efficiency and the electrically–efficient basic ECM blower motor. This gas furnace also features 4–way multipoise installation flexibility, and is available in six model sizes. The 59SP2A can be vented for direct vent/two–pipe, ventilated combustion air, or single–pipe applications. All units meet California Air Quality Management District emission requirements, are design certified in Canada, and are certified for mobile/manufactured home use.

### STANDARD FEATURES

- Quiet operation. Compare for yourself at HVACpartners.com.
- All sizes meet ENERGY STAR® regional standards.
- High–efficiency basic ECM multiple–speed blower motor for electrically efficient operation all year long in heating, cooling and continuous fan operation.
- Humidistat™ Control compatible; dehumidification input for better comfort.
- SmartEvap™ technology helps control humidity levels in the home when used with a compatible humidity control system.
- ComfortFan™ technology allows control of continuous fan speed from a compatible thermostat.
- Ideal height 35" (889 mm) cabinet: short enough for taller coils, but still allows enough room for service.
- Silicon Nitride Power Heat™ Hot Surface Igniter.
- 4–way multipoise design for upflow, downflow or horizontal installation, with unique vent elbow and optional venting through–the–cabinet downflow venting capability.
- Single–speed inducer motor, and single–stage gas valve.
- Self diagnostics with SuperBrite LED.
- Approved for Manufactured Housing/Mobile Home applications with MH accessory kit.
- Adjustable blower speed for heating, cooling and continuous fan.
- Aluminized–steel primary heat exchanger.
- Stainless–steel condensing secondary heat exchanger.
- Propane convertible (see Accessory list).
- Factory–configured ready for upflow applications.
- Fully–insulated casing including blower section.
- Convenient Air Purifier and Humidifier connections.
- Direct–vent/sealed combustion, single–pipe venting or ventilated combustion air.
- Installation flexibility: (sidewall or vertical vent).
- Residential installations may be eligible for consumer financing through the Retail Credit Program.
- Cabinet air leakage less than 2.0% at 1.0 in. W.C. and cabinet air leakage less than 1.4% at 0.5 in. W.C. when tested in accordance with ASHRAE standard 193.

Performance  
 SERIES



Use of the AHRI Certified™ Mark indicates a manufacturer's participation in the program. For verification of certification for individual products, go to [www.ahridirectory.org](http://www.ahridirectory.org).

**Always Ask For**  
**FACTORY**  
**AUTHORIZED**  
**PARTS**

SAP ORDERING NO.	CASING DIMENSIONS (IN.)			RATED HEATING OUTPUT†	AFUE		ENERGY STAR®	HEATING AIRFLOW		COOLING CFM @ 0.5 ESP (in. W.C.)	MOTOR HP SPEED
	H	D	W	BTUH	UPFLOW/HORIZONTAL	DOWN-FLOW		Heating CFM	Heating ESP (in. W.C.)		
59SP2A040E14--10	35	29.5	14.2	37,000	92.1%	92.1%	SOUTH	770	0.1	880	1/2 - 5
59SP2A040E17--12	35	29.5	17.5	37,000	92.1%	92.1%	SOUTH	785	0.1	1025	1/2 - 5
59SP2A060E14--12	35	29.5	14.2	56,000	92.1%	92.1%	SOUTH	1100	0.12	1035	1/2 - 5
59SP2A060E17--14	35	29.5	17.5	56,000	92.1%	92.1%	SOUTH	1000	0.12	1190	1/2 - 5
59SP2A080E17--16	35	29.5	17.5	75,000	92.1%	92.1%	SOUTH	1355	0.15	1370	1/2 - 5
59SP2A080E21--20	35	29.5	21.0	75,000	92.1%	92.1%	SOUTH	1460	0.15	1815	3/4 - 5
59SP2A100E21--20	35	29.5	21.0	93,000	92.1%	92.1%	SOUTH	1675	0.2	1855	3/4 - 5
59SP2A120E24--20	35	29.5	24.0	111,000	92.1%	92.1%	SOUTH	1875	0.2	1800	3/4 - 5

† Capacity in accordance with DOE test procedures. Ratings are position dependent. See rating plate.

‡ Heating CFM at factory default blower motor heating tap settings.

ESP – External Static Pressure

## FEATURES AND BENEFITS

**SmartEvap™ Technology** — When paired with a compatible thermostat, this dehumidification feature overrides the cooling blower off-delay when there is a call for dehumidification. By deactivating the blower off-delay, SmartEvap technology prevents condensate that remains on the coil after a dehumidification cycle from re-humidifying throughout the home. This results in reduced humidity and a more comfortable indoor environment for the homeowner.

Unlike competitive systems, SmartEvap technology only overrides the cooling blower off-delay when humidity control is needed. Once humidity is back in control, SmartEvap re-enables the energy-saving cooling blower off-delay.

The 59SP2A gas furnaces are ENERGY STAR® qualified only in U.S. South: AL, AZ, AR, CA, DC, DE, FL, GA, HI, KY, LA, MD, MS, NV, NM, NC, OK, SC, TN, TX, VA.

**ComfortFan™ Technology** — Sometimes the constant fan setting on a standard furnace system can actually reduce homeowner comfort by providing too much or too little air! Comfort Fan technology improves comfort all year long by allowing the homeowner to select the continuous fan speed of their choice using a compatible thermostat.

**HYBRID HEAT® Dual Fuel System** — This system can provide more control over your monthly energy bills by automatically selecting the most economical method of heating. With HYBRID HEAT components, our system automatically switches between the gas furnace and the electric heat pump as outside temperatures change to maintain greater efficiency and comfort than with any traditional single-source heating system. The heat pump also delivers high-efficiency cooling in the summer.

**Power Heat™ Igniter** — Carrier's unique SiN igniter is not only physically robust but it is also electrically robust. It is capable of running at line voltage and does not require complex voltage regulators as do other brands. This unique feature further enhances the gas furnace reliability and continues Carrier's tradition of technology leadership and innovation in providing a reliable and durable product.

**Performance™ ECM Blower Motor** — This basic ECM, or electronically commutated motor, can provide an efficiency enhancement for select Carrier air conditioner or heat pump systems. It uses less electrical power than its PSC counterpart and also has a wider range of speeds

**Reliable Heat Exchanger Design** — The aluminized steel, clam shell primary heat exchanger was re-engineered to achieve greater efficiency out of a smaller size. The first two passes of the heat exchanger are based on the current 80% product, a design with more than ten years of field-proven performance and success.

These innovations, paired with the continuation of a crimped, no-weld seam create an efficient, robust design for this essential component.

The condensing heat exchanger, a stainless steel fin and tube design, is positioned in the furnace to extract additional heat. Stainless steel coupling box componentry between heat exchangers has exceptional corrosion resistance in both natural gas and propane applications.

**Media Filter Cabinet** — Enhanced indoor air quality in the home is made easier with our optional media filter cabinet. When installed as a part of the system, this cabinet allows for easy and convenient addition of a Carrier high efficiency air filter.

**4-Way Multipoise Design** — One model for all applications – there is no need to stock special downflow or horizontal models when one unit will do it all. The new heat exchanger design allows these units to achieve the certified AFUE in all positions.

**Direct or Single-pipe Venting, or Optional Ventilated Combustion Air** — This furnace can be installed as a 2-pipe (Direct Vent) furnace, in an optional ventilated combustion air application, or in single-pipe, non-direct vent applications. This provides added flexibility to meet diverse installation needs.

**Sealed Combustion System** — This furnace brings in combustion air from outside the furnace, which results in especially quiet operation. By sealing the entire combustion vestibule, the entire furnace can be made quieter, not just the burners.

**Insulated Casing** — Foil-faced insulation in the heat exchanger section of the casing minimizes heat loss. The acoustical insulation in the blower compartment reduces air and motor noise for quiet operation.

**Monoport Burners** — The burners are specially designed and finely tuned for smooth, quiet combustion and economical operation.

**Bottom Closure** — Factory-installed for side return; easily removable for bottom return. The multi-use bottom closure can also serve for roll-out protection in horizontal applications, and act as the bottom closure for the optional return air base accessory.

**Blower Access Panel Switch** — Automatically shuts off 115-v power to furnace whenever blower access panel is opened.

**Quality Registration** — Our furnaces are engineered and manufactured under an ISO 9001 registered quality system.

**Certifications** — This furnace is CSA (AGA and CGA) design certified for use with natural and propane gases. The furnace is factory-shipped for use with natural gas. A CSA listed gas conversion kit is required to convert furnace for use with propane gas. The efficiency is AHRI efficiency rating certified. This furnace meets California Air Quality Management District emission requirements.

## SPECIFICATIONS

The furnace should be sized to provide 100 percent of the design heating load requirement plus any margin that occurs because of furnace model size capacity increments. None of the furnace model sizes can be used if the heating load is 20,000 BTU or lower. Use Air Conditioning Contractors of America (Manual J and S); American Society of Heating, Refrigerating, and Air-Conditioning Engineers; or other approved engineering

method to calculate heating load estimates and select the furnace. Excessive oversizing of the furnace may cause the furnace and/or vent to fail prematurely, customer discomfort and/or vent freezing. Failure to follow these guidelines is considered faulty installation and/or misapplication of the furnace; and resulting failure, damage, or repairs may impact warranty coverage.

