

VOL. 22

# WELDING GUIDE

**WATSON**  
GLOVES  
Quality since 1918

**HEAVY  
METAL**

# WHAT GOES INTO OUR GLOVES?

## DESIGNS

**Gunn Cut** This durable design provides better wear and comfort, especially for heavier gloves. This is the standard construction for leather gloves, featuring the benefits of a single piece seamless back and the finer seams set further away from the working area of the palm.

**Clute Cut** This comfortable glove style keeps the palm free of stitching. The palm and all four fingers are cut from one piece of leather and on the back side, each finger is a separate piece of leather.

**Wing Thumb** The angled construction allows good flexibility with no seams on the palm side to obstruct work or cause fatigue.

**Straight Thumb** A glove thumb that normally lies straight with the index finger.

**Welted Seams** A thin piece of leather sewn into the seam to strengthen it and protect from sparks. Often a welt is used in the seam at the crotch of the thumb and the base of the fingers.

**Kevlar®** Kevlar® is five times stronger than steel, yet, it is lightweight, flexible and comfortable. It is resistant to chemicals, heat, flames, cuts and breaking. Kevlar® thread is used in many of the Watson glove styles.

**Gauntlet** A longer cuff to protect the forearms. Standard length is 5".

**Leather Gore** Triangular piece of leather added to gauntlet cuffs to accommodate covering clothing.

**Thumb Strap** Leather reinforcement added to the thumb crotch area of the glove to protect this critical wear area.

**Pulse Protector** Leather reinforcement added for protection to the inside wrist area of the glove.

**Back Patches** Additional leather piece sewn on back of gloves for added protection.

**Aluminized** A thin film of aluminum is bonded to the leather giving it a heat reflective quality.

## LININGS

**3M Thinsulate™** Designed by 3M, Thinsulate™ is regarded as state of the art technology in insulation. The fibres are fine, making them ideal for trapping insulating air and reflecting back the body's radiant heat. Thinsulate™ insulation provides more warmth with less bulk.

**Foam** Polyurethane foam core with a cotton fleece overlay, provides moderate quick drying and comfortable insulation.

**Fleece** A lightweight 100% cotton provides insulation and excellent dexterity.

**Full Sock** P-aramid cut resistant lining also provides heat resistance



# LEATHER



## Elkskin

Elkskin leather is highly resistant to heat, flames, and abrasion, all while offering exceptional comfort. It comes in thicker cuts, making it ideal to use to make gloves for Stick and MIG welding in high heat applications. Elkskin is chosen for its durability, comfort and dexterity. It effectively resists heat while remaining soft, avoiding the stiffness that can lead to discomfort.

### Key Features:

- Excellent heat resistance
- Naturally resistant to oils and moisture
- Maintains softness and flexibility even after exposure to high heat and moisture
- Most sought after leather for welding gloves
- Perfect for Stick and MIG welding applications



## Deerskin

Deerskin leather offers an incredibly comfortable fit and exceptional dexterity. Thick deerskin is effective at resisting high heat levels and has the advantage of molding to the shape of your hand over time, making it an excellent choice for gloves. Regarded as one of the best leathers for welding gloves where dexterity is crucial like Tig welding.

### Key Features:

- Excellent dexterity with a superior tactile feel
- Remains flexible and soft after exposure to moisture, without cracking or stiffening
- Ideal for TIG welding and applications where precision is essential



## Cowhide

Cowhide leather is renowned for its durability and resistance to heat and flames, making it suitable for high-temperature welding. It offers an excellent balance of strength, dexterity, abrasion resistance, and comfort. Many MIG welding gloves are crafted from top-grain cowhide or cowsplit leather. Cowhide is one of the most popular choices for welding gloves due to its versatility and range of grades and grains available.

### Key Features:

- Highly versatile with various grades and grains makes it popular for welding gloves
- Split cowhide leather provides exceptional heat resistance
- Ideal for Stick and MIG welding



## Goatskin

Goatskin leather is a top choice to use for TIG welding gloves because of the low heat application, as it can shrink under high heat conditions. It is known for its comfort and dexterous properties and perfect for welding applications that need high tactile sensitivity like providing the flexibility needed to easily pick up and feed filler metal rods.

