

**40MKCF / 24AHA4 / 124ANS
40MKQF / 25HHA4 / 224ANS
Under Ceiling/Floor Console Ductless System
Sizes 18 to 54**

Service Manual

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SAFETY CONSIDERATIONS


Installing, starting up, and servicing air-conditioning equipment can be hazardous due to system pressures, electrical components, and equipment location (roofs, elevated structures, etc.).

Only trained, qualified installers and service mechanics should install, start-up, and service this equipment.

Untrained personnel can perform basic maintenance functions such as cleaning coils. All other operations should be performed by trained service personnel.

When working on the equipment, observe precautions in the literature and on tags, stickers, and labels attached to the equipment.

Follow all safety codes. Wear safety glasses and work gloves. Keep quenching cloth and fire extinguisher nearby when brazing. Use care in handling, rigging, and setting bulky equipment.

Read this manual thoroughly and follow all warnings or cautions included in literature and attached to the unit. Consult local building codes and National Electrical Code (NEC) for special requirements. Recognize safety information. This is the safety-alert symbol . When you see this symbol on the unit and in instructions or manuals, be alert to the potential for personal injury. Understand these signal words: DANGER, WARNING, and CAUTION. These words are used with the safety-alert symbol. DANGER identifies the most serious hazards which **will** result in severe personal injury or death. WARNING signifies hazards which **could** result in personal injury or death. CAUTION is used to identify unsafe practices which **may** result in minor personal injury or product and property damage.

NOTE is used to highlight suggestions which **will** result in enhanced installation, reliability, or operation.



WARNING

ELECTRICAL SHOCK HAZARD

Failure to follow this warning could result in personal injury or death.

Before installing, modifying, or servicing system, main electrical disconnect switch must be in the OFF position. There may be more than 1 disconnect switch. Lock out and tag switch with a suitable warning label.



WARNING



EXPLOSION HAZARD

Failure to follow this warning could result in death, serious personal injury, and/or property damage.

Never use air or gases containing oxygen for leak testing or operating refrigerant compressors. Pressurized mixtures of air or gases containing oxygen can lead to an explosion.



CAUTION

EQUIPMENT DAMAGE HAZARD

Failure to follow this caution may result in equipment damage or improper operation.

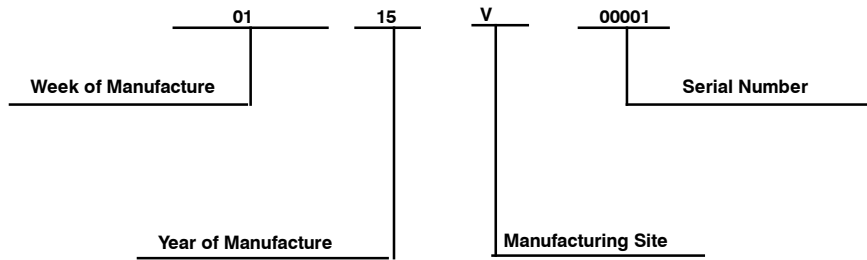
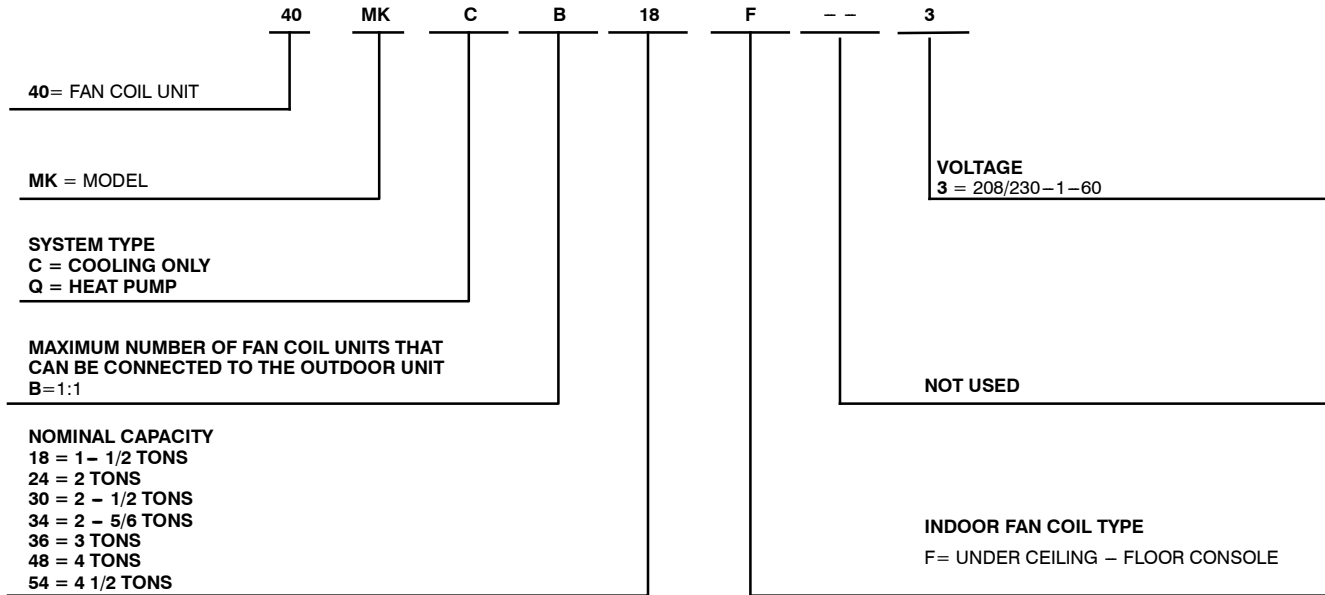
Do not bury more than 36 in (914 mm) of refrigerant pipe in the ground. If any section of pipe is buried, there must be a 6 in (152 mm) vertical rise to the valve connections on the outdoor units. If more than the recommended length is buried, refrigerant may migrate to the cooler buried section during extended periods of system shutdown. This causes refrigerant slugging and could possibly damage the compressor at start-up.

INTRODUCTION

This service manual provides the necessary information to service, repair, and maintain the MK family of air conditioners and heat pumps. Section 2 of this manual is an appendix with data required to perform troubleshooting. Use the Table of Contents to locate a desired topic.

MODEL / SERIAL NUMBER NOMENCLATURES

INDOOR UNIT



Use of the AHRI Certified TM Mark indicates a manufacturer's participation in the program. For verification of certification for individual products, go to www.ahridirectory.org.



STANDARD FEATURES AND ACCESSORIES

Table 1—Standard Features and Accessories

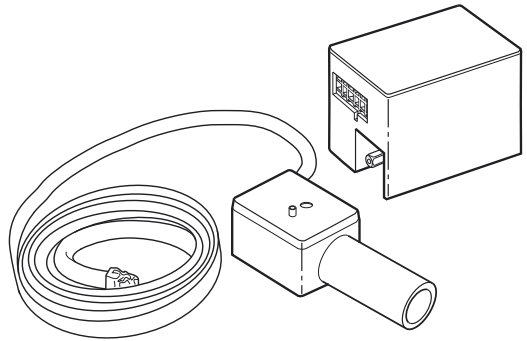
Ease Of Installation	
Indoor and Outdoor Compact Size	S
Outdoor Unit Wall Mounting Kit	A
Outdoor Unit Stacking Kit	A
Indoor Mounting Bracket	S
Comfort Features	
Convertible Under Ceiling – Floor Console	S
Microprocessor Controls	S
Wireless Remote Control	S
Automatic Air Sweep	S
Air Direction Control	S
Auto Restart Function	S
Cold Blow Protection On Heat Pumps	S
Turbo Mode	S
Silence Mode	S
Follow Me	S
Energy Saving Features	
Sleep Mode	S
Stop/Start Timer	S
46 °F Heating Mode (Heating Setback)	S
Safety And Reliability	
3 Minute Time Delay For Compressor	S
Over Current Protection For Compressor	S
Crankcase Heater (standard on sizes 30 and 36 Heat Pump)	A
Indoor Coil Freeze Protection	S
Indoor Coil High Temperature Protection On Heat Pumps	S
Condenser High Temperature Protection On Heat Pumps	S
Accumulator On Heat Pumps	S
Ease Of Service And Maintenance	
Cleanable Filters	S
Diagnostics	S
Liquid Line Pressure Taps	S
Suction And Discharge Pressure Taps	S
Application Flexibility	
Low Ambient Controls (–20F) (–28.9C)	A
3–Phase on sizes 34, 48 & 54 (AC) and 36 & 48 (HP)	S
Wind Baffles	A
Condensate Pumps	A
Wired Controls	A
Legend	
S Standard	
A Accessory	

Table 2—Optional Accessories

ORDERING NO.	DESCRIPTION	FOR MODELS
KSACN0101AAA	Wired Remote Control	All Sizes
53DS-900-- --118	Condensate Pump (230v)	All Sizes
KSALA0801AAA	Low Ambient Control (for cooling –20F)	24AHA4/124ANS/25HHA4/224ANS (208/230V)
KSALA0901AAA	Low Ambient Control (for cooling –20F)	24AHA4/124ANS (460V–3)
KAACH1401AAA	Crankcase Heater	24AHA4/124ANS Sizes 18–36 (208/230V)
KAACH1501AAA	Crankcase Heater	24AHA4/124ANS Size 36 (460V–3)
KAACH1201AAA	Crankcase Heater	24AHA4/124ANS Size 48–60 (208/230V)
KAACH1901AAA	Crankcase Heater	24AHA4/124ANS/25HHA4/224ANS Size 48–60 (460V–3)
KAACH1701AAA	Crankcase Heater	25HHA4/224ANS Size 24 (208/230V)
KAACH1601AAA	Crankcase Heater	25HHA4/224ANS Size 48 (208/230V)
KAAWS0101AAA	Winter Start Kit (for low ambient on cooling only systems)	24AHA4/124ANS All Sizes
KHAIR0201AAA	Isolation Relay (Required when using Low Ambient cooling with HP)	25HHA4/224ANS All Sizes
KSAHS1501AAA	Hard Start Kit (Capacitor & Relay)	24AHA4/124ANS/25HHA4/224ANS (208/230V–1)
53DS-900-- --087	Wind Baffle	24AHA4/124ANS Sizes 18 & 24
53DS-900-- --071	Wind Baffle	24AHA4/124ANS Sizes 30–48 / 25HHA4/224ANS Sizes 30 & 36
53DS-900-- --088	Wind Baffle	24AHA4/124ANS Size 60 / 25HHA4/224ANS Size 48
53DS-900-- --075	Stacking Kit	24AHA4/124ANS Sizes 18, 24
53DS-900-- --076	Stacking Kit	24AHA4/124ANS Sizes 30 – 60
53DS-900-- --077	Wall Mount Kit	24AHA4/124ANS/25HHA4/224ANS Sizes 18, 24
53DS-900-- --078	Wall Mount Kit	24AHA4/124ANS/25HHA4/224ANS Sizes 30 – 60
KAALP0401PUR	Low Pressure Switch Kit (Cut out system at 50PSI)	24AHA4 All Sizes
KAALS0201LLS	Liquid Line Solenoid for Cooling Only	24AHA4/124ANS All Sizes – Required for Long Line Applications
KHALS0401LLS	Liquid Line Solenoid for Heat Pump	25HHA4/224ANS All Sizes – Required for Long Line Applications

INDOOR UNIT ACCESSORIES

Condensate Pump



A07892

Fig. 1 – Condensate Pump Accessory

On ductless fan coils, the condensate pump has a lift capability of 12 ft. (3.6 m) on the discharge side with the pump mounted in the fan coil or 6 ft. (1.8 m) on the suction side if the pump is remote mounted. The pump is recommended when adequate drain line pitch cannot be provided, or when the condensate must move up to exit.

Wired Remote Controller

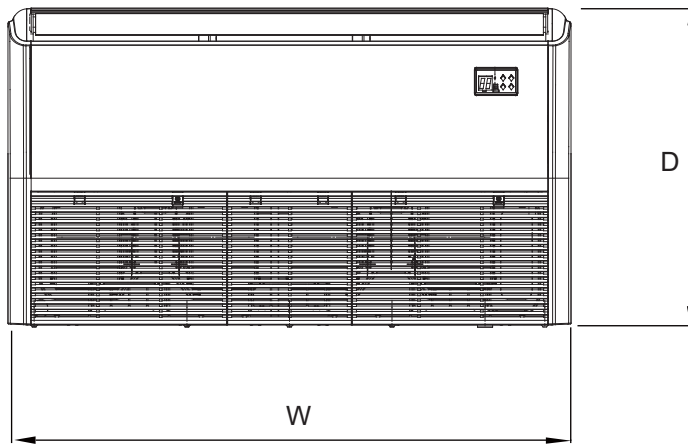
For applications where the use of wireless remote control is not desired, the MK units can be controlled by a wired wall-mounted control with an LCD display.