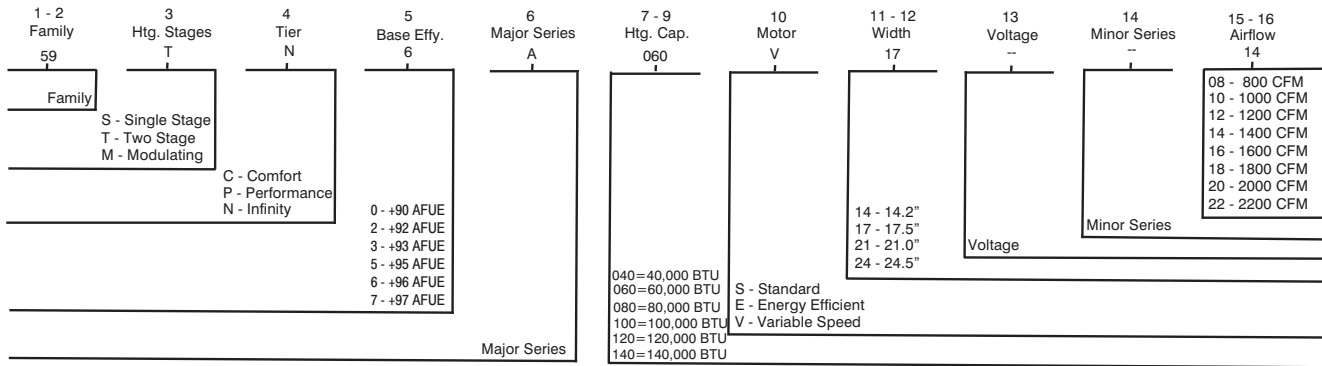
Heating Capacity and Efficiency			040-10	040-12	060-12	060-14	080-16	080-20	100-20	120-20
Input	High Heat	(BTUH)	40,000	40,000	60,000	60,000	80,000	80,000	100,000	120,000
Output	High Heat	(BTUH)	37,000	37,000	56,000	56,000	75,000	75,000	93,000	111,000
Certified Temperature Rise Range °F (°C)		High Heat	35 - 65 (19 - 36)	35 - 65 (19 - 36)	35 - 65 (19 - 36)	35 - 65 (19 - 36)	40 - 70 (22 - 39)	35 - 65 (19 - 36)	40 - 70 (22 - 39)	45 - 75 (25 - 42)
Airflow Capacity and Blower Data			040-10	040-12	060-12	060-14	080-16	080-20	100-20	120-20
Rated External Static Pressure (in. w.c.)	Heating		0.10	0.10	0.12	0.12	0.15	0.15	0.20	0.20
	Cooling		0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5
Airflow Delivery @ Rated ESP (CFM)	High Heat		770	785	1100	1000	1355	1460	1675	1875
	Cooling		880	1025	1035	1190	1370	1815	1855	1800
Cooling Capacity (tons) @ 400, 350 CFM/ton	400 CFM/ton		2	2.5	2.5	3	3.5	4.5	4.5	4.5
	350 CFM/ton		2.5	3	3	3.5	4	5	5	5
Direct-Drive Motor Type			Electronically Commutated Motor (ECM)							
Direct-Drive Motor HP			1/2	1/2	1/2	1/2	1/2	3/4	3/4	3/4
Motor Full Load Amps			6.4	6.4	6.4	6.4	6.4	8.8	8.8	8.8
RPM Range			600 - 1200							
Speed Selections			5							
Blower Wheel Dia x Width		in.	11 x 7	11 x 8	11 x 7	11 x 8	11 x 8	11 x 10	11 x 10	11 x 11
Air Filtration System			Field Supplied Filter							
Filter Used for Certified Watt Data			KGAWF1506UFR							
Electrical Data			040-10	040-12	060-12	060-14	080-16	080-20	100-20	120-20
Input Voltage		Volts-Hertz-Phase	115-60-1							
Operating Voltage Range		Min-Max	104-127							
Maximum Input Amps		Amps	7	7	7.1	7.1	7.1	9.5	9.6	9.6
Unit Ampacity		Amps	9.8	9.8	9.9	9.9	9.9	12.9	12.9	12.9
Minimum Wire Size		AWG	14	14	14	14	14	14	14	14
Maximum Wire Length @ Minimum Wire Size	Feet		38	38	37	37	37	28	28	28
	(M)		(11.6)	(11.6)	(11.3)	(11.3)	(11.3)	(8.5)	(8.5)	(8.5)
Maximum Fuse/Ckt Bkr (Time-Delay Type Recommended)		Amps	15	15	15	15	15	15	15	15
Transformer Capacity (24vac output)			40 VA							
External Control Power Available	Heating		27.9 VA							
	Cooling		34.6 VA							
Controls			040-10	040-12	060-12	060-14	080-16	080-20	100-20	120-20
Gas Connection Size			1/2" - NPT							
Burners (Monoport)			2	2	3	3	4	4	5	6
Gas Valve (Redundant)		Manufacturer	White Rodgers							
Minimum Inlet Gas pressure (in. w.c.)			4.5							
Maximum Inlet Gas pressure (in. w.c.)			13.6							
Manufactured (Mobile) Home Kit			See Accessory Listing							
Ignition Device			Silicon Nitride							
Limit Control			175	175	205	205	230	185	220	165
Heating Blower Control (Heating Off-Delay)			Adjustable: 90, 120, 150, 180 seconds							
Cooling Blower Control (Time Delay Relay)			90 seconds							
Communication System			none							
Thermostat Connections			Com 24V, R, W, G, Y/Y2, DHUM, Y1							
Accessory Connections			EAC (115vac); HUM (24vac); 1-stg AC (via Y/Y2)							

\* See Accessory List for part numbers available.

59SP2A

# MODEL NUMBER NOMENCLATURE

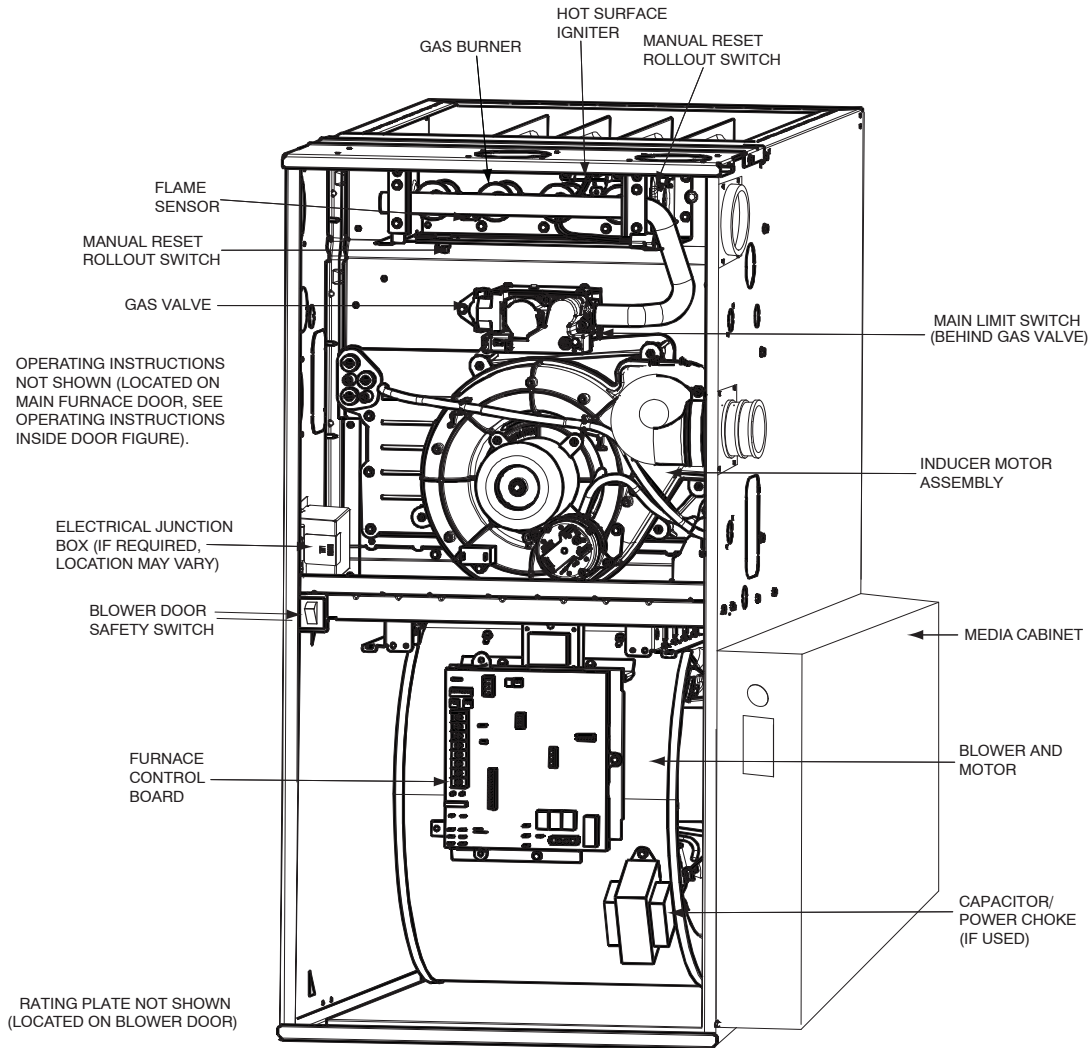
Example of Model Number



Not all families have these models.

A12373

## FURNACE COMPONENTS



REPRESENTATIVE DRAWING ONLY, SOME MODELS MAY VARY IN APPEARANCE.