### Key Features:

- Often referred to as nature's strongest leather
- High tensile strength and excellent strength-to-weight ratio
- Exceptional abrasion resistance
- Supple due to the natural lanolin produced by goats
- Provides high dexterity
- Ideal for TIG welding applications

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## Full-grain vs. split-grain

**Full-grain** The outer smooth surface of the hide. Provides excellent dexterity, abrasion resistance, and water and oil repellency.

**Split-grain** The internal side of the hide. Provides excellent durability and abrasion resistance but is generally weaker than full-grain. It does however have great resistance to heat and flame and is more economical.

# WELDING PROCESSES



## TIG

### LOWEST HEAT EMITTED

Tungsten Inert Gas (TIG) welding, also known as Gas Tungsten Arc Welding (GTAW), is an arc welding process that produces a weld with a non-consumable tungsten electrode. It requires a high level of detail and precision for beading. Gloves used in this application need great dexterity, are unlined as less heat is emitted and are often made from deer or goatskin leather.

### APPLICATIONS

The TIG welding technique is commonplace in many industries including: manufacturing, aerospace, bicycles, automobiles, and thin, delicate workpieces. It's especially ideal for nonferrous thin/lightweight metals and produces a clean, smooth weld. Suitable metals include: nickel alloys, copper, aluminum, stainless steel, alloy steel, and magnesium.

TIG welding is great for welding thinner metals (up to 5mm) because the process doesn't reach high temperatures and won't burn through like Stick will.

This welding technique produces a high-quality weld because it allows the welder greater control over the surface area. TIG is much slower since welders cannot move the weld pool and cannot supply filler rods as quickly as they can in MIG welding. Also, it requires a high level of detail, which can slow the process down.

## MIG

### MID TO HIGH HEAT EMITTED

Metal Inert Gas (MIG) welding is an arc welding process that uses a continuous solid wire electrode heated by an arc. The wire is fed through a welding gun. MIG workers operate with gloves used in this application need to be lined, with a back patch or cowhide leather to protect from mid-range heat.

### APPLICATIONS

The MIG welding technique is the most common. It's used for sheet metal welding, home improvement, automotive repair, and industrial vessels and steel structures, heavy construction, and pipelines.

MIG welding is great for welding various thick metals including carbon steel, and stainless steel.



## STICK

### HIGH HEAT EMITTED WITH SPARKS AND SPLATTER

Stick welding process that uses a flux coated electrode and fed into the weld pool from a welding gun with a trigger so welders have a bit of dexterity. They are often made from elk or cowhide leather and have additional features such as back patches and full sock liners to help protect from high heat and splatter.

Flux shielded arc welding, or stick welding, is a process where the arc is struck between an electrode flux coated metal rod and the work piece. Both the rod and the surface of the work piece melt to create a weld. Gloves used in this application need to be made from heavyweight elk or cowhide leather and have additional features such as back patches and full sock liners to help protect from high heat and sparks.

### APPLICATIONS

Stick welding is widely used in industrial industries. Applications include: shipbuilding, construction, manufacturing, oil/pipeline, structural welding, mining, and steel fabrication.

Stick welding applications are widespread as this welding technique is easy to learn and is used in many settings. Stick welding applications include: shipbuilding, construction, manufacturing, oil/pipeline, structural welding, mining, and steel fabrication.

Stick welding is widely used for standard repairs and manufacturing as it's a durable, cost-effective method for beginners and experienced welders. Stick welding is great for welding thicker metals and not advised for thin metals as it's so hot it will burn through.

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# HEAVY METAL



## 126 Pipeliner®

Heat treated split cowhide leather, clute cut design with straight thumb, leather reinforced thumb saddle and left hand back patch, stitched with Kevlar® thread, gauntlet style cuff with leather gore, unlined, made in Canada  
Size 8-13

MIG/STICK



### RATINGS I TECHNOLOGIES



## 263AW What the Buck

Split deerskin leather, clute cut design with straight thumb, leather reinforced thumb saddle, stitched with Kevlar® thread, gauntlet style cuff with leather gore, unlined, made in Canada  
Size 7-13