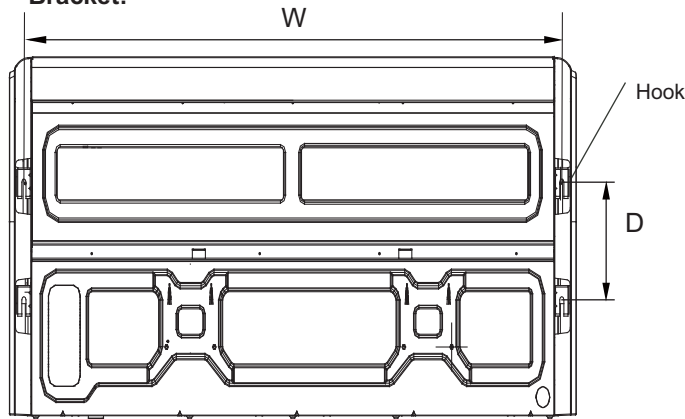
Fig. 2 – Wall Mounted Control with LCD Display

DIMENSIONS - INDOOR

Unit:



Bracket:



A0150266

Fig. 3 – 40MKCB**F, 40MKQB**F Unit and Bracket Dimensions

Table 3—Dimensions Indoor

INDOOR UNIT SIZE BTU/Hr	HEIGHT (H) in (mm)	WIDTH (W) in (mm)	DEPTH (D) in (mm)	OPERATING WEIGHT lb (kg)
AC				
18K	9.3 (235)	42.0 (1068)	26.6 (675)	59.7 (27.1)
24K - 34K	9.3 (235)	65.0 (1650)	26.6 (675)	91.9 (41.7)
48K - 54K	9.3 (235)	65.0 (1650)	26.6 (675)	98.8 (44.8)
HP				
30K - 48K	9.3 (235)	65.0 (1650)	26.6 (675)	98.8 (44.8)
Bracket				
18K AC	-	38.7 (983)	8.7 (220)	-
24K - 54K AC/HP	-	61.6 (1565)	8.7 (220)	-

DIMENSIONS - OUTDOOR

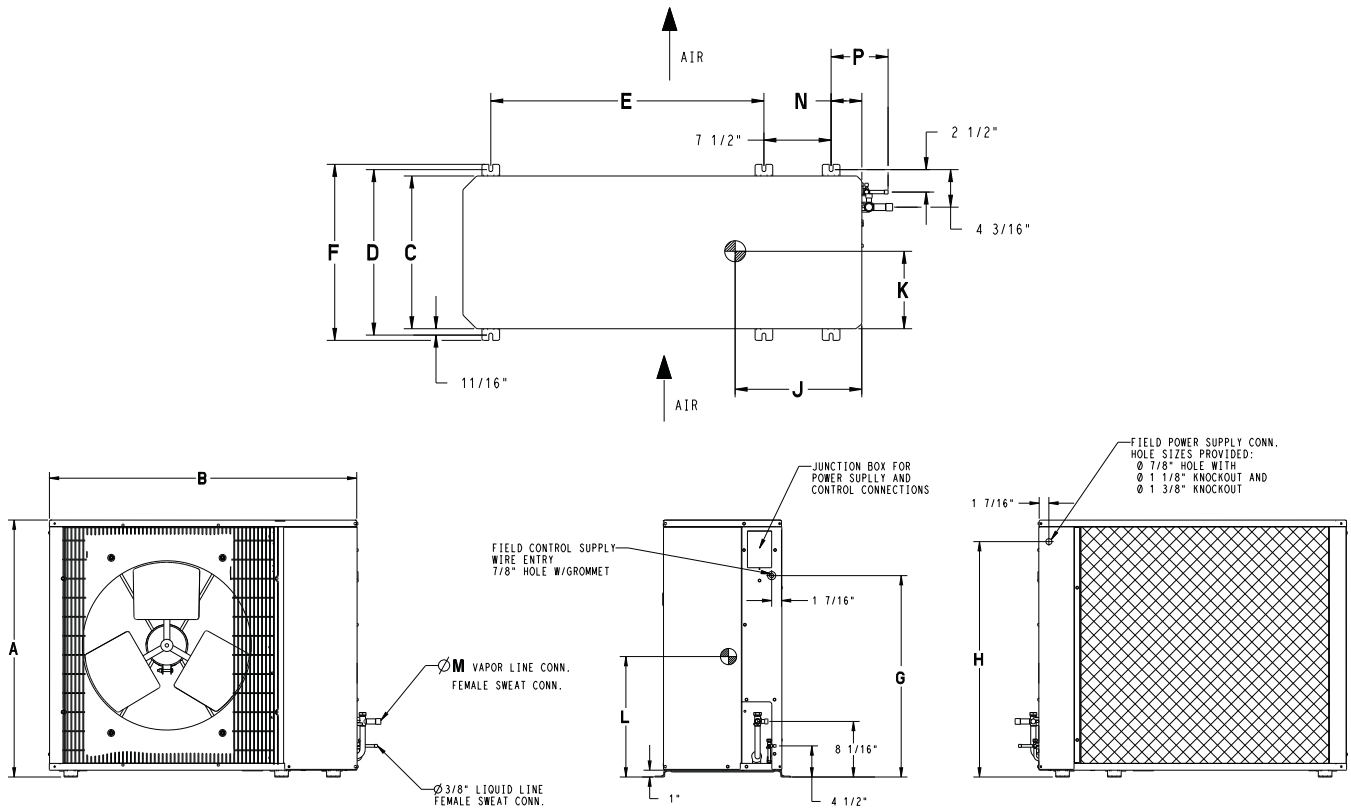


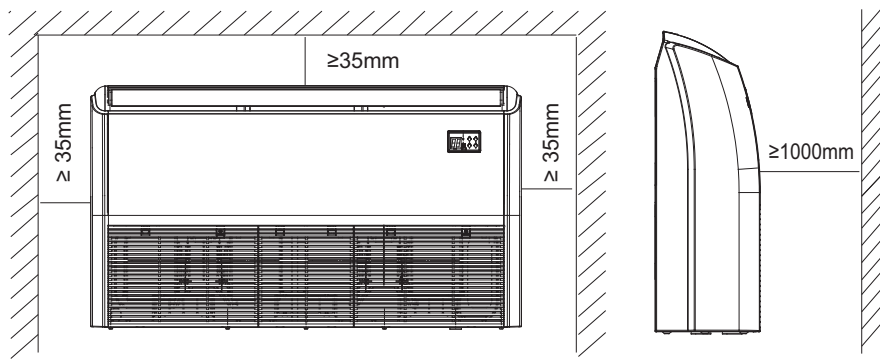
Fig. 4 – Outdoor Unit Dimensions

Table 4—Dimensions Indoor

	DIMENSIONS in (mm)															OPERATING WEIGHT lbs (kg)
	UNIT	A	B	C	D	E	F	G	H	J	K	L	M	N	P	
Cooling Only	18	31.1 (791)	36.9 (938)	14.6 (370)	16 (406)	23.4 (595)	17.2 (437)	23.1 (587)	28.1 (713)	13 (330)	6.6 (168)	11.3 (286)	0.6 (16)	2.9 (73)	5.8 (148)	146 (66)
	24	31.1 (791)	36.9 (938)	14.6 (370)	16 (406)	23.4 (595)	17.2 (437)	23.1 (587)	28.1 (713)	14 (356)	6.8 (171)	11.6 (295)	0.8 (19)	2.9 (73)	5.8 (148)	148 (67)
	30	37.1 (943)	44.5 (1130)	17.1 (433)	18.4 (468)	30.5 (775)	19.6 (498)	29.1 (740)	34.1 (865)	13.7 (348)	8.1 (206)	15.9 (403)	0.8 (19)	3.4 (86)	6.4 (162)	183 (83)
	36	37.1 (943)	44.5 (1130)	17.1 (433)	18.4 (468)	30.5 (775)	19.6 (498)	29.1 (740)	34.1 (865)	13.7 (348)	8.1 (206)	15.9 (403)	0.9 (22)	3.4 (86)	6.4 (162)	184 (83)
	48	37.1 (943)	44.5 (1130)	17.1 (433)	18.4 (468)	30.5 (775)	19.6 (498)	29.1 (740)	34.1 (865)	14.5 (368)	8.5 (216)	18.9 (479)	0.9 (22)	3.4 (86)	6.4 (162)	213 (97)
	60	43.1 (1095)	44.5 (1130)	17.1 (433)	18.4 (468)	30.5 (775)	19.6 (498)	35.1 (892)	40.1 (1018)	14.5 (368)	8.5 (216)	18.9 (479)	0.9 (22)	3.4 (86)	6.4 (162)	245 (111)
Heat Pump	30	37.1 (943)	44.5 (1130)	17.1 (433)	18.4 (468)	30.5 (775)	19.6 (498)	29.1 (740)	34.1 (865)	13.7 (348)	8.1 (206)	15.9 (403)	0.8 (19)	3.4 (86)	5.5 (140)	196 (89)
	36	37.1 (943)	44.5 (1130)	17.1 (433)	18.4 (468)	30.5 (775)	19.6 (498)	29.1 (740)	34.1 (865)	13.7 (348)	8.1 (206)	15.9 (403)	0.9 (22)	3.4 (86)	5.5 (140)	197 (89)
	48	43.1 (1095)	44.5 (1130)	17.1 (433)	18.4 (468)	30.5 (775)	19.6 (498)	35.1 (892)	40.1 (1018)	14.5 (368)	8.5 (216)	18.9 (479)	0.9 (22)	3.4 (86)	5.5 (140)	246 (112)

NOTE: Dimensions shown in feet-inches. Dimensions in () are millimeters.

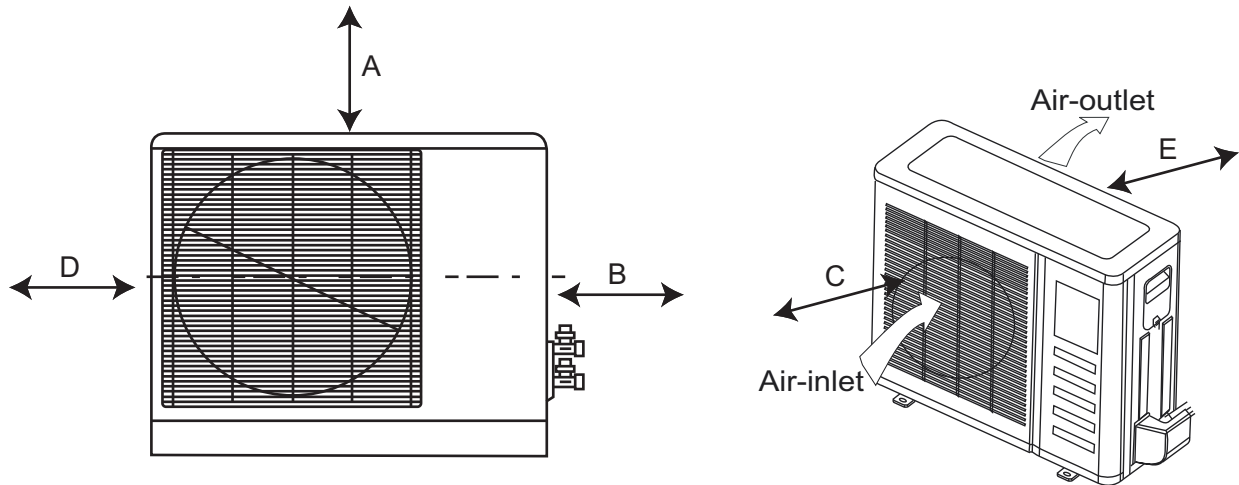
CLEARANCES - INDOOR



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Fig. 5 – 40MKCB**F, 40MKQB**F Unit Clearance

CLEARANCES - OUTDOOR



A08436

Fig. 6 – Outdoor Unit Clearance

Table 5—Outdoor Clearances

UNIT	COIL FACING WALL – in. (mm)	FAN FACING WALL – in. (mm)
A	24 (610)	24 (610)
B	24 (610)	24 (610)
C	20 (508)	6 (152)
D	6 (152)	8 (203)
E	6 (152)	20 (508)