A170154

59SP2A

## ACCESSORIES

DESCRIPTION	PART NUMBER	040-10	060-12	040-12	060-14	080-16	080-20	100-20	120-20
<b>Venting Accessories</b>									
Vent Kit - Through the Cabinet	KGADC0101BVC	•	•	•	•	•	•	•	•
Vent Terminal - Concentric - 2" (51 mm)	KGAVT0701CVT	See Venting Tables							
Vent Terminal - Concentric - 3" (76 mm)	KGAVT0801CVT								
Vent Terminal Bracket - 2" (51 mm)	KGAVT0101BRA								
Vent Terminal Bracket - 3" (76 mm)	KGAVT0201BRA								
Vent Kit - Rubber Coupling	KG AAC0101RVC	See Venting Tables							
<b>Condensate Drainage Accessories</b>									
Freeze Protect Kit - Heat Tape	KGAHT0101CFP	•	•	•	•	•	•	•	•
CPVC to PVC Drain Adapters - 1/2" CPVC to 3/4" PVC	KGAAD0110PVC	•	•	•	•	•	•	•	•
Horizontal Trap Grommet - Direct Vent	KGACK0101HCK	All DV Horizontal							
Condensate Neutralizer Kit	P908-0001	•	•	•	•	•	•	•	•
External Trap Kit	KGAET0201ETK	•	•	•	•	•	•	•	•
<b>Ductwork Adapter Accessories</b>									
Furnace Base Kit for Combustible Floors	KGASB0201ALL	•	•	•	•	•	•	•	•
Coil Adapter Kits - No Offset	KGADA0101ALL	•	•	•	•	•	•	•	•
Coil Adapter Kits - Single Offset	KGADA0201ALL	•	•	•	•	•	•	•	•
Coil Adapter Kits - Double Offset	KGADA0301ALL	•	•	•	•	•	•	•	•
Return Air Base (Upflow Applications) 14.0" wide	KGARP0301B14	•	•						
Return Air Base (Upflow Applications) 17.5" wide	KGARP0301B17			•	•	•			
Return Air Base (Upflow Applications) 21.0" wide	KGARP0301B21						•	•	
Return Air Base (Upflow Applications) 24.5" wide	KGARP0301B24								•
IAQ Device Duct Adapters 20.0-in. IAQ to 16 in. Side Return	KGAAD0101MEC	20"x25" IAQ Devices							
IAQ Device Duct Adapters 24.0-in. IAQ to 16 in. Side Return	KGAAD0201MEC	24"x25" IAQ Devices							
<b>Gas Conversion Accessories</b>									
Mobile Home Kit	KGBMH0601KIT	•	•	•	•	•	•	•	•
Gas Conversion Kit - Nat to LP	KGBNP50011SP	•	•	•	•	•	•	•	•
Gas Conversion Kit - LP to Nat	KGBPN42011SP	•	•	•	•	•	•	•	•
Gas Orifice Kit - #42 (Nat Gas)	LH32DB207	•	•	•	•	•	•	•	•
Gas Orifice Kit - #43 (Nat Gas)	LH32DB202	•	•	•	•	•	•	•	•
Gas Orifice Kit - #44 (Nat Gas)	LH32DB200	•	•	•	•	•	•	•	•
Gas Orifice Kit - #45 (Nat Gas)	LH32DB205	•	•	•	•	•	•	•	•
Gas Orifice Kit - #46 (Nat Gas)	LH32DB208	•	•	•	•	•	•	•	•
Gas Orifice Kit - #47 (Nat Gas)	LH32DB078	•	•	•	•	•	•	•	•
Gas Orifice Kit - #48 (Nat Gas)	LH32DB076	•	•	•	•	•	•	•	•
Gas Orifice Kit - #54 (LP)	LH32DB203	•	•	•	•	•	•	•	•
Gas Orifice Kit - #55 (LP)	LH32DB201	•	•	•	•	•	•	•	•
Gas Orifice Kit - #56 (LP)	LH32DB206	•	•	•	•	•	•	•	•
Gas Orifice Kit - 1.25mm (LP)	LH32DB209	•	•	•	•	•	•	•	•
Gas Orifice Kit - 1.30mm (LP)	LH32DB210	•	•	•	•	•	•	•	•
<b>IAQ Accessories</b>									
Media Filter Cabinet - 16" (406 mm)	FILCABXL0016	•	•	•	•	•			
Media Filter Cabinet - 20" (508 mm)	FILCABXL0020						•	•	
Media Filter Cabinet - 24" (610 mm)	FILCABXL0024								•
Filter Pack (6 pack) - Washable - 16x25x1 (406x635x25 mm)	KGAWF1306UFR	•	•	•	•	•	•	•	•
Filter Pack (6 pack) - Washable - 24x25x1 (610x635x25 mm)	KGAWF1506UFR	•	•	•	•	•	•	•	•
EZ-Flex Filter - 16" (406 mm)	EXPXXFIL0016	Use with EZXCAB-1016							
EZ-Flex Filter - 20" (508 mm)	EXPXXFIL0020	Use with EZXCAB-1020							
EZ-Flex Filter - 24" (610 mm)	EXPXXFIL0024	Use with EZXCAB-1024							
EZ-Flex Filter with End Caps - 16" (406 mm)	EXPXXUNV0016	Use with EZXCAB-1016							
EZ-Flex Filter with End Caps - 20" (508 mm)	EXPXXUNV0020	Use with EZXCAB-1020							
EZ-Flex Filter with End Caps - 24" (610 mm)	EXPXXUNV0024	Use with EZXCAB-1024							
Cartridge Media Filter - 16" (406 mm)	FILXXCAR0016	Use with FILCABXL-1016							
Cartridge Media Filter - 20" (508 mm)	FILXXCAR0020	Use with FILCABXL-1020							
Cartridge Media Filter - 24" (610 mm)	FILXXCAR0024	Use with FILCABXL-1024							
Carrier Performance Air Purifier - 16x25 (508x635 mm)	PGAPXX1625	Up to 1600 CFM							
Carrier Performance Air Purifier - 20x25 (508x635 mm)	PGAPXX2025	Up to 2000 CFM							
Carrier Performance Air Purifier Repl Filter - 16x25 (406x635 mm)	PGAPAXXCAR1625	GAPAXCC1625							
Carrier Performance Air Purifier Repl. Filter - 20x25 (508x635 mm)	PGAPAXXCAR2025	GAPAXCC2025							

• = Used with the model furnace

59SP2A

## AIR DELIVERY – CFM (WITH FILTER)

UNIT SIZE	RETURN-AIR CONNECTION	SPEED TAPS <sup>2, 3</sup>	EXTERNAL STATIC PRESSURE (IN.W.C.)									
			0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1.0
040–10	SIDE/BOTTOM	Gray	1025	990	950	915	880	845	800	765	725	690
		Yellow	935	895	860	820	785	740	700	660	625	585
		Orange	880	840	805	770	725	685	640	600	560	515
		Blue <sup>3</sup>	770	725	685	640	595	550	510	465	415	370
		Red <sup>3</sup>	590	540	490	445	395	345	280	240	- <sup>6</sup>	- <sup>6</sup>
040–12	SIDE/BOTTOM	Gray	1165	1130	1095	1060	1025	985	950	915	875	840
		Yellow	965	920	880	835	795	755	710	670	630	590
		Blue <sup>3</sup>	785	735	690	645	600	555	515	470	435	395
		Orange <sup>3</sup>	680	625	580	525	480	435	395	360	315	265
		Red <sup>3</sup>	585	530	475	425	375	340	295	245	- <sup>6</sup>	- <sup>6</sup>
060–12	SIDE/BOTTOM	Gray	1165	1140	1110	1080	1035	1000	960	920	870	825
		Blue	1105	1085	1050	1010	975	930	890	845	795	755
		Yellow	1040	1000	960	920	880	840	785	740	690	640
		Orange <sup>3</sup>	840	795	750	705	655	610	555	500	450	395
		Red <sup>3</sup>	745	615	555	510	450	390	340	290	230	195
060–14	SIDE/BOTTOM	Gray	1335	1300	1275	1230	1190	1135	1090	1040	985	925
		Yellow	1170	1135	1095	1045	995	940	890	825	770	700
		Blue <sup>3</sup>	1010	965	910	855	800	735	675	615	555	505
		Orange <sup>3</sup>	960	905	855	800	740	675	615	555	505	460
		Red <sup>3</sup>	910	735	675	605	535	485	430	375	330	265
080–16	SIDE/BOTTOM	Gray	1545	1505	1460	1420	1365	1320	1275	1225	1180	1135
		Blue	1375	1330	1275	1225	1175	1125	1075	1025	970	920
		Yellow <sup>3</sup>	1195	1140	1090	1040	985	930	875	815	765	705
		Orange <sup>3</sup>	1015	955	900	845	780	730	670	615	550	490
		Red <sup>3</sup>	945	735	575	520	450	375	325	260	- <sup>6</sup>	- <sup>6</sup>
080–20	BOTTOM or TWO-SIDES <sup>4, 5</sup>	Gray	2020	1965	1920	1865	1815	1760	1705	1650	1595	1545
		Yellow	1650	1590	1535	1475	1425	1370	1315	1260	1205	1145
		Blue	1495	1430	1365	1310	1260	1200	1145	1085	1030	970
		Orange	1420	1355	1290	1235	1175	1120	1060	1005	945	890
		Red <sup>3</sup>	1200	1120	1060	995	940	875	810	750	685	625
100–20	BOTTOM or TWO-SIDES <sup>4, 5</sup>	Gray	2060	2010	1955	1905	1850	1800	1750	1690	1630	1565
		Blue	1730	1675	1620	1565	1510	1455	1385	1325	1270	1210
		Yellow	1685	1630	1570	1515	1460	1410	1345	1280	1225	1170
		Orange <sup>3</sup>	1445	1370	1310	1250	1185	1115	1055	1005	950	875
		Red <sup>3</sup>	1235	1155	1090	1020	945	900	835	755	690	635
120–20	BOTTOM or TWO-SIDES <sup>4, 5</sup>	Gray	2030	1965	1910	1855	1800	1730	1655	1590	1535	1480
		Blue	1940	1875	1815	1760	1700	1625	1555	1495	1435	1370
		Yellow <sup>3</sup>	1670	1605	1535	1465	1395	1330	1275	1220	1155	1090
		Orange <sup>3</sup>	1415	1340	1260	1185	1120	1055	1000	925	860	800
		Red <sup>3</sup>	1215	1125	1045	975	900	825	755	690	635	575

**NOTE:**

1. A filter is required for each return–air inlet. Airflow performance includes a 3/4–in. (19 mm) washable filter media such as contained in a factory–authorized accessory filter rack. See accessory list. To determine airflow performance without this filter, assume an additional 0.1 in. w.c. available external static pressure.
2. **ADJUST THE BLOWER SPEED TAPS AS NECESSARY FOR THE PROPER AIR TEMPERATURE RISE FOR EACH INSTALLATION.**
3. Shaded areas indicate that this airflow range is **BELOW THE RANGE ALLOWED FOR HEATING OPERATION. THESE AIRFLOW RANGES MAY ONLY BE USED FOR COOLING.**
4. Airflows over 1800 CFM require bottom return, two–side return, or bottom and side return. A minimum filter size of 20" x 25" (508 x 635 mm) is required.
5. For upflow applications, air entering from one side into both the side of the furnace and a return air base counts as a side and bottom return.
6. The “–” entry indicates an unstable operating condition.