SPECIFICATIONS

Table 6—Specifications - Cooling Only Under Ceiling Systems

System	COOLING ONLY										
	18	24	30	34	34	48	48	48	54	54	54
Size	24AH4418A003 40MKCB18F--3	24AH4424A003 40MKCB24F--3	24AH4430A003 40MKCB30F--3	24AH4436A005 40MKCB36F--3	24AH4442A003 40MKCB42F--3	24AH4448A006 40MKCB48F--3	24AH4448A005 40MKCB48F--3	24AH4448A006 40MKCB48F--3	24AH4460A005 40MKCB54F--3	24AH4460A006 40MKCB54F--3	24AH4460A006 40MKCB54F--3
Performance	17,100 SEER	24,000 SEER	28,600 SEER	33,200 SEER	33,200 SEER	46,000 SEER	46,000 SEER	46,000 SEER	53,000 SEER	53,000 SEER	53,000 SEER
Controls	Standard Optional	Standard Optional	Standard Optional	Standard Optional	Standard Optional	Standard Optional	Standard Optional	Standard Optional	Standard Optional	Standard Optional	Standard Optional
Operating Range	64--90	64--90	64--90	64--90	64--90	64--90	64--90	64--90	64--90	64--90	64--90
Piping	Min - Max	200"	200"	200"	200"	200"	200"	200"	200"	200"	200"
	Total Piping Length	200'	200'	200'	200'	200'	200'	200'	200'	200'	200'
	Drop (OD above ID)	65'	65'	65'	65'	65'	65'	65'	65'	65'	65'
	Lift (OD below ID)	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"
Refrigerant	Type	R-410A	R-410A	R-410A	R-410A	R-410A	R-410A	R-410A	R-410A	R-410A	R-410A
	Design Pressure	550	550	550	550	550	550	550	550	550	550
	Metering Device	PSIG	PSIG	PSIG	PSIG	PSIG	PSIG	PSIG	PSIG	PSIG	PSIG
	Outdoor Unit	TXV	TXV	TXV	TXV	TXV	TXV	TXV	TXV	TXV	TXV
Refrigerant	Charge	6.4	6.5	8.6	8.9	8.9	8.9	8.9	10.6	10.6	10.6
	Face Area	7.3	12.1	12.1	12.1	12.1	12.1	12.1	14.1	14.1	14.1
	No. Rows	2	2	2	2	2	2	2	2	2	2
	Fins per inch	3	3	3	3	3	3	3	4	4	4
	Circuits	3	3	3	3	3	3	3	4	4	4
	Face Area (sq. ft.)	2.5	4.1	4.1	4.1	4.1	4.1	4.1	4.35	4.35	4.35
	Fins per inch	19	19	19	19	19	19	19	19	19	19
Compressor	Type	Scroll	Scroll	Scroll	Scroll	Scroll	Scroll	Scroll	Scroll	Scroll	Scroll
	Model	ZP16K6E-PFV-130	ZP20K6E-PFV-130	ZP25K6E-PFV-130	ZP28K6E-PFV-130	ZP40K6E-PFV-130	ZP40K6E-PFV-130	ZP40K6E-PFV-130	ZP48K6E-TF5-13	ZP48K6E-TF5-13	ZP48K6E-TF5-13
Electrical	Indoor Voltage, Phase, Cycle	208/230-1-60	208/230-1-60	208/230-1-60	208/230-3-60	208/230-3-60	208/230-3-60	208/230-3-60	208/230-3-60	208/230-3-60	208/230-3-60
	Indoor Voltage, Phase, Cycle	208/230-1-60	208/230-1-60	208/230-1-60	208/230-1-60	208/230-1-60	208/230-1-60	208/230-1-60	208/230-1-60	208/230-1-60	208/230-1-60
Outdoor	Power Supply	11.8	14.1	18.3	12.5	18.8	7.6	24.3	18.3	8.4	31.1
	MOCF - Fuse Rating (Outdoor)	A	A	A	A	A	A	A	A	A	A
	MOCF - Fuse Rating (Indoor)	15	15	15	15	15	15	15	15	15	15
	Unit Width	36.9	36.9	44.5	44.5	44.5	44.5	44.5	44.5	44.5	44.5
	Unit Height	31.1	31.1	37.1	37.1	37.1	37.1	37.1	37.1	37.1	37.1
	Unit Depth	14.6	14.6	17.1	17.1	17.1	17.1	17.1	17.1	17.1	17.1
	Net Weight	146	148	183	184	184	213	213	245	245	245
	Airflow	1,285	1,285	1,900	2,615	2,615	2,615	2,615	2,785	2,785	2,785
	Unit Width	42.0	42.0	65.0	65.0	65.0	65.0	65.0	65.0	65.0	65.0
	Unit Height	9.3	9.3	9.3	9.3	9.3	9.3	9.3	9.3	9.3	9.3
Indoor	Unit Depth	26.6	26.6	26.6	26.6	26.6	26.6	26.6	26.6	26.6	26.6
	Net Weight	58.7	91.9	91.9	91.9	91.9	91.9	91.9	98.8	98.8	98.8
	Number of Fan Speeds	3	3	3	3	3	3	3	3	3	3
	CFM	405/15/695	975/1335/1130	975/1335/1130	975/1335/1130	1310/1400/1470	1310/1400/1470	1310/1400/1470	1310/1400/1470	1310/1400/1470	1310/1400/1470
Sound Pressure (lowest to highest)	42/48/53	50/52/55	50/52/55	50/52/55	55/57/59	55/57/59	55/57/59	55/57/59	55/57/59	55/57/59	
Air Throw Data	26	29	29	29	29	29	29	29	29	29	

* Liquid line needs to be insulated
 ** Refer to Ductless Split System Long Line Guide for additional information. Long Line accessories required beyond 80 ft. (24.4 m).

SPECIFICATIONS (CONT)

Table 7—Specifications Heat Pump Under Ceiling Systems

		HEAT PUMP							
System		30	36	36	36	48	48	48	48
System	Outdoor Model	25HH430A003 224A.NS010000	25HH436A003 224A.NS036000	25HH436A005 224A.NS036000	25HH436A006 224A.NS036000	25HH448A003 224A.NS048000	25HH448A005 224A.NS048000	25HH448A006 224A.NS048000	25HH448A006 224A.NS048000
	Indoor Model	40HK0E39F--3	40HK0E39F--3	40HK0E39F--3	40HK0E39F--3	40HK0E48F--3	40HK0E48F--3	40HK0E48F--3	40HK0E48F--3
Performance	Energy Star	NO	NO	NO	NO	NO	NO	NO	NO
	Cooling Rated Capacity	29,000	34,200	34,200	34,200	46,400	46,400	46,400	46,400
Controls	SEER	14	14	14	14	14	14	14	14
	EER	11.5	11	11	11	11.7	11.7	11.7	11.7
Operating Range	Heating Rated Capacity	29,000	34,200	34,200	34,200	46,400	46,400	46,400	46,400
	HSPF	8.2	8.2	8.2	8.2	8.2	8.2	8.2	8.2
Piping	COP	4.1	4.1	4.1	4.1	3.8	3.8	3.8	3.8
	Wireless Remote Controller (°F/C Convertible)	Standard	Standard	Standard	Standard	Standard	Standard	Standard	Standard
Refrigerant	Wired Remote Controller (°F/C Convertible)	Optional	Optional	Optional	Optional	Optional	Optional	Optional	Optional
	Design Pressure	550	550	550	550	550	550	550	550
Metering Device	Design Pressure	550	550	550	550	550	550	550	550
	Metering Device Indoor Unit	TXV	TXV	TXV	TXV	TXV	TXV	TXV	TXV
Outdoor Coil	Charge	12.1	12.3	12.3	12.3	12.1	12.1	12.1	12.1
	Face Area	Sq. Ft.	12.1	12.1	12.1	12.1	14.1	14.1	14.1
Indoor Coil	No. Rows	2	2	2	2	2	2	2	2
	Fins per inch	6	5	5	5	6	6	6	6
Compressor	Face Area (sq. ft.)	4.4	4.4	4.4	4.4	4.4	4.4	4.4	4.4
	No. Rows	4	4	4	4	4	4	4	4
Electrical	Fins per inch	19	19	19	19	19	19	19	19
	Circuits	6	6	6	6	6	6	6	6
Outdoor	Type	Scroll	Scroll	Scroll	Scroll	Scroll	Scroll	Scroll	Scroll
	Model	ZP24KSE-PFV-130	ZP24KSE-PFV-130	ZP24KSE-PFV-130	ZP24KSE-PFV-130	ZP42KSE-TFD-130	ZP42KSE-TF5-13	ZP42KSE-TFD-130	ZP42KSE-TFD-130
Indoor	Outdoor Voltage, Phase, Cycle	208/230-1-60	208/230-1-60	208/230-1-60	208/230-1-60	208/230-1-60	208/230-1-60	208/230-1-60	208/230-1-60
	Indoor Voltage, Phase, Cycle	208/230-1-60	208/230-1-60	208/230-1-60	208/230-1-60	208/230-1-60	208/230-1-60	208/230-1-60	208/230-1-60
Power Supply	Power Supply	Indoor and outdoor units have dedicated power supply	Indoor and outdoor units have dedicated power supply	Indoor and outdoor units have dedicated power supply	Indoor and outdoor units have dedicated power supply	Indoor and outdoor units have dedicated power supply	Indoor and outdoor units have dedicated power supply	Indoor and outdoor units have dedicated power supply	Indoor and outdoor units have dedicated power supply
	MCA (Outdoor)	17.2	19	12.8	7.6	28.8	18.6	8.6	8.6
Outdoor	MOCF - Fuse Rating (Outdoor)	A.	30	20	15	50	30	15	15
	MCA (Indoor)	A.	3	3	3	3	3	3	3
Indoor	MOCF - Fuse Rating (Indoor)	A.	15	15	15	15	15	15	15
	Unit Width	In.	44.5	44.5	44.5	44.5	44.5	44.5	44.5
Outdoor	Unit Height	In.	37.1	37.1	37.1	37.1	37.1	37.1	37.1
	Unit Depth	In.	17.1	17.1	17.1	17.1	17.1	17.1	17.1
Indoor	Net Weight	Lbs.	196	197	197	197	248	248	248
	Airflow	CFM	2,615	2,615	2,615	2,615	2,785	2,785	2,785
Outdoor	Unit Width	In.	65.0	65.0	65.0	65.0	65.0	65.0	65.0
	Unit Height	In.	9.3	9.3	9.3	9.3	9.3	9.3	9.3
Indoor	Unit Depth	In.	26.6	26.6	26.6	26.6	26.6	26.6	26.6
	Net Weight	Lbs.	98.8	98.8	98.8	98.8	98.8	98.8	98.8
Sound Pressure	Number of Fan Speeds	3	3	3	3	3	3	3	3
	Airflow (lowest to highest)	CFM	1310/1400/1470	1310/1400/1470	1310/1400/1470	1310/1400/1470	1310/1400/1470	1310/1400/1470	1310/1400/1470
Air throw Data	Sound Pressure (lowest to highest)	dB(A)	55/57/59	55/57/59	55/57/59	55/57/59	55/57/59	55/57/59	55/57/59
	Air throw Data	Ft.	29	29	29	29	29	29	29

* Liquid line needs to be insulated
 ** Refer to Ductless Split System Long Line Guide for additional information. Long Line accessories required beyond 80 ft. (24.4 m).

ELECTRICAL DATA

Table 8 – 24AHA4/124ANS Electrical Data

UNIT SIZE -- voltage,series	V/PH	OPER VOLTS*		COMPR		FAN	MCA	MAX FUSE** or CKT BRK AMPS
		MAX	MIN	LRA	RLA	FLA		
18--3	208/230/1	253	197	56.3	9	0.5	11.8	20
24--3				62.9	10.9	0.5	14.1	25
30--3				73	14.1	0.7	18.3	30
36--3				77	14.1	1.2	18.8	30
48--3				124	18.5	1.2	24.3	40
60--3				152.5	23.7	1.45	31.1	50
36--5	208/230/3	253	197	71	9	1.2	12.5	20
48--5				83.1	13.7	1.2	18.3	30
60--5				110.0	15.9	1.45	21.4	35
36--6	460/3	506	414	38	5.6	0.6	7.6	15
48--6				41	6.2	0.6	8.4	15
60--6				52.0	7.1	0.80	9.7	15

Table 9 – 25HHA4/224ANS Electrical Data

UNIT SIZE -- voltage,series	V/PH	OPER VOLTS*		COMPR		FAN	MCA	MAX FUSE** or CKT BRK AMPS
		MAX	MIN	LRA	RLA	FLA		
30--3	208/230/1	253	197	64	12.8	1.2	17.2	30
36--3				77	14.2	1.2	19	30
48--3				117	21.8	1.45	28.8	50
36--5	208/230/3	253	197	71	9.3	1.2	12.8	20
48--5				83.1	13.7	1.45	18.6	30
36--6	460/3	506	414	38	5.6	0.6	7.6	15
48--6				41	6.2	0.8	8.6	15

Table 10 – 40MKCBF Electrical Data**

INDOOR UNIT SIZE BTU/Hr	V-Ph-Hz	VOLTAGE RANGE		FAN	POWER	
		Min (V)	Max (V)	FLA (A)	Min Ckt Amp (A)	Max Fuse CB Amp (A)
18K	208-230-1-60	187	253	0.71	1	15
24K - 34K	208-230-1-60	187	253	0.7 x 2	3	15
54K	208-230-1-60	187	253	0.95 x 2	3	15

Table 11 – 40MKQBF Electrical Data**

INDOOR UNIT SIZE BTU/Hr	V-Ph-Hz	VOLTAGE RANGE		FAN	POWER	
		Min (V)	Max (V)	FLA (A)	Min Ckt Amp (A)	Max Fuse CB Amp (A)
30K - 48K	208-230-1-60	187	253	0.95 x2	3	15

LEGEND

FLA - Full Load Amps

HACR - Heating, Air Conditioning, Refrigeration

LRA - Locked Rotor Amps

NEC - National Electrical Code

RLA - Rated Load Amps (compressor)

*Permissible limits of the voltage range at which the unit will operate satisfactorily

****Time-Delay fuse.**

Complies with 2007 requirements of ASHRAE Standards 90.1

POWER AND CONNECTING CABLES - FIELD SUPPLIED

Recommended Connection Method for Power and Communication Wiring (To minimize communication wiring interference)

Power Wiring:

The main power is supplied to both, the indoor and the outdoor units. The field supplied connecting cable consists of three (3) wires. Two wires are high voltage AC power and one is a ground wire.

Consult your local building codes and the NEC (National Electrical Code) or CEC (Canadian Electrical Code) for special requirements.

All wires must be sized per NEC or CEC and local codes. Use Electrical Data table MCA (minimum circuit amps) and MOCP (maximum over current protection) to correctly size the wires and the disconnect fuse or breakers respectively.

Per caution note, only copper conductors with a minimum 300 volt rating and 2/64-inch thick insulation must be used.

Communication Wiring:

A separate shielded Stranded copper conductor only, with a 600 volt rating and double insulated copper wire, must be used as the communication wire from the outdoor unit to the indoor unit. To minimize voltage drop of the communication wire, use the wire size and maximum lengths shown in Table 12.

Table 12 – Maximum Lengths

WIRE SIZE	LENGTH ft. (m)
18AWG	50 ft. (15 m)
16AWG	50 ft. (15 m) to 100 ft. (30 m)
13AWG	100 ft. (30 m) to 200 ft. (60 m)

CAUTION

EQUIPMENT DAMAGE HAZARD

Failure to follow this caution may result in equipment damage or improper operation.

- Wires should be sized based on NEC and local codes.
- Use copper conductors only with a 600 volt rating and double insulated copper wire.

CAUTION

EQUIPMENT DAMAGE HAZARD

Failure to follow this caution may result in equipment damage or improper operation.

- Be sure to comply with local codes while running wire from indoor unit to outdoor unit.
- Every wire must be connected firmly. Loose wiring may cause terminal to overheat or result in unit malfunction. A fire hazard may also exist. Therefore, be sure all wiring is tightly connected.
- No wire should be allowed to touch refrigerant tubing, compressor or any moving parts.
- Disconnecting means must be provided and shall be located within sight and readily accessible from the air conditioner.
- Connecting cable with conduit shall be routed through hole in the conduit panel.