59SP2A

# MAXIMUM ALLOWABLE EXPOSED VENT LENGTHS INSULATION TABLE

Table 1 – Maximum Allowable Exposed Vent Lengths Insulation Table – Ft.

Winter Design Temp °F	Unit Size	40,000* BTUH									60,000 BTUH											
		Uninsulated			3/8-in. Insulation			1/2-in. Insulation			Uninsulated			3/8-in. Insulation			1/2-in. Insulation					
	Pipe Dia. in.	1 ½	2	2 ½	1 ½	2	2 ½	1 ½	2	2 ½	1 ½	2	2 ½	3	1 ½	2	2 ½	3	1 ½	2	2 ½	3
20	20	20	20	20	20	50	45	20	60	50	20	30	30	25	20	75	65	60	20	85	75	65
0	10	5	5	20	25	20	20	30	25	15	15	10	10	20	40	30	25	20	45	40	30	
-20	5			20	15	10	20	20	15	10	5			20	25	20	15	20	30	25	20	
-40				15	10	5	15	15	10	5				20	15	15	10	20	20	15	10	

Winter Design Temp °F	Unit Size	80,000 BTUH														
		Uninsulated					3/8-in. Insulation					1/2-in. Insulation				
	Pipe Dia. in.	1 ½	2	2 ½	3	4	1 ½	2	2 ½	3	4	1 ½	2	2 ½	3	4
20	15	40	40	35	30	15	50	90	75	65	15	50	70	70	70	
0	15	20	15	10	5	15	50	45	35	30	15	50	50	40	35	
-20	15	10	5			15	35	30	20	15	15	40	30	25	15	
-40	10	5				15	25	20	15	5	15	30	25	20	10	

Winter Design Temp °F	Unit Size	100,000 BTUH											
		Uninsulated				3/8-in. Insulation				1/2-in. Insulation			
	Pipe Dia. in.	2	2 ½	3	4	2	2 ½	3	4	2	2 ½	3	4
20	20	50	40	35	20	80	95	80	20	80	105	90	
0	20	20	15	10	20	55	45	35	20	65	55	45	
-20	15	10	5		20	35	30	20	20	45	35	25	
-40	10	5			20	25	20	10	20	30	25	15	

Winter Design Temp °F	Unit Size	120,000 BTUH									140,000 BTUH								
		Uninsulated			3/8-in. Insulation			1/2-in. Insulation			Uninsulated			3/8-in. Insulation			1/2-in. Insulation		
	Pipe Dia. in.	2 ½	3	4	2 ½	3	4	2 ½	3	4	2 ½	3	4	2 ½	3	4	2 ½	3	4
20	10	50	40	10	75	95	10	75	105	5	55	50	5	65	105	5	65	125	
0	10	20	15	10	55	45	10	65	50	5	25	15	5	65	50	5	65	60	
-20	10	10		10	35	25	10	45	30	5	10	5	5	45	30	5	50	40	
-40	10	5		10	25	15	10	30	20	5	5		5	30	20	5	35	25	

## Maximum Allowable Exposed Vent Length in Unconditioned Space (Metric)

Winter Design Temp °C	Unit Size	40,000* BTUH									60,000 BTUH										
		Uninsulated			3/8-in. Insulation			1/2-in. Insulation			Uninsulated			3/8-in. Insulation			1/2-in. Insulation				
	Pipe Dia. mm	38	51	64	38	51	64	38	51	64	38	51	64	76	38	51	64	76	38	51	64
-7	6.1	6.1	6.1	6.1	15.2	13.7	6.1	18.3	15.2	6.1	9.1	9.1	7.6	6.1	22.9	19.8	18.3	6.1	25.9	22.9	19.8
-18	3.0	1.5	1.5	6.1	7.6	6.1	6.1	9.1	7.6	4.6	4.6	3.0	3.0	6.1	12.2	9.1	7.6	6.1	13.7	12.2	9.1
-29	1.5			6.1	4.6	3.0	6.1	6.1	4.6	3.0	1.5			6.1	7.6	6.1	4.6	6.1	9.1	7.6	6.1
-40				4.6	3.0	1.5	4.6	4.6	3.0	1.5				6.1	4.6	4.6	3.0	6.1	6.1	4.6	3.0

Winter Design Temp °C	Unit Size	80,000 BTUH														
		Uninsulated					3/8-in. Insulation					1/2-in. Insulation				
	Pipe Dia. mm	38	51	64	76	102	38	51	64	76	102	38	51	64	76	102
-7	4.6	12.2	12.2	10.7	9.1	4.6	15.2	27.4	22.9	19.8	4.6	15.2	21.3	21.3	21.3	
-18	4.6	6.1	4.6	3.0	1.5	4.6	15.2	13.7	10.7	9.1	4.6	15.2	15.2	12.2	10.7	
-29	4.6	3.0	1.5			4.6	10.7	9.1	6.1	4.6	4.6	12.2	9.1	7.6	4.6	
-40	3.0	1.5				4.6	7.6	6.1	4.6	1.5	4.6	9.1	7.6	6.1	3.0	

Winter Design Temp °C	Unit Size	100,000 BTUH											
		Uninsulated				3/8-in. Insulation				1/2-in. Insulation			
	Pipe Dia. mm	51	64	76	102	51	64	76	102	51	64	76	102
-7	6.1	15.2	12.2	10.7	6.1	24.4	28.9	24.4	6.1	24.4	32.0	27.4	
-18	6.1	6.1	4.6	3.0	6.1	16.8	13.7	10.7	6.1	19.8	16.7	13.7	
-29	4.6	3.0	1.5		6.1	10.7	9.1	6.1	6.1	13.7	10.7	7.6	
-40	3.0	1.5			6.1	7.6	6.1	3.0	6.1	9.1	7.6	4.6	

Winter Design Temp °C	Unit Size	120,000 BTUH									140,000 BTUH								
		Uninsulated			3/8-in. Insulation			1/2-in. Insulation			Uninsulated			3/8-in. Insulation			1/2-in. Insulation		
	Pipe Dia. mm	64	76	102	64	76	102	64	76	102	64	76	102	64	76	102	64	76	102
-7	3.0	15.2	12.2	3.0	22.9	28.9	3.0	22.9	32.0	1.5	16.7	15.2	1.5	19.8	32.0	1.5	19.8	38.1	
-18	3.0	6.1	4.6	3.0	16.8	13.7	3.0	19.8	15.2	1.5	7.6	4.6	1.5	19.8	15.2	1.5	19.8	18.3	
-29	3.0	3.0		3.0	10.7	7.6	3.0	13.7	9.1	1.5	3.0	1.5	1.5	13.7	9.1	1.5	15.2	12.2	
-40	3.0	1.5		3.0	7.6	4.6	3.0	9.1	6.1	1.5	1.5		1.5	9.1	6.1	1.5	35	7.6	

59SP2A

# MAXIMUM EQUIVALENT VENT LENGTHS

**Table 2 – Maximum Equivalent Vent Length**

*NOTE: Maximum Equivalent Vent Length (MEVL) includes standard and concentric vent termination and does NOT include elbows. Use Table 3 – Deductions from Maximum Equivalent Vent Length to determine allowable vent length for each application.*

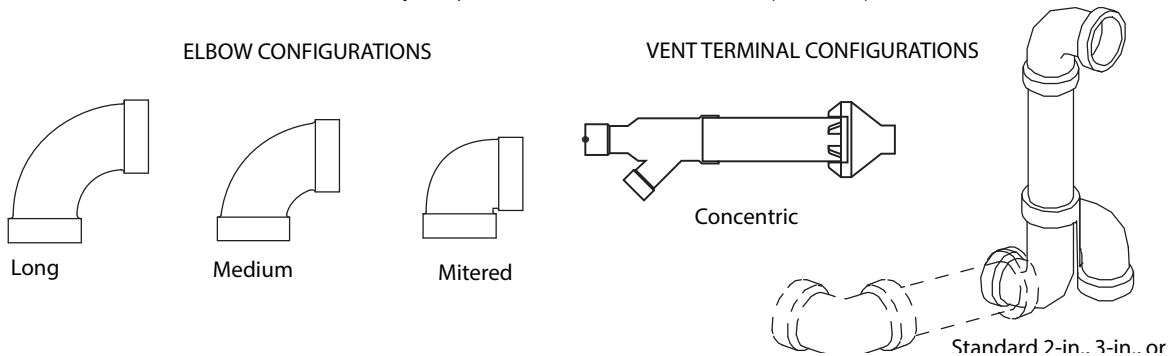
Single Stage 92% – Ft.																					
Unit Size		40,000 <sup>1</sup>			60,000 <sup>2</sup>			80,000					100,000 <sup>3</sup>				120,000 <sup>3</sup>				
Altitude (feet)	Pipe Dia. (in)	1 ½	2	2 ½	1 ½	2	2 ½	3	1 ½	2	2 ½	3	4	2	2 ½	3	4	2 ½	3	4	
	0–2000	20	85	185	20	100	175	200	15	55	130	175	200	20	80	175	200	10	75	185	
	2001–3000	15	80	175	20	95	165	185	10	49	125	165	185	15	75	165	185	5	65	165	
	3001–4000	10	70	160	16	90	155	175			115	155	175			70	155				170
	4001–4500			145	15	85	150	170			44	110	150			165	65				150
	4501–5000	60	130	75	140	155	41	100	135	150	60	135	145	N/A	50	140					
	5001–6000	5	55	120	13	70	130	145	N/A	38	90	125	140	N/A	55	125	135	N/A	46	130	
	6001–7000		50	110	10	65	120	135		36	90	120	125		50	115	125		43	120	
	7001–8000	N/A	30	95	5	60	115	125	N/A	33	80	110	115	N/A	45	100	115	N/A	39	115	
	8001–9000	25	85	N/A	55	105	115	30		75	100	105	45		100	115	39		115		
9001–10000	N/A	25	85	N/A	55	105	115	30	75	100	105	45	100	115	39	115					

Single Stage 92% – Meters																				
Unit Size		40,000 <sup>1</sup>			60,000 <sup>2</sup>			80,000					100,000 <sup>3</sup>				120,000 <sup>3</sup>			
Altitude (meters)	Pipe Dia. (mm)	38	51	64	38	51	64	76	38	51	64	76	102	51	64	76	102	64	76	102
	0–610	6.0	25.9	56.3	6.0	30.4	53.3	60.9	4.5	16.7	39.6	53.3	60.9	6.0	24.3	53.3	60.9	3.0	22.8	56.3
	611–914	4.5	24.3	53.3	4.8	28.9	50.2	56.3	3.0	14.9	38.1	50.2	56.3	4.5	22.8	50.2	56.3	1.5	19.8	50.2
	915–1219		48.7	27.4		47.2	53.3	0.0			47.2	53.3	21.3		47.2	51.8	18.2		47.2	
	1220–1370	21.3	47.2	25.9	51.8	33.5	45.7	50.2			19.8	45.7	50.2		18.2	45.7				
	1371–1524	3.0	44.1	4.5	24.3	45.7	50.2	N/A	13.4	0.0	44.1	48.7	3.0	0.0	42.6	47.2	N/A	15.2	41.1	
	1525–1829		18.2	39.6	22.8	42.6	47.2			11.5	27.4	41.1		42.6	18.2	41.1		44.1	15.2	42.6
	1830–2134	1.5	16.7	36.5	3.9	21.3	39.6	44.1	N/A	10.9	0.0	36.5	38.1	N/A	16.7	38.1	41.1	N/A	14.0	39.6
	2135–2438		15.2	33.5	3.0	19.8	36.5	41.1		10.0	24.3	33.5	35.0		15.2	35.0	38.1		13.1	36.5
	2439–2743	N/A	9.1	28.9	1.5	18.2	35.0	38.1	N/A	9.1	22.8	30.4	32.0	N/A	13.7	30.4	35.0	N/A	11.8	35.0
2744–3048	7.6		25.9	N/A	16.7	32.0	35.0	9.1		22.8	30.4	32.0	13.7		30.4	35.0	11.8		35.0	

**NOTES:**

- Inducer Outlet Restrictor disk (P/N 337683–401; 1.25–in. (32 mm) Dia.) shipped in the loose parts bag or available through Replacement Components required under 10–ft. (3 M) TEVL in all orientations. Required for installations from 0 – 2000 (0 to 610 M) above sea level. Failure to use an outlet restrictor may result in flame disturbances or flame sense lock-out.
- Inducer Outlet Restrictor disk (P/N 337683–401; 1.25–in. (32 mm) Dia.) available through Replacement Components required for no greater than 5–ft. (1.5 M) TEVL in downflow and horizontal orientations only. Required for installations from 0 – 2000 (0 to 610 M) above sea level.
- Inducer Outlet Restrictor disk (P/N 337683–402; 1.50–in. (38 mm) Dia.) available through Replacement Components required for no greater than 5–ft. (1.5 M) TEVL in downflow and horizontal orientations only. Required for installations from 0 – 2000 (0 to 610 M) above sea level.



**Table 3 – Deductions from Maximum Equivalent Vent Length – Ft. (M)**

Pipe Diameter (in):	1-1/2		2		2-1/2		3		4	
<b>Mitered 90° Elbow</b>	8	(2.4)	8	(2.4)	8	(2.4)	8	(2.4)	8	(2.4)
<b>Medium Radius 90° Elbow</b>	5	(1.5)	5	(1.5)	5	(1.5)	5	(1.5)	5	(1.5)
<b>Long Radius 90° Elbow</b>	3	(0.9)	3	(0.9)	3	(0.9)	3	(0.9)	3	(0.9)
<b>Mitered 45° Elbow</b>	4	(1.2)	4	(1.2)	4	(1.2)	4	(1.2)	4	(1.2)
<b>Medium Radius 45° Elbow</b>	2.5	(0.8)	2.5	(0.8)	2.5	(0.8)	2.5	(0.8)	2.5	(0.8)
<b>Long Radius 45° Elbow</b>	1.5	(0.5)	1.5	(0.5)	1.5	(0.5)	1.5	(0.5)	1.5	(0.5)
<b>Tee</b>	16	(4.9)	16	(4.9)	16	(4.9)	16	(4.9)	16	(4.9)

**NOTES:**

- Use only the smallest diameter pipe possible for venting. Over-sizing may cause flame disturbance or excessive vent terminal icing or freeze-up.
- NA – Not allowed. Pressure switch will not close, or flame disturbance may result.
- Vent sizing for Canadian installations over 4500 ft. (1370 M) above sea level are subject to acceptance by the local authorities having jurisdiction.
- Size both the combustion air and vent pipe independently, then use the larger size for both pipes.
- Assume the two 45° elbows equal one 90° elbow. Wide radius elbows are desirable and may be required in some cases.
- Elbow and pipe sections within the furnace casing and at the vent termination should not be included in vent length or elbow count.
- The minimum pipe length is 5 ft. (2 M) linear feet (meters) for all applications.
- Use 3–in. (76 mm) diameter vent termination kit for installations requiring 4–in. (102 mm) diameter pipe.



## Venting System Length Calculations

The Total Equivalent Vent Length (TEVL) for **EACH** combustion air or vent pipe equals the length of the venting system, plus the equivalent length of elbows used in the venting system from Table 3.

Standard vent terminations or factory accessory concentric vent terminations count for zero deduction.

See vent system manufacturer's data for equivalent lengths of flexible vent pipe or other termination systems. **DO NOT ASSUME** that one foot of flexible vent pipe equals one foot of straight PVC/ABS DWV vent pipe.

Compare the Total Equivalent Vent Length to the Maximum Equivalent Vent Lengths in Table 2.

### Example 1

A direct-vent 60,000 BTUH furnace installed at 2100 ft. (640M). Venting system includes **FOR EACH PIPE:**

70 feet (22 M) of vent pipe, 65 feet (20 M) of combustion air inlet pipe, (3) 90° long-radius elbows, (2) 45° long-radius elbows, and a factory accessory concentric vent kit.

Can this application use 2" (50 mm ND) PVC/ABS DWV vent piping?

Measure the required linear length of air inlet and vent pipe; insert the longest of the two here					70 ft. (22 M)	Use length of the longer of the vent or air inlet piping system
Add equiv length of (3) 90° long-radius elbows (use the highest number of elbows for either the vent or inlet pipe)	3	x	3 ft. (0.9 M)	=	9 ft. (2.7 M)	From Table 3
Add equiv length of (2) 45° long-radius elbows (use the highest number of elbows for either the vent or inlet pipe)	2	x	1.5 ft. (0.5 M)	=	3 ft. (0.9 M)	From Table 3
Add equiv length of factory concentric vent term					0 ft.	From Table 3
Add correction for flexible vent pipe, if any					0 ft.	From Vent Manufacturer's instructions; zero for PVC/ABS DWV
Total Equivalent Vent Length (TEVL)					82 ft. (25 M)	Add all of the above lines
Maximum Equivalent Vent Length (MEVL)					95 ft. (29 M)	For 2" pipe from Table 2
<b>Is TEVL less than MEVL?</b>					<b>YES</b>	<b>Therefore, 2" pipe MAY be used</b>

### Example 2

A direct-vent 60,000 BTUH furnace installed at 2100 ft. (640M). Venting system includes **FOR EACH PIPE:**

100 feet (30 M) of vent pipe, 95 feet (29 M) of combustion air inlet pipe, (3) 90° long-radius elbows, and a polypropylene concentric vent kit. Also includes 20 feet (6.1 M) of flexible polypropylene vent pipe, included within the 100 feet (30 M) of vent pipe.