CONNECTION DIAGRAMS

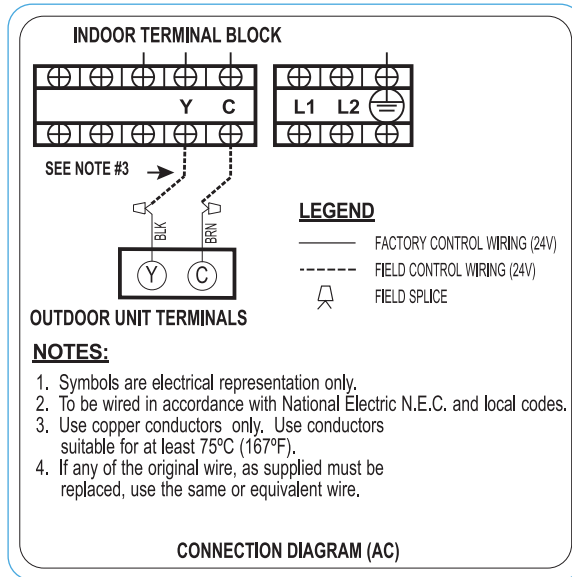


Fig. 7 - 40MKCBF/24AHA4 or 124ANS Connecting Diagram**

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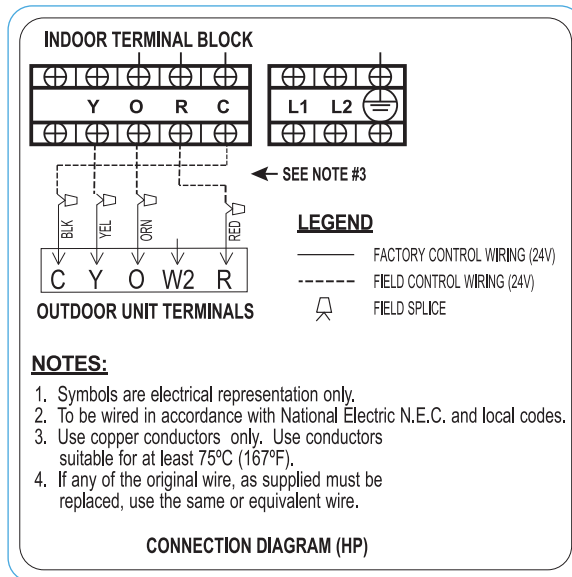


Fig. 8 - 40MKQBF / 25HHA4 or 224ANS Connecting Diagram**

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NOTE:

- 1 Do not use a thermostat wire for any connection between indoor and outdoor units.
- 2 All connections between the indoor and outdoor units must be as shown in Fig. 7 and 8. The connections are sensitive to polarity and results in a fault code.