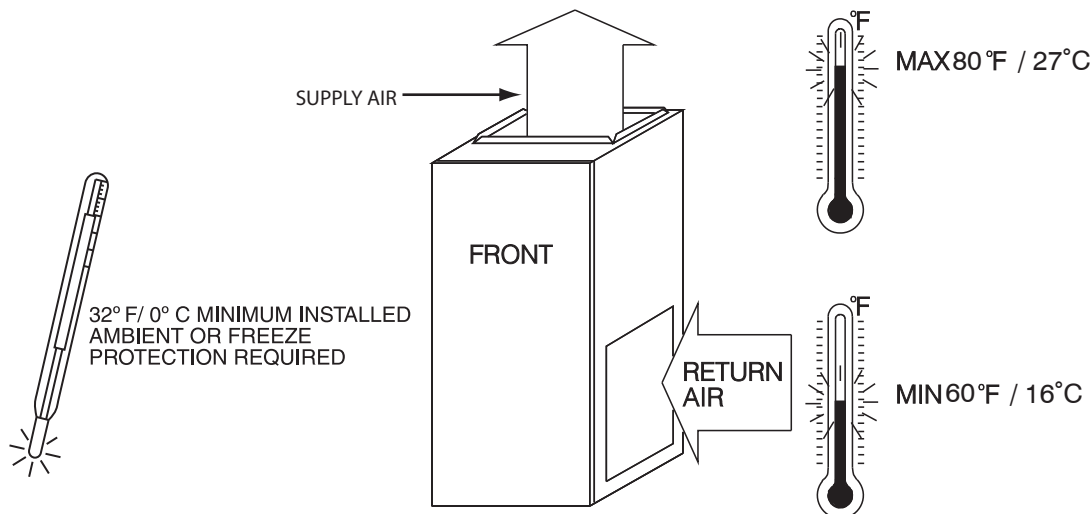
VERIFY FROM POLYPROPYLENE VENT MANUFACTURER'S INSTRUCTIONS for the multiplier correction for flexible vent pipe.

Can this application use 60mm o.d. (2") polypropylene vent piping? If not, what size piping can be used?

Measure the required linear length of <b>RIGID</b> air inlet and vent pipe; insert the longest of the two here: 100 ft. Of rigid pipe – 20 ft. Of flexible pipe				=	80 ft. (24 M)	Use length of the longer of the vent or air inlet piping system
Add equiv length of (3) 90° long-radius elbows (use the highest number of elbows for either the vent or inlet pipe)	3	x	5 ft. (1.5 M)	=	15 ft. (4.6 M)	Example from polypropylene vent manufacturer's instructions, Verify from vent manufacturer's instructions.
Add equiv length of 45° long-radius elbows (use the highest number of elbows for either the vent or inlet pipe)	0	x		=	0 ft. (0 M)	
Add equiv length of factory concentric vent term	9	x	3.3 ft. (0.9 M)	=	30 ft. (9 M)	
Add correction for flexible vent pipe, if any	2*	x	20 ft. (6.1 M)	=	36 ft. (11 M)	
* VERIFY FROM VENT MANUFACTURER'S INSTRUCTIONS; For example only, assume 1 meter of flexible 60mm (2") or 80mm (3") polypropylene pipe equals 2.0 meters (6.5 ft.) of PVC/ABS pipe.						
Total Equivalent Vent Length (TEVL)					165 ft. (50 M)	Add all of the above lines
Maximum Equivalent Vent Length (MEVL)					95 ft. (29 M)	For 2" pipe from Table 2
<b>Is TEVL less than MEVL?</b>					<b>NO</b>	<b>Therefore, 60mm (2") pipe may NOT be used; try 80mm (3")</b>
Maximum Equivalent Vent Length (MEVL)					185 ft. (57 M)	For 3" pipe from Table 2
<b>Is TEVL less than MEVL?</b>					<b>YES</b>	<b>Therefore, 80mm (3") pipe MAY be used</b>

## RETURN AIR TEMPERATURE

This furnace is designed for continuous return-air minimum temperature of 60°F (15°C) db or intermittent operation down to 55°F (13°C) db such as when used with a night setback thermometer. Return-air temperature must not exceed 80°F (27°C) db. Failure to follow these return air limits may affect reliability of heat exchangers, motors and controls.



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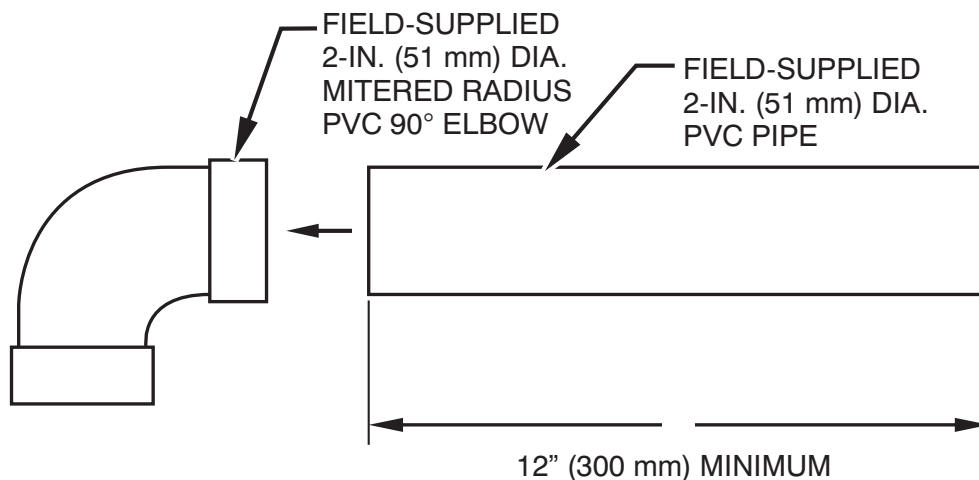
## MINIMUM CLEARANCES TO COMBUSTIBLE MATERIALS

POSITION	CLEARANCE
Rear	0 (0 mm)
Front (Combustion air openings in furnace and in structure)	1 in. (25 mm)
Required for service**	24 in. (610 mm)*
All Sides of Supply Plenum**	1 in. (25 mm)
Sides	0 (0 mm)
Vent	0 (0 mm)
Top of Furnace	1 in. (25 mm)

\* Recommended

\*\*Consult your local building codes

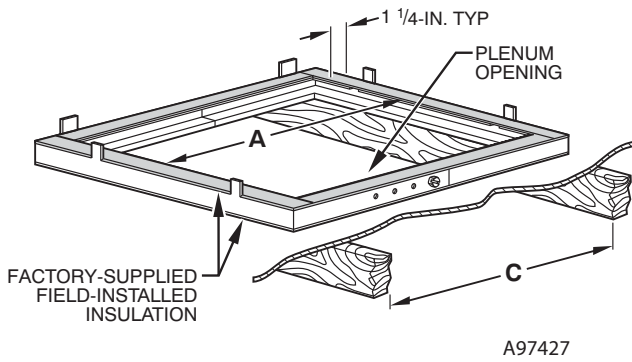
## COMBUSTION-AIR PIPE FOR NON-DIRECT (1-PIPE) VENT APPLICATION



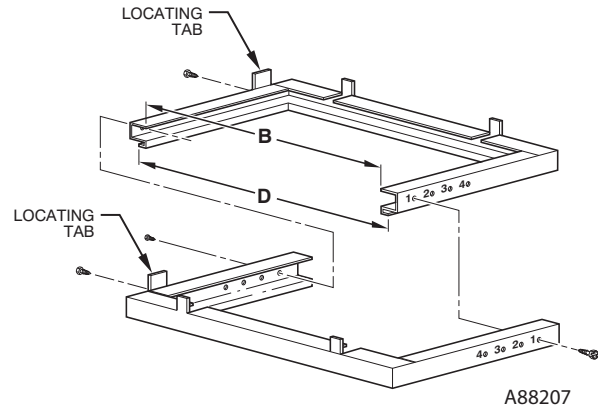
**NOTE:** See Installation Instructions for specific venting configurations.

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## DOWNFLOW SUBBASE



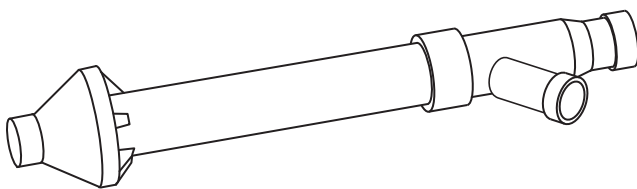
Assembled



Disassembled

DIMENSIONS (IN. / MM)						
FURNACE CASING WIDTH	FURNACE IN DOWNFLOW APPLICATION	PLENUM OPENING*		FLOOR OPENING		HOLE NO. FOR WIDTH ADJUSTMENT
		A	B	C	D	
14-3/16 (360)	Furnace with or without Cased Coil Assembly or Coil Box	11-3/16 (322)	19 (483)	13-7/16 (341)	20-5/8 (600)	4
17-1/2 (445)	Furnace with or without Cased Coil Assembly or Coil Box	15-1/8 (384)	19 (483)	16-3/4 (426)	20-5/8 (600)	3
21 (533)	Furnace with or without Cased Coil Assembly or Coil Box	18-5/8 (396)	19 (483)	20-1/4 (514)	20-5/8 (600)	2
24-1/2 (622)	Furnace with or without Cased Coil Assembly or Coil Box	22-1/8 (562)	19 (483)	23-3/4 (603)	20-5/8 (600)	1

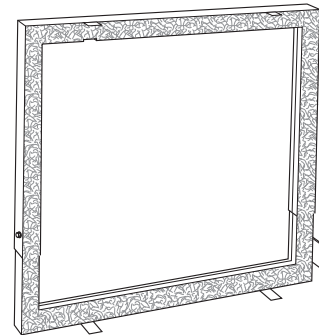
\*The plenum should be constructed 1/4-in. (6 mm) smaller in width and depth than the plenum dimensions shown above.



**Concentric Vent Kit**

A93086

A concentric vent kit allows vent and combustion-air pipes to terminate through a single exit in a roof or side wall. One pipe runs inside the other allowing venting through the inner pipe and combustion air to be drawn in through the outer pipe.



**Downflow Subbase**

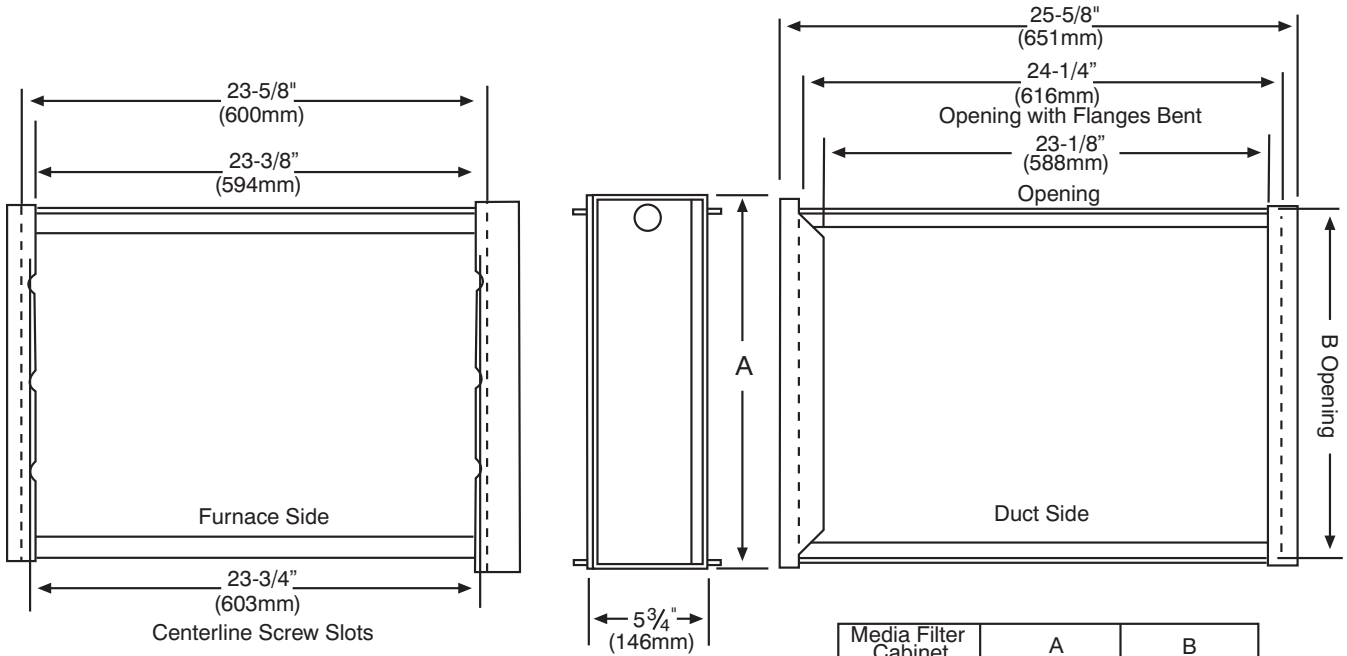
A88202

One base fits all furnace sizes. The base is designed to be installed between the furnace and a combustible floor when no coil box is used or when a coil box other than a Carrier cased coil is used. It is CSA design certified for use with Carrier branded furnaces when installed in downflow applications.

59SP2A

## ACCESSORY MEDIA FILTER CABINET

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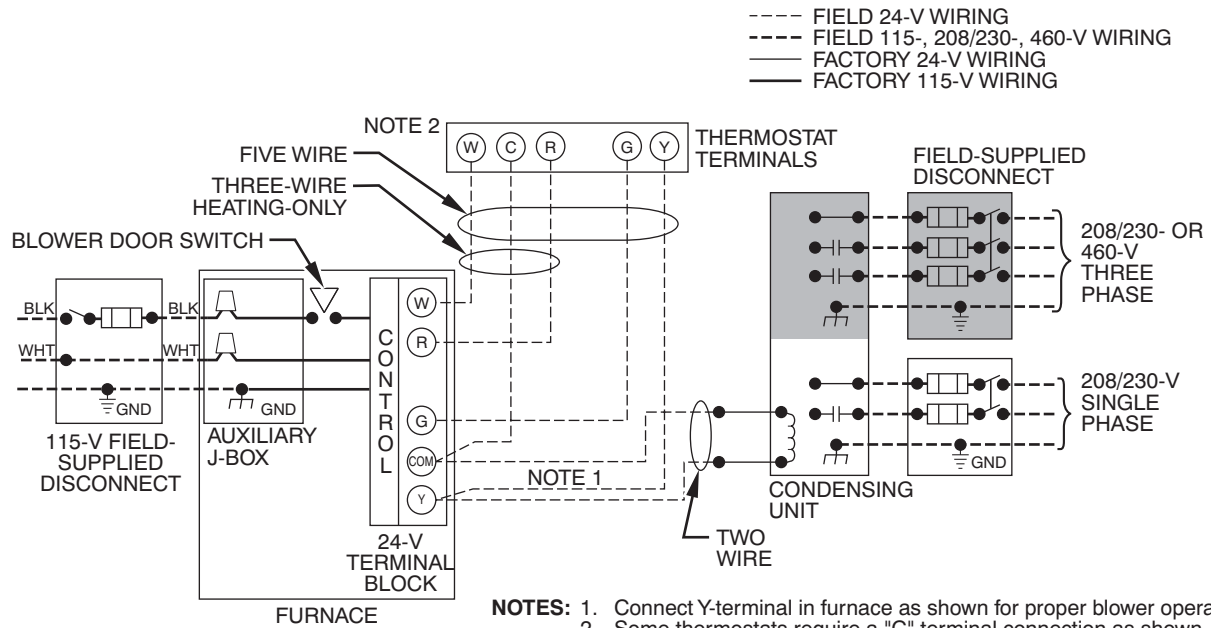


Media Filter Cabinet	A	B
16" (406mm)	17" (432mm)	16" (406mm)
20" (508mm)	21" (533mm)	20" (508mm)
24" (610mm)	25" (635mm)	24" (610mm)

NOTE: Media cabinet is matched to the bottom opening on furnace. May also be used for side return.

A12428

## TYPICAL WIRING SCHEMATIC

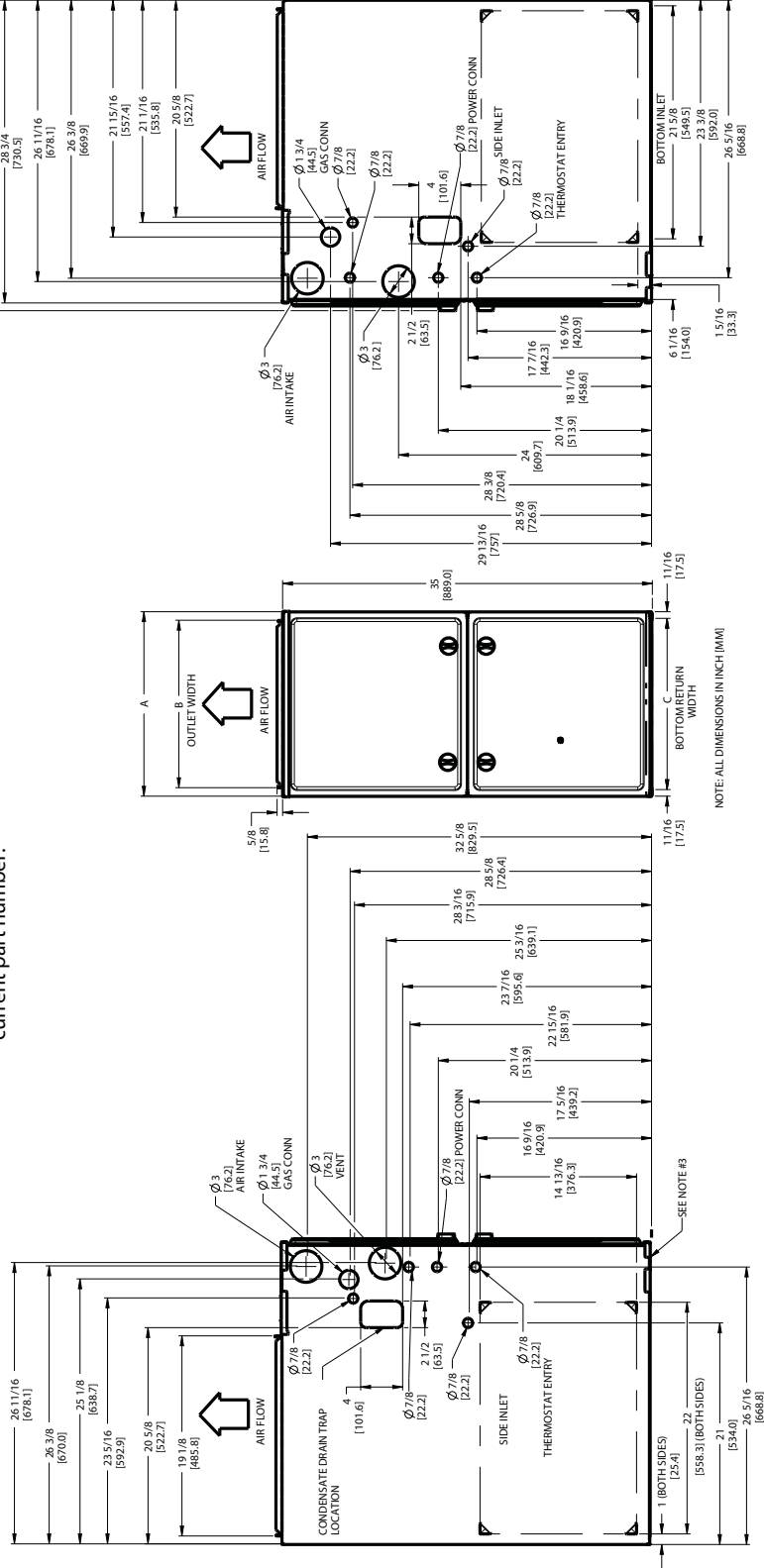
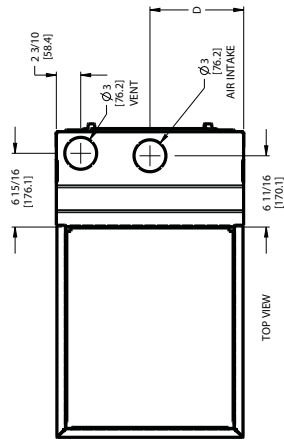


A11387

# DIMENSIONAL DRAWING

**NOTES:**

1. Doors may vary by model.
2. Minimum return-air openings at furnace, based on metal duct. If flex duct is used, see flex duct manufacturer's recommendations for equivalent diameters.
  - a. For 800 CFM-16-in. (406 mm) round or 14 1/2 x 12-in. (368 x 305 mm) rectangle.
  - b. For 1200 CFM-20-in. (508 mm) round or 14 1/2 x 19 1/2-in. (368 x 495 mm) rectangle.
  - c. For 1600 CFM-22-in. (559 mm) round or 14 1/2 x 22 1/16-in. (368 x 560mm) rectangle.
- d. Return air above 1800 CFM at 0.5 in. w.c. ESP on 24.5" casing, requires one of the following configurations: 2 sides, 1 side and a bottom or bottom only. See Air Delivery table in this document for specific use to allow for sufficient airflow to the furnace.
3. Vent and Combustion air pipes through blower compartment must use accessory "Vent Kit - Through the Cabinet". See accessory list for current part number.