WIRING DIAGRAMS

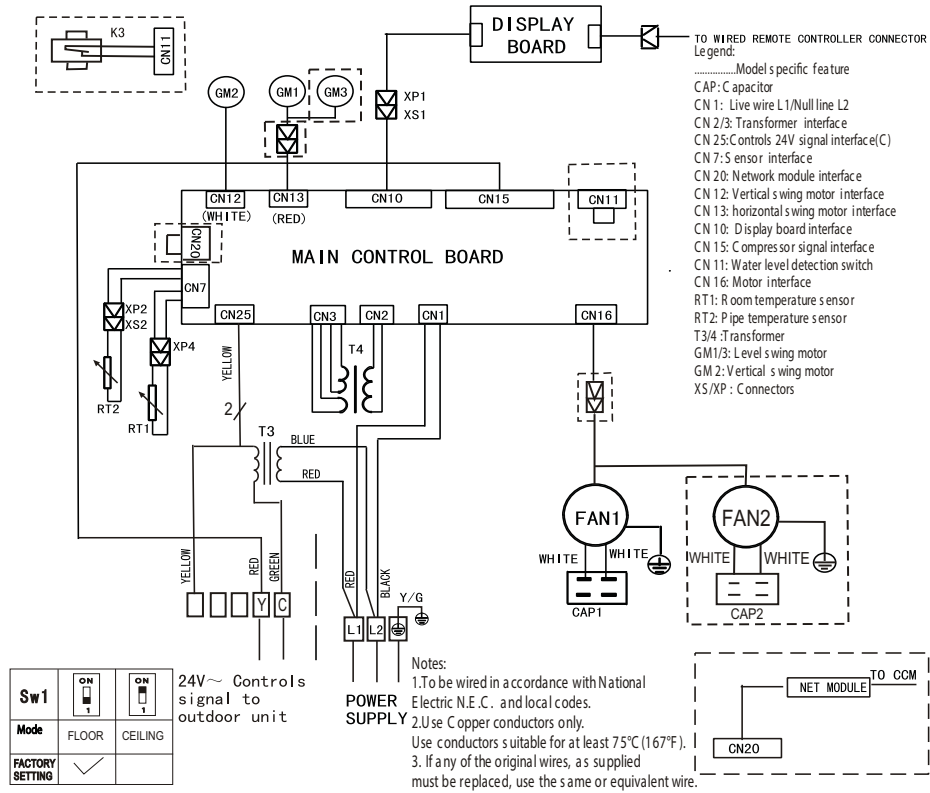


Fig. 9 - 40MKCB**F Wiring Diagram

OUTDOOR UNIT SCHEMATIC DIAGRAM

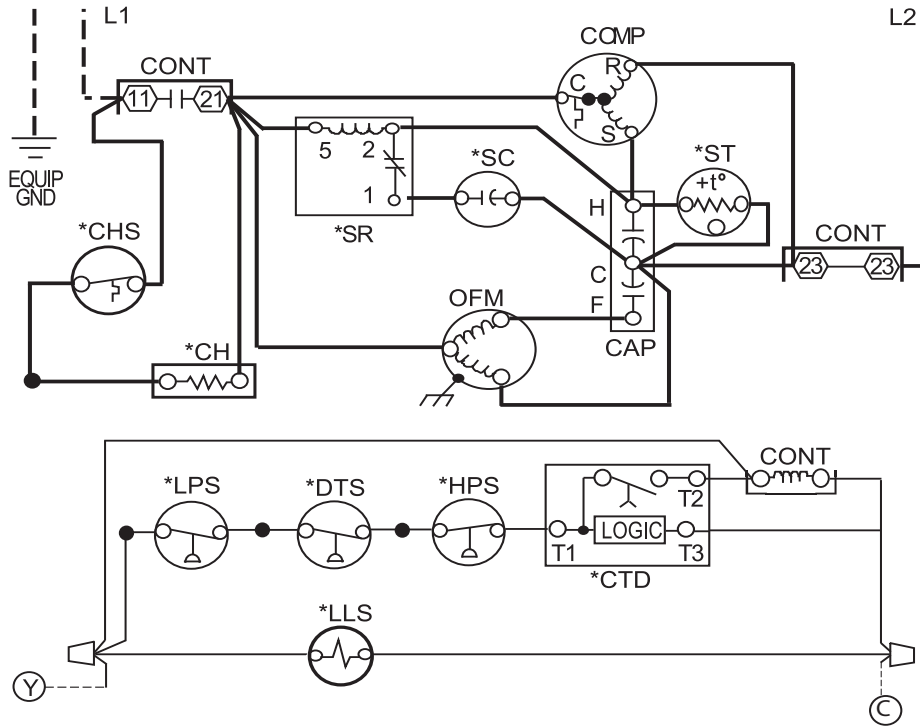


Fig. 10 - 24AHA4/124ANS Wiring Diagram 208/230V 1 Phase

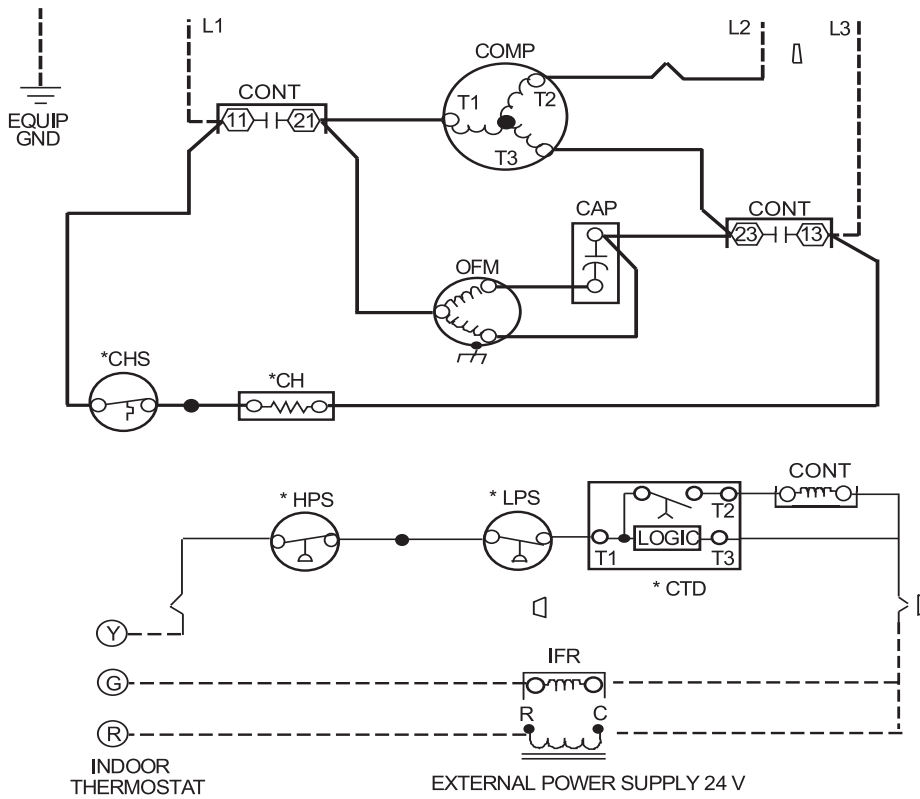


Fig. 11 - 24AHA4/124ANS Wiring Diagram 208/230 - 460V 3 Phase

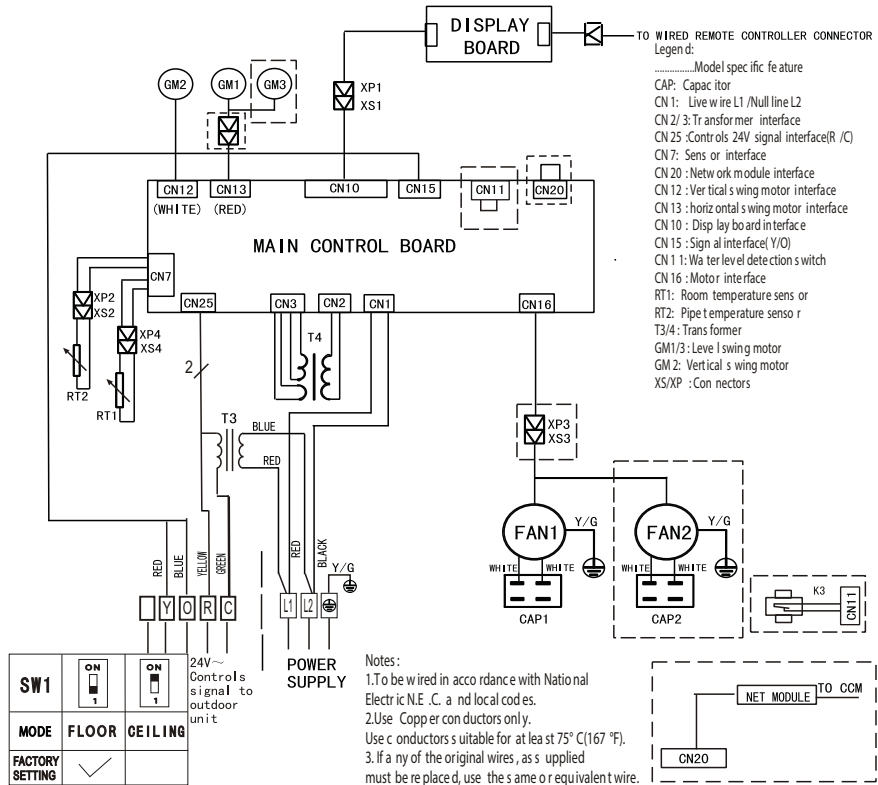


Fig. 12 - 40MKQB**F Wiring Diagram

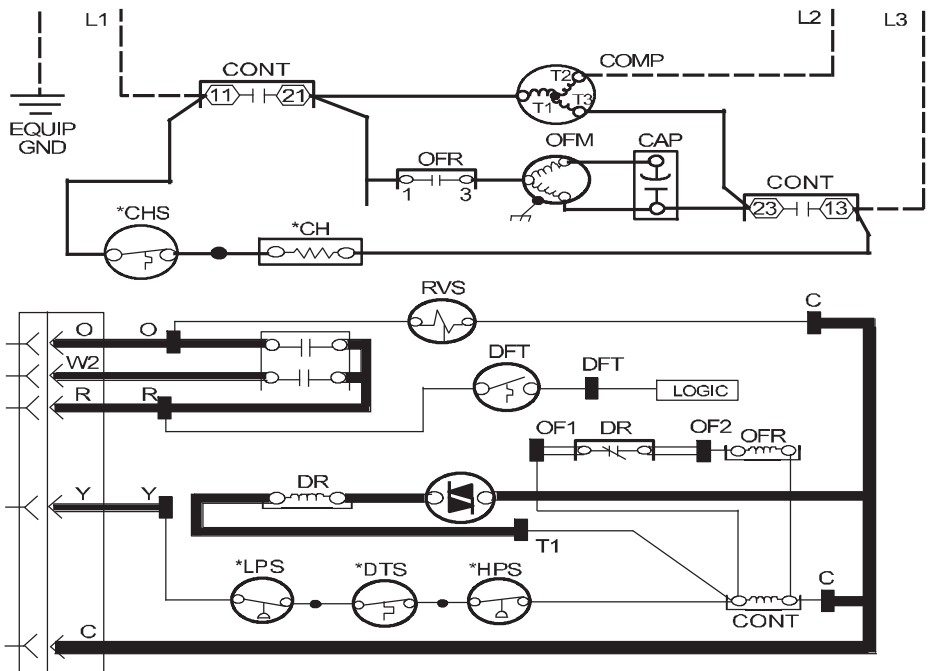


Fig. 15 - 25HHA4/224ANS Wiring Diagram 460V 3 Phase

REFRIGERATION CYCLE DIAGRAMS

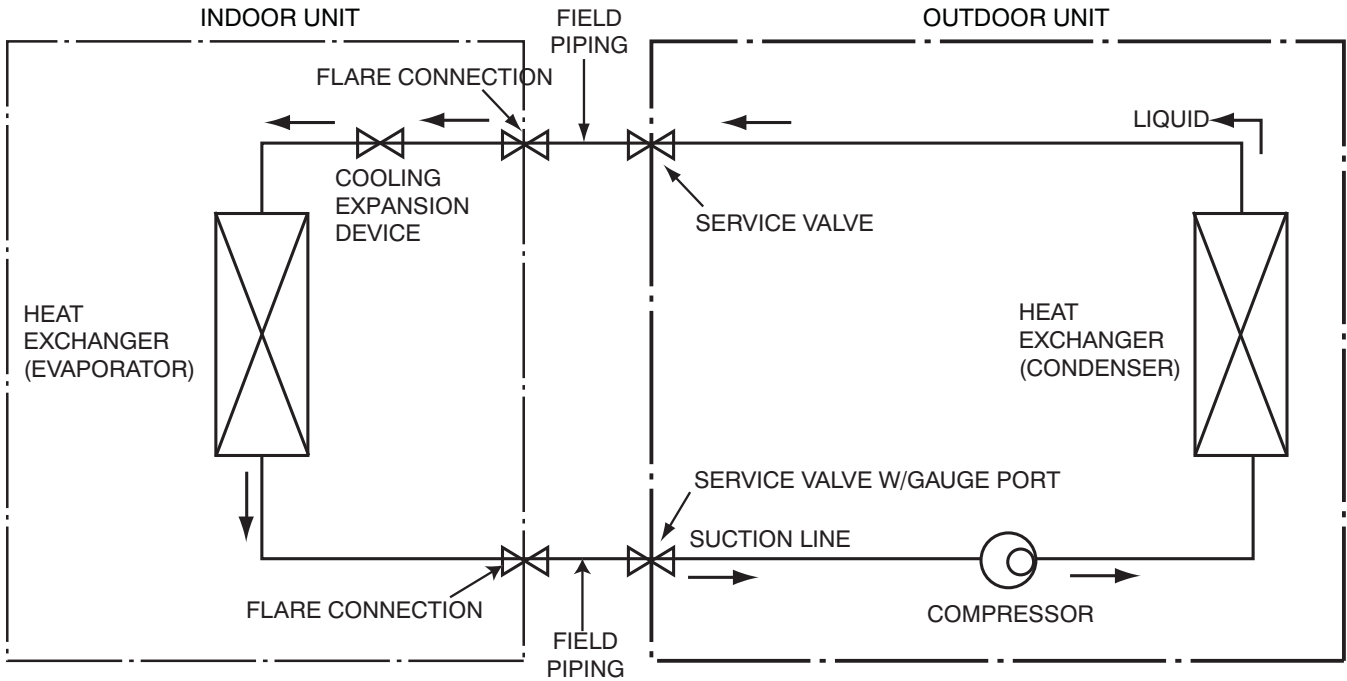


Fig. 16 - Cooling Only

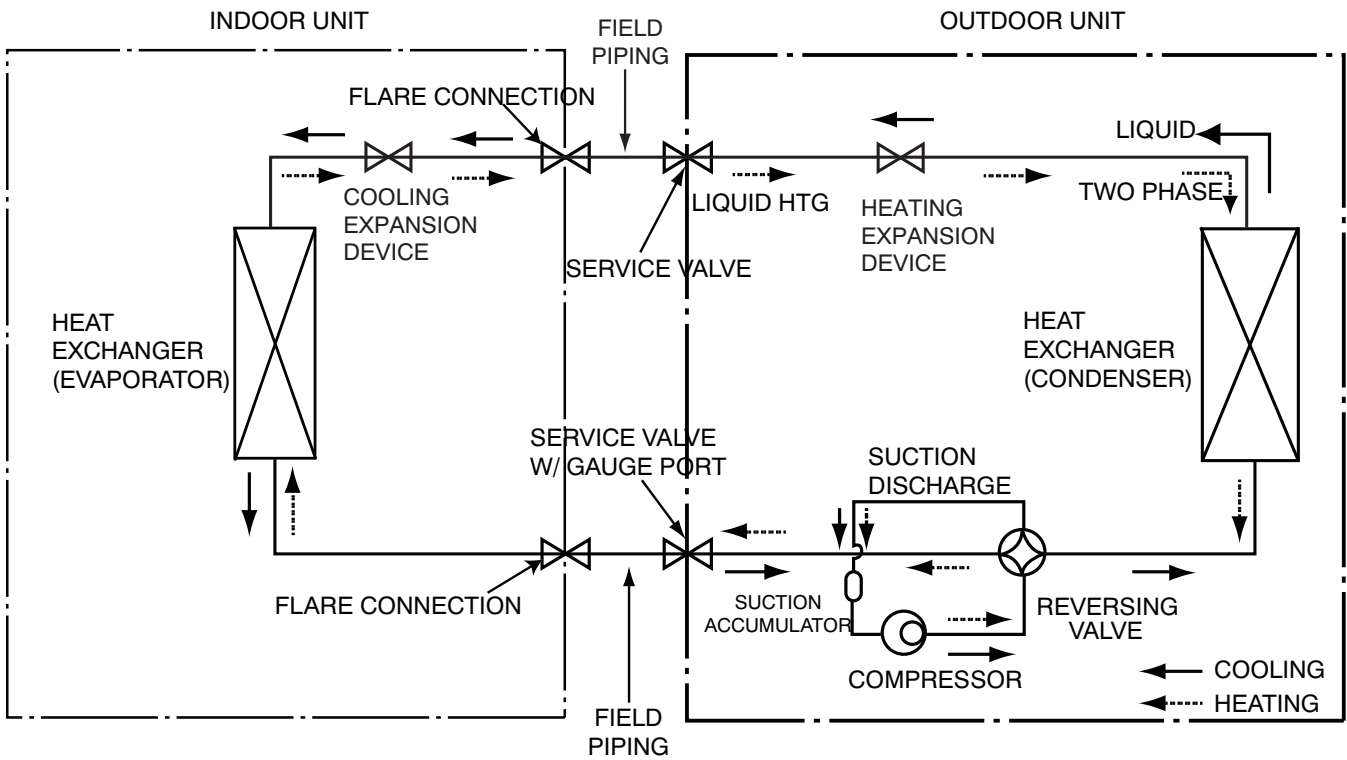


Fig. 17 - Heat Pumps

REFRIGERANT LINES

General refrigerant line sizing:

- 1 The outdoor units are shipped with a full charge of R410A refrigerant. All charges, line sizing, and capacities are based on runs of 25 ft. (7.6 m). For runs over 25 ft. (7.6 m), refer to the *Residential Long Line Guide*.
- 2 Minimum refrigerant line length between the indoor and outdoor units is 10 ft. (3 m).
- 3 Refrigerant lines should not be buried in the ground. If it is necessary to bury the lines, not more than 36-in (914 mm) should be buried. Provide a minimum 6-in (152 mm) vertical rise to the service valves to prevent refrigerant migration.
- 4 Both lines must be insulated. Use a minimum of 1/2-in (12.7 mm) thick insulation. Closed-cell insulation is recommended in all long-line applications.
- 5 Special consideration should be given to isolating interconnecting tubing from the building structure. Isolate the tubing so that vibration or noise does not transmit into the structure.

IMPORTANT: Both refrigerant lines must be insulated separately.

- The following maximum lengths are allowed:

Table 13 – Maximum Refrigerant Line Lengths

UNIT SIZE	MAX LINE LENGTH* ft(m)	MAX ELEVATION (ID over OD) ft (m)	MAX ELEVATION (OD over ID) ft (m)
18K–56K	250 (76.2)	65 (19.8)	200 (61)

Note: For lengths greater than 25 ft. (7.6 m), refer to the *Residential Long Line Guide*.

*Maximum actual length not to exceed 200 ft. (61 m). Total equivalent length accounts for losses due to elbows or fitting. See the *Long Line Guideline* for details.

- The following are the piping sizes.

Table 14 – Pipe Sizes

INDOOR UNITS	OUTDOOR UNITS	INDOOR UNIT TUBE SIZES (in)		TXV KIT TUBE SIZES (in)		OUTDOOR UNIT TUBE SIZE (in)	
		Liquid	Vapor	Liquid	Vapor	Liquid	Vapor
40MKCB18F--3	24AHA418 124ANS018		5/8		5/8		5/8
40MKCB34F--3	24AHA424 124ANS024		3/4		3/4		3/4
40MKCB34F--3	24AHA430 124ANS030		3/4		3/4		3/4
40MKCB34F--3	24AHA436 124ANS036		3/4		3/4		7/8
40MKCB54F--3	24AHA448 124ANS048	3/8	3/4	3/8	7/8	3/8	7/8
40MKCB54F--3	24AHA44860 124ANS060		3/4		7/8		1 1/8
40MKQB36F--3	25HHA430 224ANS030		3/4		3/4		3/4
40MKQB36F--3	25HHA436 224ANS036		3/4		3/4		7/8
40MKQB48F--3	25HHA448 224ANS048		3/4		7/8		7/8

Note: Both lines need to be insulated using at least 1/2 inch closed foam insulation.

Refrigerant Charge

Table 15 – Charge Requirements

SYSTEM TYPE	NOMINAL CAPACITY kBTU/Hr	OUTDOOR UNIT		INDOOR UNIT	CHARGE TO SUB-COOLING DELTA FROM RATING PLATE VALUE
Cooling Only	18	24AHA418A003	124ANS018000	40MKCB18F--3	12
	24	24AHA424A003	124ANS024000	40MKCB34F--3	12
	30	24AHA430A003	124ANS030000	40MKCB34F--3	12
	34	24AHA436A003/5/6	124ANS036000	40MKCB34F--3	8
	48	24AHA448A003/5/6	124ANS048000	40MKCB54F--3	12
Heat Pump	54	24AHA460A003/5/6	124ANS060000	40MKCB54F--3	10
	30	25HHA430A003	224ANS030000	40MKQB36C--3	11
	36	25HHA436A003/5/6	224ANS036000	40MKQB36C--3	14
	48	25HHA448A003/5/6	224ANS048000	40MKQB48C--3	11

The above additional charge is required amount for line lengths up to 25 ft. (7.6 m). For line lengths exceeding 25 ft. (7.6 m), additional charge will be required. Refer to the *Residential Long Line Guide*.

Metering Device

The 40MKC(Q)*F unit uses a TXV. The outdoor unit uses a type B accumulator. The cooling metering device is installed with the indoor unit, while the heating metering device is installed with the outdoor unit. One metering device is required for the cooling only system and two are required for the heat pump systems. Refer to Table 16 for a breakdown of each unit's metering devices.

Table 16 – Metering Device

SYSTEM SIZE kBTU/hr	COOLING ONLY	HEAT PUMPS	
	40MKCB**C	40MKQB**C	25HHA4/224ANS
18	TXV	-	-
24	TXV	-	-
30	TXV	TXV	0.055*
34	TXV	-	-
48	TXV	-	-
54	TXV	-	-
36	-	TXV	0.063*
48	-	TXV	0.073*

SYSTEM EVACUATION AND CHARGING

⚠ CAUTION

UNIT DAMAGE HAZARD

Failure to follow this caution may result in equipment damage or improper operation.

Never use the system compressor as a vacuum pump.

Refrigerant tubes and the indoor coil should be evacuated using the recommended deep vacuum method of 500 microns. The alternate triple evacuation method may be used if the procedure outlined below is followed. Always break a vacuum with dry nitrogen.

SYSTEM VACUUM AND CHARGE

Using Vacuum Pump

- 1 Completely the tighten flare nuts A, B, C, D, connect the manifold gage charge hose to a charge port of the low side service valve (see Fig. 18).
- 2 Connect the charge hose to the vacuum pump.
- 3 Fully open the low side of the manifold gage (see Fig. 19).
- 4 Start the vacuum pump.
- 5 Evacuate using either the deep vacuum or triple evacuation method.
- 6 After evacuation is complete, fully close the low side of manifold gage and stop the vacuum pump operation. Maintain a MICRON value of 500 MICRONS or less for 30 minutes to ensure a completely dry system.
- 7 The factory charge, contained in the outdoor unit, is good for up to 25 ft. (8 m) of line length. For refrigerant lines longer than 25 ft. (8 m), add charge, up to the maximum allowable length, as specified in the residential *Long Line Application Guide*.
- 8 Disconnect the charge hose from the charge connection of the low side service valve.
- 9 Fully open service valves B and A.
- 10 Securely tighten the service valve caps.