REV	1	E
SMT		
SD5024-4		
Drawing		

A12267

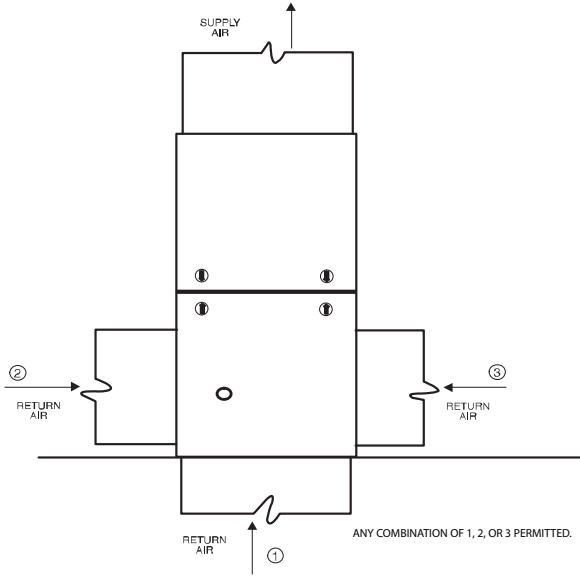
59SP2 FURNACE SIZE	A	B	C	D	SHIP WT. LB (KG)
	CABINET WIDTH	OUTLET WIDTH	BOTTOM INLET WIDTH	AIR INTAKE	
040-10	14-3/16 (361)	12-1/2 (319)	12-9/16 (322)	7-1/8 (181)	112.0 (50.8)
060-12				122.0 (55.3)	
040-12	17-1/2 (445)	15-7/8 (403)	16 (406)	8-3/4 (222)	132.0 (59.9)
060-14				142.0 (64.4)	
080-16	21 (533)	19-3/8 (492)	19-1/2 (495)	10-1/2 (267)	150.0 (68.0)
080-20				160.0 (72.6)	
100-20				183.0 (83.0)	
120-20	24-1/2 (622)	22-7/8 (581)	23 (584)	12-1/4 (311)	

59SP2A

# RETURN AIR CONNECTIONS

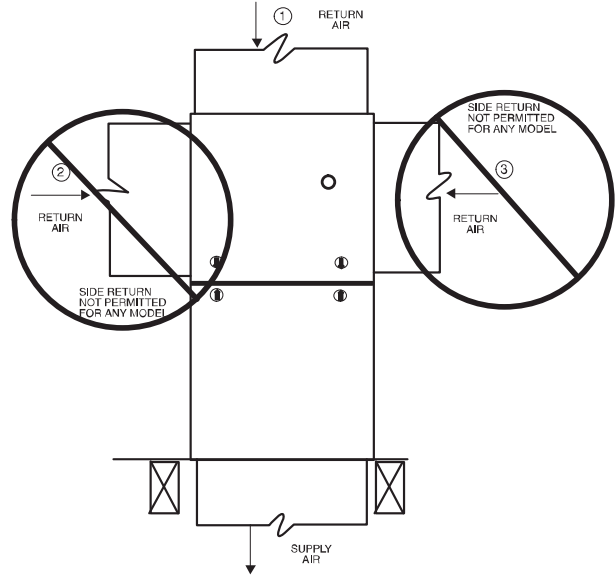
NOTE: Refer to installation instructions for further details.

59SP2A



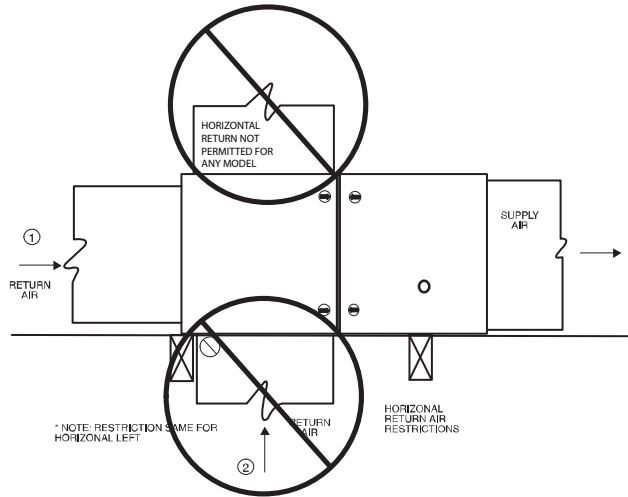
A11036

Fig. 1 – Upflow Return Air Configurations and Restrictions



A11037

Fig. 2 – Downflow Return Air Configurations and Restrictions



A13109

Fig. 3 – Horizontal Return Air Configurations and Restrictions

# GUIDE SPECIFICATIONS

## General

### System Description

Furnish a \_\_\_\_\_ 4-way multipoise gas-fired condensing furnace for use with natural gas or propane (factory-authorized conversion kit required for propane); furnish external media cabinet for use with accessory media filter or standard filter.

### Quality Assurance

Unit will be designed, tested and constructed to the current ANSI Z 21.47/CSA 2.3 design standard for gas-fired central furnaces.

Unit will be third party certified by CSA to the current ANSI Z 21.47/CSA 2.3 design standard for gas-fired central furnaces. Unit will carry the CSA Blue Star® and Blue Flame® labels. Unit efficiency testing will be performed per the current DOE test procedure as listed in the Federal Register.

Unit will be certified for capacity and efficiency and listed in the latest AHRI Consumer's Directory of Certified Efficiency Ratings.

Unit will carry the current Federal Trade Commission Energy Guide efficiency label.

### Delivery, Storage, and Handling

Unit will be shipped as single package only and is stored and handled per unit manufacturer's recommendations.

### Warranty (for inclusion by specifying engineer)

U.S. and Canada only. Warranty certificate available upon request.

### Equipment

#### Blower Wheel and ECM Blower Motor

Galvanized blower wheel shall be centrifugal type, statically and dynamically balanced. Blower motor of ECM type shall be permanently lubricated with sealed ball bearings, of \_\_\_\_\_ hp, and have multiple speeds from 600-1200 RPM operating only when 24-VAC motor inputs are provided. Blower motor shall be direct drive and soft mounted to the blower housing to reduce vibration transmission.

#### Filters

Furnace shall have reusable-type filters. Filter shall be \_\_\_\_\_ in. (mm) X \_\_\_\_\_ in. (mm). An accessory highly efficient Media Filter is available as an option. \_\_\_\_\_ Media Filter.

#### Casing

Casing shall be of .030 in. thickness minimum, pre-painted steel.

#### Draft Inducer Motor

Draft inducer motor shall be single-speed PSC design.

### Primary Heat Exchangers

Primary heat exchangers shall be 3-Pass corrosion-resistant aluminized steel of fold-and-crimp sectional design and applied operating under negative pressure.

### Secondary Heat Exchangers

Secondary heat exchangers shall be of a stainless steel flow-through of fin-and-tube design and applied operating under negative pressure.

### Controls

Controls shall include a micro-processor-based integrated electronic control board with at least 16 service troubleshooting codes displayed via diagnostic flashing LED light on the control, a self-test feature that checks all major functions of the furnace, and a replaceable automotive-type circuit protection fuse. Multiple operational settings available, including blower speeds for high heat, low cooling, high cooling and continuous fan. Continuous fan speed may be adjusted from the thermostat. Features will also include temporary reduced airflow in the cooling mode for improved dehumidification when a TP-PRH edge® is selected as the thermostat.

### Operating Characteristics

Heating capacity shall be \_\_\_\_\_ Btuh input; \_\_\_\_\_ Btuh output capacity.

Fuel Gas Efficiency shall be \_\_\_\_\_ AFUE.

Air delivery shall be \_\_\_\_\_ cfm minimum at 0.50 in. W.C. external static pressure.

Dimensions shall be: depth \_\_\_\_\_ in. (mm); width \_\_\_\_\_ in. (mm); height \_\_\_\_\_ in. (mm) (casing only). Height shall be \_\_\_\_\_ in. (mm) with A/C coil and \_\_\_\_\_ in. (mm) overall with plenum.

### Electrical Requirements

Electrical supply shall be 115 volts, 60 Hz, single-phase (nominal). Minimum wire size shall be \_\_\_\_\_ AWG; maximum fuse size of HACR-type designated circuit breaker shall be \_\_\_\_\_ amps.

### Special Features

Refer to section of the product data identifying accessories and descriptions for specific features and available enhancements.