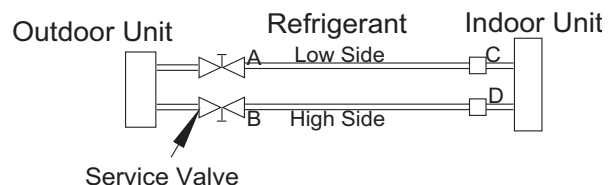


Fig. 18 Service Valve

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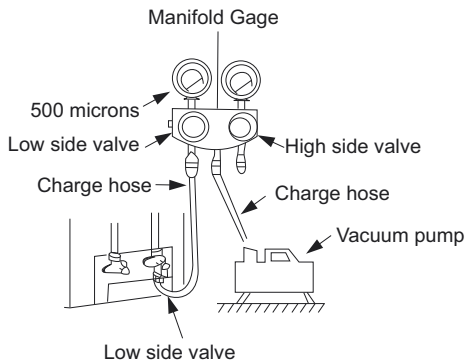


Fig. 19 Manifold

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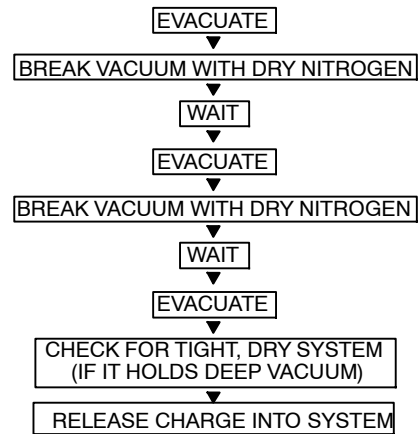


Fig. 21 Triple Evacuation Method

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Deep Vacuum Method

The deep vacuum method requires a vacuum pump capable of pulling a vacuum of 500 microns and a vacuum gage capable of accurately measuring this vacuum depth. The deep vacuum method is the most positive way of assuring a system is free of air and liquid water (see Fig. 20).

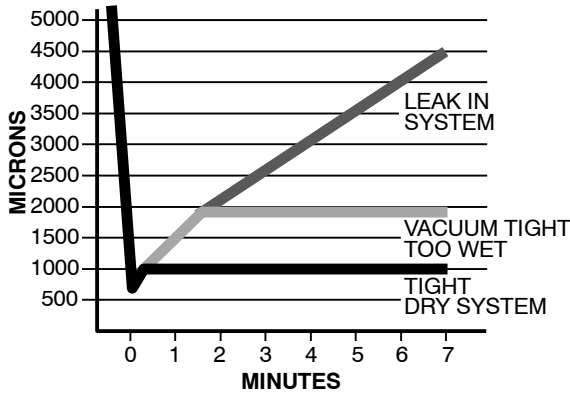


Fig. 20 Deep Vacuum Graph

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Triple Evacuation Method

The triple evacuation method should only be used when the vacuum pump is only capable of pumping down to 28 in. of mercury vacuum and the system does not contain any liquid water. Refer to Fig. 21 and proceed as follows:

- 1 Pump the system down to 500 MICRONS and allow the pump to continue operating for an additional 15 minutes.
- 2 Close the service valves and shut off the vacuum pump.
- 3 Connect a nitrogen cylinder and regulator to the system and open until the system pressure is 2 psig.
- 4 Close the service valve and allow the system to stand for 1 hr. During this time, dry nitrogen will be able to diffuse throughout the system absorbing moisture.
- 5 Repeat this procedure as indicated in Fig. 21. System will then be free of any contaminants and water vapor.

SEQUENCE OF OPERATION

Interface

A wireless remote control, supplied with the unit, is the interface between the fan coil and the user. The wireless remote control has the following characteristics:

- Capable of displaying °C and °F with °F being the default setting. To change the default setting, refer to the Owner's Manual.
- The remote control setpoint range is from 62°F (17°C) to 86°F (30°C) inch increments of 1°F (1°C).
- The wireless remote control has an operating range of 25 ft. (7.62 m).
- The same remote control can be used to control more than one unit.
- If the remote control is lost, damaged, or the batteries are exhausted, the system can be operated by using the manual button (forced Auto) located on the front panel (see Fig. 22).

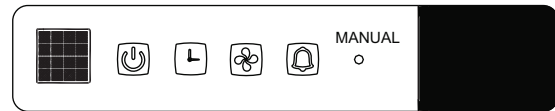


Fig. 22 Manual Button Location on Unit

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TROUBLESHOOTING

This section provides the required flowcharts to troubleshoot problems that may arise.

NOTE: Information required in the diagnoses can be found either on the wiring diagrams or in the appendix.

Required Tools:

The following tools are needed when diagnosing the units:

- Digital multimeter
- Screw drivers (Phillips and straight head)
- Needle-nose pliers

Recommended Steps

- 1 Refer to the diagnostic hierarchy charts below and determine the problem at hand.
- 2 Go to the chart listed in the diagnostic hierarchy and follow the steps in the chart for the selected problem.

For ease of service, the indoor unit is equipped with a diagnostic code display LEDs in the indoor units. This diagnostic display is a combination of flashing LEDs on the display panel or the front of the unit. If possible, always check the diagnostic codes displayed on the indoor unit. Once a failure occurs with the indoor unit in operation, the green LED on the indoor unit flashes at intervals of 0.5 seconds.

The fault code is deduced from the number of times the green LED flashes, blocking unit operation. Between one flash cycle and the next one, a pause of 3 to 4 seconds elapses.

The diagnostic codes for the indoor units are listed in the appendix. Problems may occur that are not covered by a diagnostic code, however are covered by the diagnostic flow charts. These problems are typical air conditioning mechanical or electrical issues that can be corrected using standard air conditioning repair techniques.

INDOOR UNIT DIAGNOSTIC CODES

Table 17 – Fault Codes

NO.	MALFUNCTION	RUNNING LAMP	TIMER L:AMP	DEFROSTING LAMP	ALARM LAMP	DISPLAY (DIGITAL TUBE)
1	Open or short circuit of T1 temperature sensor	X	☆	X	X	E2
2	Open or short circuit of T2 temperature sensor	☆	X	X	X	E3
3	Indoor EEPROM	☆	☆	X	X	E7
4	Water –level alarm	X	X	X	☆	E8
5	Refrigerant leakage detection	☆	X	X	☆	EC

NOTE: O (on) X(off) ☆(flash at 5Hz) ◎(flash at 0.5Hz)

For problems requiring measurements at the control boards please note the following:

For Heat Pump Units Only:

- 1 Always disconnect the main power.
- 2 When possible check the outdoor board first.
- 3 Start by removing the outdoor unit top cover.
- 4 Reconnect the main power
- 5 Probe the outdoor board inputs and outputs with a digital multi-meter referring to the wiring diagrams.
- 6 Connect the red probe to the hot signal and the black probe to the ground or negative.

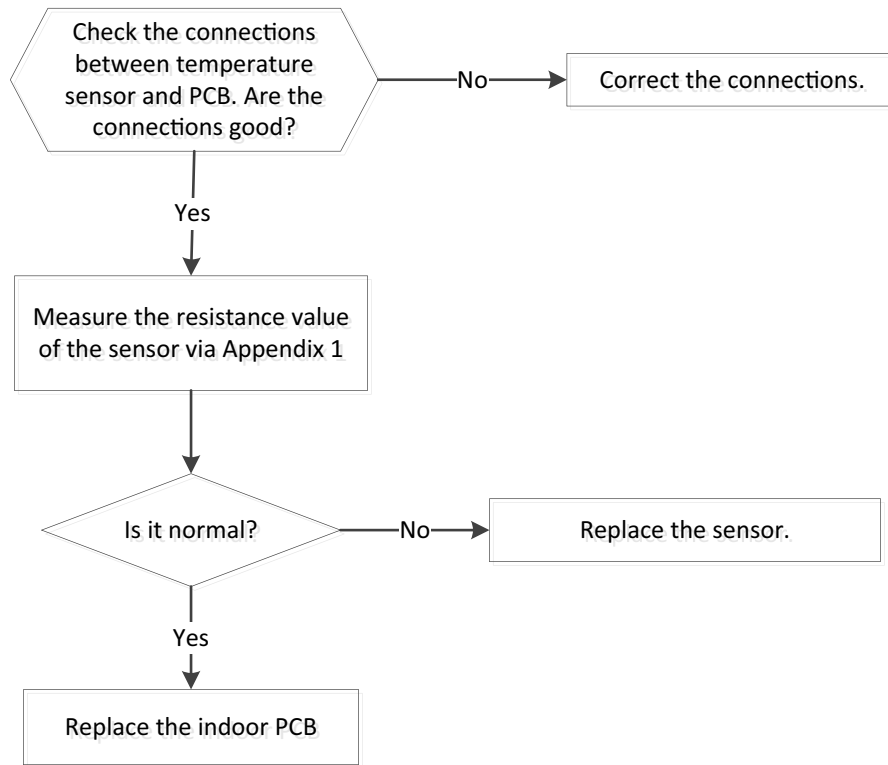
NOTE: Some of the DC voltage signals are pulse and give continuously variable readings.

For Cooling only and Heat Pumps

- 1 If it is necessary to check the indoor unit board you must start by disconnecting the main power.
- 2 Remove the front cover of the unit and then the control box cover.
- 3 Carefully remove the indoor board from the control box and place it face up on a plastic surface (not metal).
- 4 Reconnect the main power and repeat steps 5, 6, and 7.
- 5 Disconnect the main power before reinstalling the board to avoid shock hazard and board damage.

1 – Open or short circuit of T1 or T2 temperature sensor – diagnosis and solution

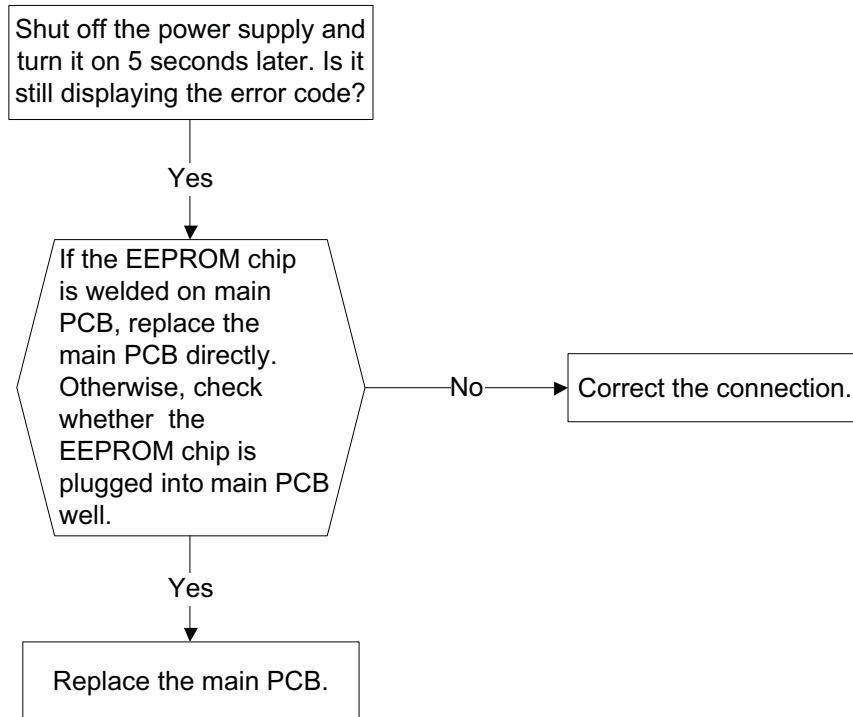
Error Code	E1
Malfunction conditions	Indoor room temperature T1 and sensor evaporator temperature sensor T2 is abnormal



2 – EEPROM parameter error – diagnosis and solution

Error Code	E7
Malfunction conditions	Indoor PCB main chip does not receive feedback from EEPROM chip.
Possible Causes	<ul style="list-style-type: none">• Installation mistake• Defective PCB

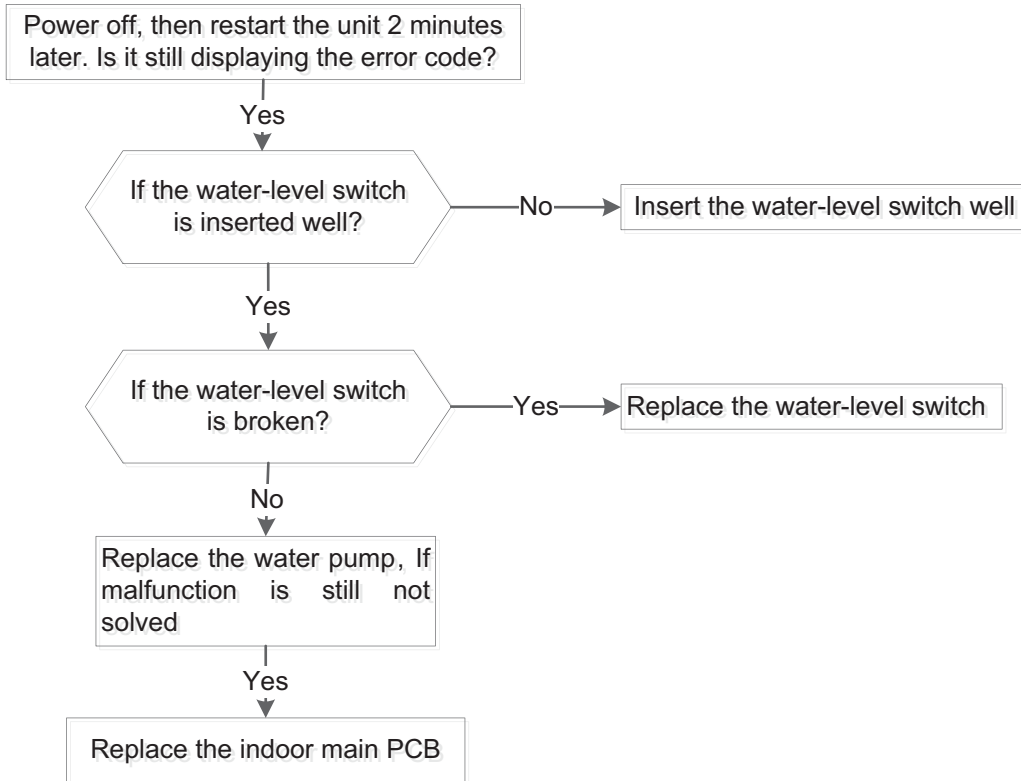
Troubleshooting:



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3 – Water-level alarm – diagnosis and solution

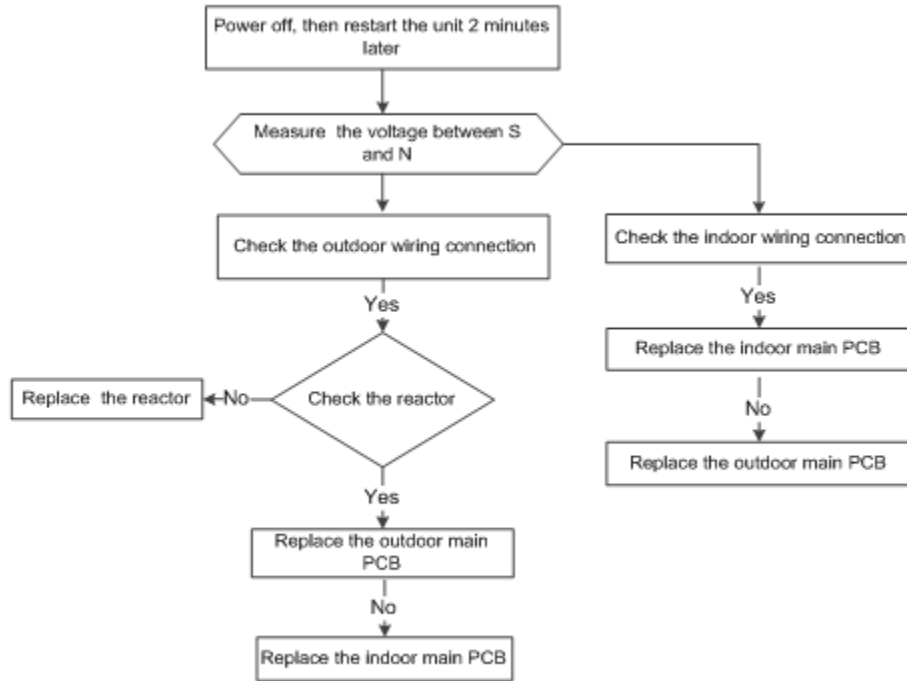
Error Code	E8
Malfunction conditions	If the sampling voltage is not 5V, the LED displays the failure.
Possible Causes	<ul style="list-style-type: none"> • Wiring mistake • Water-level switch faulty • Water pump faulty • Indoor PCB faulty



4 – Refrigerant Leakage Detection – diagnosis and solution (EC)

Error Code	EC
Malfunction decision conditions	Define the evaporator coil temp.T2 of the compressor, it starts running as Tcool. In the beginning 5 minutes after the compressor starts up, if $T2 < T_{cool} - 35.6^{\circ}F (T_{cool} - 2^{\circ}C)$ does not keep continuous 4 seconds and this situation occurs 3 times, the display area shows "EC" and AC turns off.
Supposed Causes	<ul style="list-style-type: none"> • T2 Sensor faulty • Indoor PCB faulty • System problems, such as leakage of blocking

Troubleshooting:



ADDITIONAL INFORMATION FOR CRITICAL PARTS:

Temperature sensor troubleshooting

Disconnect the temperature sensor from the PCB, and measure the resistance value with a multimeter.

Temperature sensors:

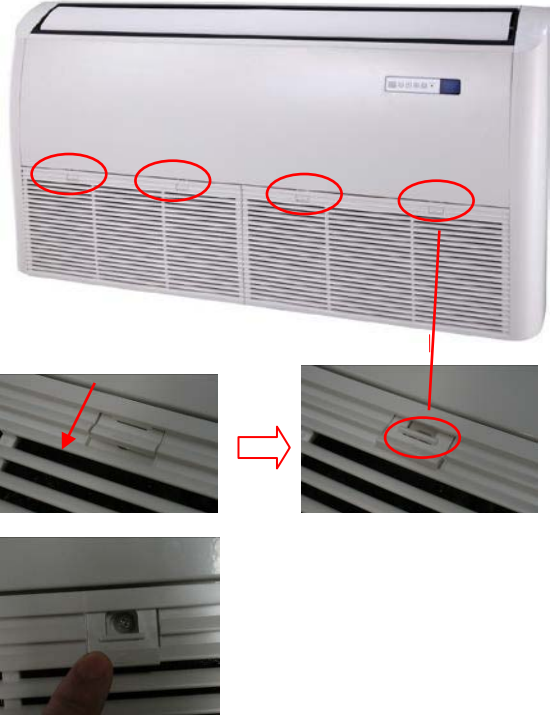
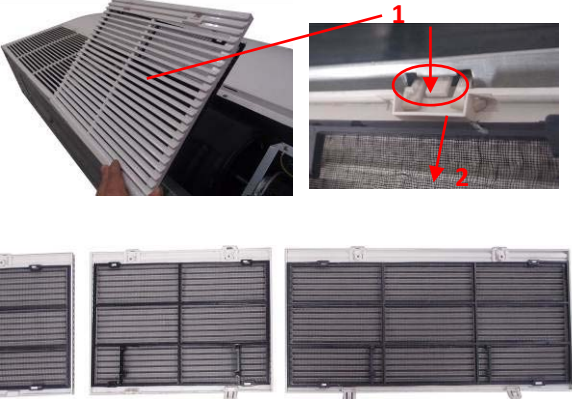

1. Room temperature (T1) sensor,
2. Indoor coil temperature (T2) sensor,
3. Outdoor coil temperature (T3) sensor,
4. Outdoor ambient temperature (T4) sensor,
5. Compressor discharge temperature (T5) sensor

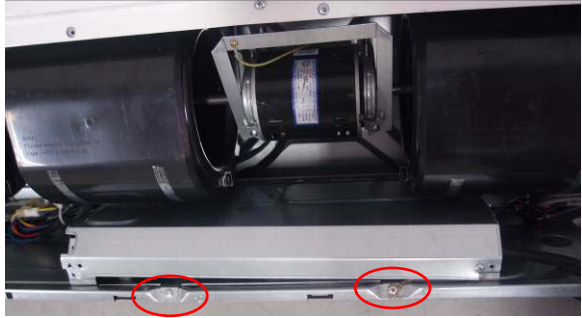


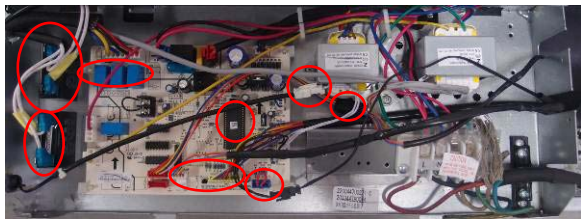
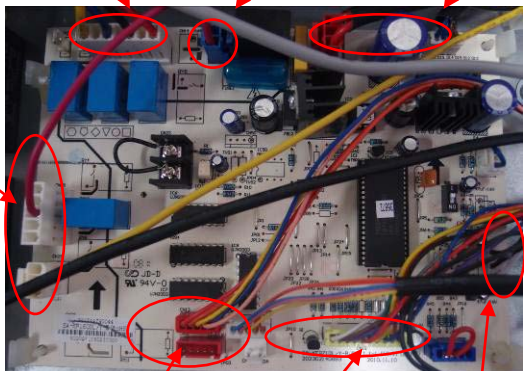
Indoor Fan Motor

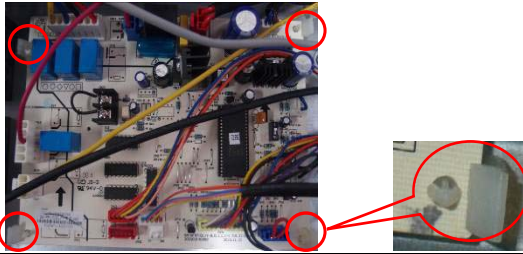
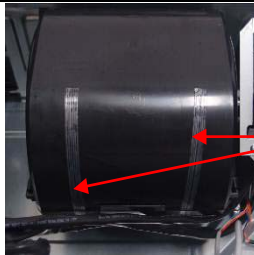
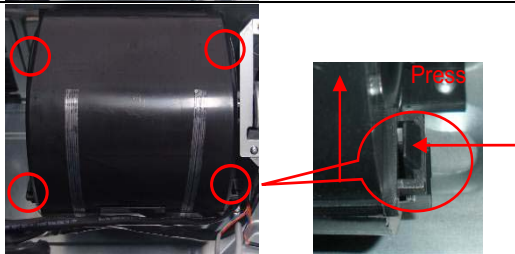

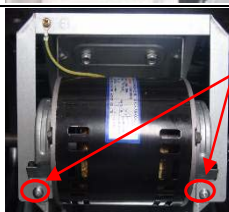


Measure the resistance value of each winding by using the multimeter.


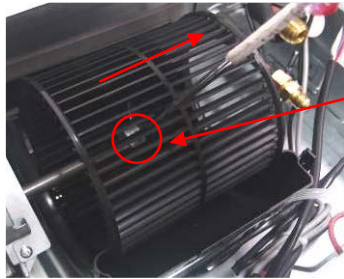

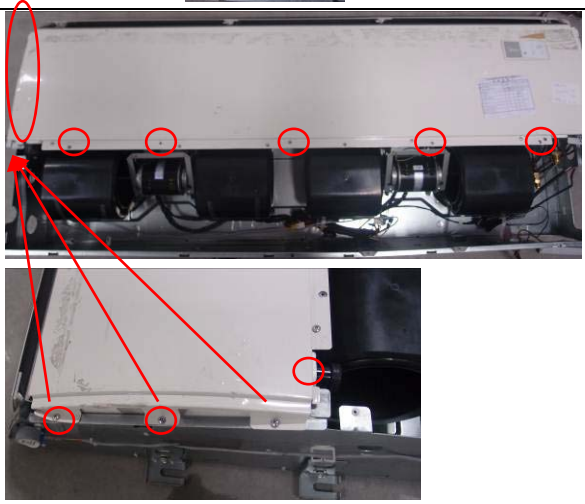


DISASSEMBLY OF UNDER CEILING-FLOOR CONSOLE INDOOR UNIT

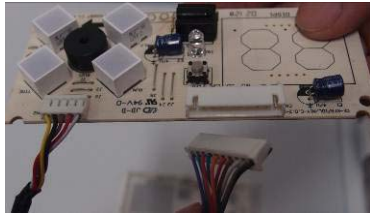
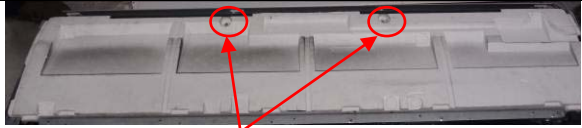
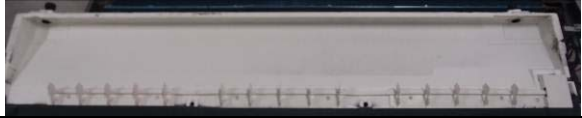




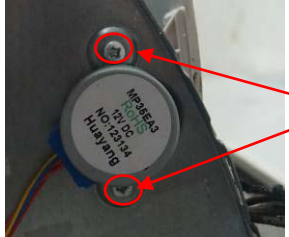
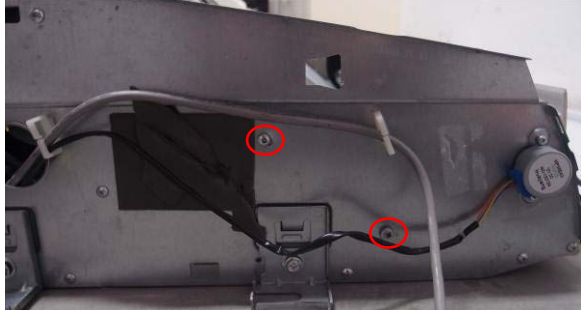
NOTE: All operations should be performed after the unit is powered off.

No.	Parts name	Procedures	Remarks
1	Remove the air outlet grilles.	1) Pull the grille locker till the screws appears, and release these screws.	
		2) Remove the air return grille (watch the lockers under the grilles).	
2	Remove the side cover	1) After remove the filter grille, release the screw fixing the side cover. 2) Push the side cover upward to remove it.	

3	Remove the control PCB	1) Release 2 screws fixing the control box, and then take it out.	
		2) Screw off the 2 screws to remove the cover of the control box	  <p>Fan Capacitor Main PCB Transformer</p> <p>Power cord terminal</p>
		3) Disconnect the fan motor wire, louver motor wire, room temperature and evaporator temperature wire, and display board wire to remove the electronic control box	
		4) Disconnect all the wires of plugs connected to the PCB	 <p>Indoor fan control Power input Input/output of transformer</p> <p>Control wires for outdoor unit</p>

			<p style="text-align: center;">To Display board Temperature Swing motor control sensors T1, T2</p>
		5) Remove the PCB from the fixing pins	
3	Remove the fan motor and fan wheel	1) Remove the stickers stick to the volute shell	 <p style="text-align: right;">Stickers</p>
		2) Remove the below volute shell	 <p style="text-align: right;">Press</p> <p style="text-align: center;">Press the clips to take off the volute shell</p> 
		3) Disassemble the fan motor fixing clamps to remove the fan motor assembly and fan wheel assembly	 <p>The fan motor assembly and fan wheel assembly can be removed after took off the 2screws used to fix the fan motor fixing clamps.</p>  

			
		<p>4) Release the screws locking the fan wheel on the shaft, you can remove the fan wheels.</p>	 <p>Take off the screw to remove the fan wheel</p>
<p>4</p>	<p>Remove the display PCB</p>	<p>1) Release the 2 screws (both sides) and push the panel upwards to remove it</p>	 <p>Push it upwards</p> <p>Release the screw</p>
		<p>2) Release 11 screws (5 at the front and 6 at both sides).</p>	
		<p>3) Remove the front panel. The display board is on the back.</p>	
		<p>4) Release 2 screws fixing the display PCB</p>	

		5) Unplug the wires	
5**	Remove the vertical swing motor	1) Remove the drain pan assembly	 Release the 2 screws
		2) Remove the air outlet grille assembly by screwing of 8 screws	  release 8 screws
		3) Release 2 screws fixing the swing motor to remove it	
6	Remove 2 horizontal swing motors (on both sides off the unit)	1) Remove the motor protective cover	 
		2) Screw off the 2 fixing screws to remove swing motor	 2 screws
7	Remove the evaporator assembly	1) Remove the 4 screws (2 on left side and 2 on right side) fixing the evaporator on both sides of the unit.	

2) Remove the evaporator



*Note: ** means there is no this part in some models.*

APPENDIX

APPENDIX TABLE OF CONTENTS

DESCRIPTION	NUMBER
Control Board Input/Output Values	A1
Temperature Sensor Values (Temperature vs. Resistance) for T1, T2, T3, T4	A2
Temperature Sensor Values (Temperature vs. Resistance) for T5	A3
Temperature Conversion	A4

A1

Table 18 – Control Board Input/Output Values

CONNECTOR	CONTROL BOARD INPUT or OUTPUT VALUE
CN 1	Live wire L1/Null line L2 Input Voltage: AC 230V
CN 2	Transformer interface Input AC 230V
CN3	Transformer interface Output AC12V
CN 25	Controls 24V signal interface (R/C) Input AC 24V
CN 7	Sensor interface Output 3V DC
CN 20	Network module interface Output 5V DC
CN 12	Vertical swing motor interface Output 12V DC
CN 13	horizontal swing motor interface Output 12V DC
CN 10	Display board interface Output 12V DC
CN 15	Signal interface(Y/O) Output 24V AC
CN 11	Water level detection switch Output 5V DC
CN 16	Motor interface Voltage: AC 230V

A2

Table 19 – Temperature Sensor Resistance Value Table for T1, T2, T3, T4

°C	°F	K Ohm	°C	°F	K Ohm	°C	°F	K Ohm	°C	°F	K Ohm
-20	-4	115.266	20	68	12.6431	60	140	2.35774	100	212	0.62973
-19	-2	108.146	21	70	12.0561	61	142	2.27249	101	214	0.61148
-18	0	101.517	22	72	11.5	62	144	2.19073	102	216	0.59386
-17	1	96.3423	23	73	10.9731	63	145	2.11241	103	217	0.57683
-16	3	89.5865	24	75	10.4736	64	147	2.03732	104	219	0.56038
-15	5	84.219	25	77	10	65	149	1.96532	105	221	0.54448
-14	7	79.311	26	79	9.55074	66	151	1.89627	106	223	0.52912
-13	9	74.536	27	81	9.12445	67	153	1.83003	107	225	0.51426
-12	10	70.1698	28	82	8.71983	68	154	1.76647	108	226	0.49989
-11	12	66.0898	29	84	8.33566	69	156	1.70547	109	228	0.486
-10	14	62.2756	30	86	7.97078	70	158	1.64691	110	230	0.47256
-9	16	58.7079	31	88	7.62411	71	160	1.59068	111	232	0.45957
-8	18	56.3694	32	90	7.29464	72	162	1.53668	112	234	0.44699
-7	19	52.2438	33	91	6.98142	73	163	1.48481	113	235	0.43482
-6	21	49.3161	34	93	6.68355	74	165	1.43498	114	237	0.42304
-5	23	46.5725	35	95	6.40021	75	167	1.38703	115	239	0.41164
-4	25	44	36	97	6.13059	76	169	1.34105	116	241	0.4006
-3	27	41.5878	37	99	5.87359	77	171	1.29078	117	243	0.38991
-2	28	39.8239	38	100	5.62961	78	172	1.25423	118	244	0.37956
-1	30	37.1988	39	102	5.39689	79	174	1.2133	119	246	0.36954
0	32	35.2024	40	104	5.17519	80	176	1.17393	120	248	0.35982
1	34	33.3269	41	106	4.96392	81	178	1.13604	121	250	0.35042
2	36	31.5635	42	108	4.76253	82	180	1.09958	122	252	0.3413
3	37	29.9058	43	109	4.5705	83	181	1.06448	123	253	0.33246
4	39	28.3459	44	111	4.38736	84	183	1.03069	124	255	0.3239
5	41	26.8778	45	113	4.21263	85	185	0.99815	125	257	0.31559
6	43	25.4954	46	115	4.04589	86	187	0.96681	126	259	0.30754
7	45	24.1932	47	117	3.88673	87	189	0.93662	127	261	0.29974
8	46	22.5662	48	118	3.73476	88	190	0.90753	128	262	0.29216
9	48	21.8094	49	120	3.58962	89	192	0.8795	129	264	0.28482
10	50	20.7184	50	122	3.45097	90	194	0.85248	130	266	0.2777
11	52	19.6891	51	124	3.31847	91	196	0.82643	131	268	0.27078
12	54	18.7177	52	126	3.19183	92	198	0.80132	132	270	0.26408
13	55	17.8005	53	127	3.07075	93	199	0.77709	133	271	0.25757
14	57	16.9341	54	129	2.95896	94	201	0.75373	134	273	0.25125
15	59	16.1156	55	131	2.84421	95	203	0.73119	135	275	0.24512
16	61	15.3418	56	133	2.73823	96	205	0.70944	136	277	0.23916
17	63	14.6181	57	135	2.63682	97	207	0.68844	137	279	0.23338
18	64	13.918	58	136	2.53973	98	208	0.66818	138	280	0.22776
19	66	13.2631	59	138	2.44677	99	210	0.64862	139	282	0.22231

Table 20 – Temperature Sensor Resistance Value Table for T5

°C	°F	K Ohm	°C	°F	K Ohm	°C	°F	K Ohm	°C	°F	K Ohm
-20	-4	542.7	20	68	68.66	60	140	13.59	100	212	3.702
-19	-2	511.9	21	70	65.62	61	142	13.11	101	214	3.595
-18	0	483	22	72	62.73	62	144	12.65	102	216	3.492
-17	1	455.9	23	73	59.98	63	145	12.21	103	217	3.392
-16	3	430.5	24	75	57.37	64	147	11.79	104	219	3.296
-15	5	406.7	25	77	54.89	65	149	11.38	105	221	3.203
-14	7	384.3	26	79	52.53	66	151	10.99	106	223	3.113
-13	9	363.3	27	81	50.28	67	153	10.61	107	225	3.025
-12	10	343.6	28	82	48.14	68	154	10.25	108	226	2.941
-11	12	325.1	29	84	46.11	69	156	9.902	109	228	2.86
-10	14	307.7	30	86	44.17	70	158	9.569	110	230	2.781
-9	16	291.3	31	88	42.33	71	160	9.248	111	232	2.704
-8	18	275.9	32	90	40.57	72	162	8.94	112	234	2.63
-7	19	261.4	33	91	38.89	73	163	8.643	113	235	2.559
-6	21	247.8	34	93	37.3	74	165	8.358	114	237	2.489
-5	23	234.9	35	95	35.78	75	167	8.084	115	239	2.422
-4	25	222.8	36	97	34.32	76	169	7.82	116	241	2.357
-3	27	211.4	37	99	32.94	77	171	7.566	117	243	2.294
-2	28	200.7	38	100	31.62	78	172	7.321	118	244	2.233
-1	30	190.5	39	102	30.36	79	174	7.086	119	246	2.174
0	32	180.9	40	104	29.15	80	176	6.859	120	248	2.117
1	34	171.9	41	106	28	81	178	6.641	121	250	2.061
2	36	163.3	42	108	26.9	82	180	6.43	122	252	2.007
3	37	155.2	43	109	25.86	83	181	6.228	123	253	1.955
4	39	147.6	44	111	24.85	84	183	6.033	124	255	1.905
5	41	140.4	45	113	23.89	85	185	5.844	125	257	1.856
6	43	133.5	46	115	22.89	86	187	5.663	126	259	1.808
7	45	127.1	47	117	22.1	87	189	5.488	127	261	1.762
8	46	121	48	118	21.26	88	190	5.32	128	262	1.717
9	48	115.2	49	120	20.46	89	192	5.157	129	264	1.674
10	50	109.8	50	122	19.69	90	194	5	130	266	1.632
11	52	104.6	51	124	18.96	91	196	4.849			
12	54	99.69	52	126	18.26	92	198	4.703			
13	55	95.05	53	127	17.58	93	199	4.562			
14	57	90.66	54	129	16.94	94	201	4.426			
15	59	86.49	55	131	16.32	95	203	4.294			
16	61	82.54	56	133	15.73	96	205	4.167			
17	63	78.79	57	135	15.16	97	207	4.045			
18	64	75.24	58	136	14.62	98	208	3.927			
19	66	71.86	59	138	14.09	99	210	3.812			

Display Panel

Function indicators on indoor unit display panel

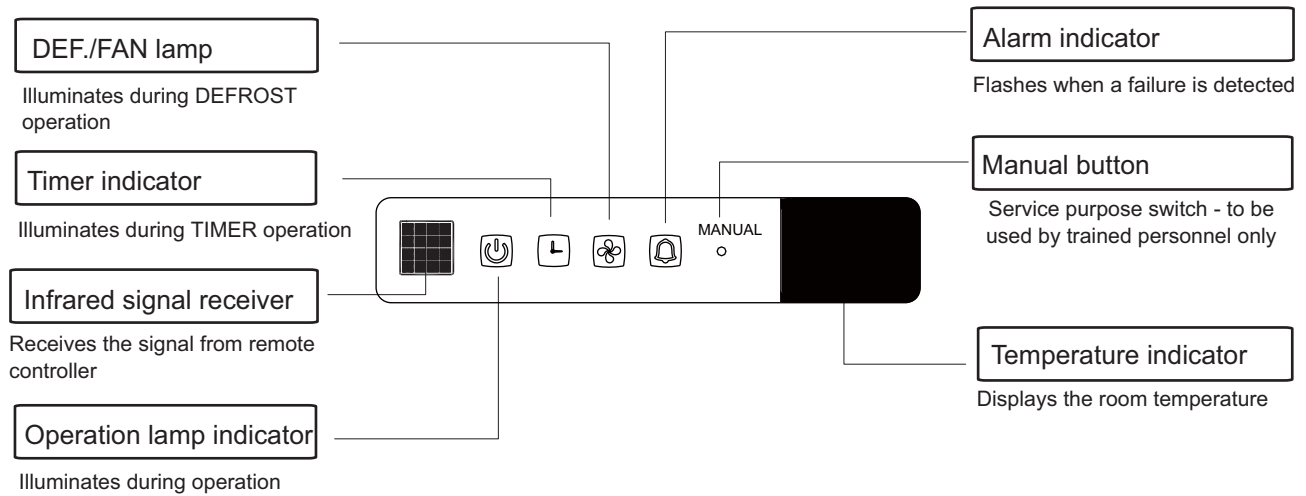


Fig. 23 Unit Display

A150250

Table 21 – Temperature Conversion

°C	°F	°C	°F	°C	°F	°C	°F	°C	°F
-5	23	21	69.8	51	123.8	82	179.6	113	235.4
-4	24.8	22	71.6	52	125.6	83	181.4	114	237.2
-3	26.6	23	73.4	53	127.4	84	183.2	115	239
-2	28.4	24	75.2	54	129.2	85	185	116	240.8
-1	30.2	25	77	55	131	86	186.8	117	242.6
0	32	25.5	77.9	56	132.8	87	188.6	118	244.4
0.5	32.9	26	78.8	57	134.6	88	190.4	119	246.2
1	33.8	27	80.6	58	136.4	89	192.2	120	248
1.5	34.7	28	82.4	59	138.2	90	194	121	249.8
2	35.6	29	84.2	60	140	91	195.8	122	251.6
2.5	36.5	30	86	61	141.8	92	197.6	123	253.4
3	37.4	31	87.8	62	143.6	93	199.4	124	255.2
3.5	38.3	32	89.6	63	145.4	94	201.2	125	257
4	39.2	33	91.4	64	147.2	95	203	126	258.8
4.5	40.1	34	93.2	65	149	96	204.8	127	260.6
5	41	35	95	66	150.8	97	206.6	128	262.4
6	42.8	36	96.8	67	152.6	98	208.4	129	264.2
7	44.6	37	98.6	68	154.4	99	210.2	130	266
8	46.4	38	100.4	69	156.2	100	212	131	267.8
9	48.2	39	102.2	70	158	101	213.8	132	269.6
10	50	40	104	71	159.8	102	215.6	133	271.4
11	51.8	41	105.8	72	161.6	103	217.4	134	273.2
12	53.6	42	107.6	73	163.4	104	219.2	135	275
13	55.4	43	109.4	74	165.2	105	221	136	276.8
14	57.2	44	111.2	75	167	106	222.8	137	278.6
15	59	45	113	76	168.8	107	224.6	138	280.4
16	60.8	46	114.8	77	170.6	108	226.4	139	282.2
17	62.6	47	116.6	78	172.4	109	228.2	140	284
18	64.4	48	118.4	79	174.2	110	230	141	285.8
19	66.2	49	120.2	80	176	111	231.8	142	287.6
20	68	50	122	81	177.8	112	233.6	143	289.4