TIG



### RATINGS I TECHNOLOGIES



## 525 Buckweld

Split elk hide, clute cut design with straight thumb, leather reinforced thumb saddle and left hand back patch, stitched with Kevlar® thread, gauntlet style cuff with leather gore, unlined, made in Canada  
Size 8-14  
525CR - ANSI A5 cut resistant liner  
9525T - 3M Thinsulate™ C100 lining  
9525W - Wool lining  
9525 - Cotton fleece lining

TIG/MIG



### RATINGS I TECHNOLOGIES



## 525A Aluminized Welder

Split elk hide leather, heat protective aluminized cowhide back patch, clute cut design with straight thumb, leather reinforced thumb saddle, stitched with Kevlar® thread, gauntlet style cuff with leather gore, unlined, made in Canada  
Size 9-13

STICK



### RATINGS I TECHNOLOGIES



## 526AW Dr. Feel Good

Full-grain reverse elk hide leather, clute cut design with straight thumb, leather reinforced thumb saddle and left hand back patch, stitched with Kevlar® thread, gauntlet style cuff with leather gore, unlined, made in Canada  
Size 8-13

MIG



### RATINGS I TECHNOLOGIES



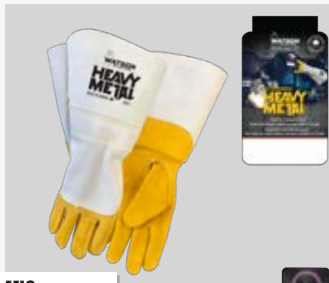
## 527 Steel Panther

Elk split leather palm and back, stitched with Kevlar® thread, fully wrapped leather index finger, vibration dampening gel padded palm, snug-fitting shirred elastic wrist with 4.5" gauntlet style cuff with leather gore, proudly made in our local Burnaby, BC factory  
Size S-XXL  
527CR - ANSI A5 cut resistant liner  
9527T - 3M Thinsulate™ C100 lining  
9527W - Wool lining

TIG/MIG



### RATINGS I TECHNOLOGIES



## 531 Iron Maiden

Durable elksplit leather back and palm, stitched with Kevlar®, elksplit leather inset thumb and pulse protector, cowsplit patch on back of hand for additional heat protection, 5 1/2" gauntlet style cuff with leather gore, snug-fitting shirred elastic wrist, proudly made in our local Burnaby, BC factory, made for a woman's hand  
Size S-M

MIG



### RATINGS I TECHNOLOGIES



## 533 Black Velvet

Durable elksplit leather back with full-grain reverse palm, stitched with Kevlar®, cotton fleece lined back of hand, left hand leather back patch and pulse protector, gauntlet style cuff with leather gore and snug-fitting shirred elastic wrist, proudly made in our local Burnaby, BC factory  
Size S-XXL  
533CR - ANSI A5 cut resistant liner/ANSI HEAT 2  
9533T - 3M Thinsulate™ C100 lining  
9533W - Wool lining

MIG/STICK



### RATINGS I TECHNOLOGIES



# HEAVY METAL



## 535 Buckweld

Split elk hide, One-finger mitt design with straight thumb, left hand back patch & thumb strap reinforcement, stitched with Kevlar® thread, gauntlet style cuff with leather gore, made in Canada  
Size 9-13

MIG



### RATINGS I TECHNOLOGIES



## 1034 Wopper

Lightweight split cowhide leather palm, split cowhide and cotton fleece lined back, gunn cut design with wing thumb, 1.5" leather band seam protector, welted seams, stitched with Kevlar® thread, gauntlet style cuff with leather gore, made in Canada  
Size 10-13  
1034T - 3M Thinsulate™ C100 lining

MIG/STICK



### RATINGS I TECHNOLOGIES



## 285 Buck-Tex

Split elk hide leather, gunn cut design with straight thumb, leather reinforced thumb saddle and left hand back patch, stitched with Kevlar® thread, gauntlet style cuff with leather gore, unlined, made in Canada  
Size 9-12  
*\*Special order only*

TIG/MIG



### RATINGS I TECHNOLOGIES



## 1034A Aluminized Welder

Split cowhide leather, heat protective aluminized cowhide back, cotton fleece lined back, gunn cut design with wing thumb, 1.5" aluminized band seam protector, welted seams, stitched with Kevlar® thread, gauntlet style cuff with leather gore, made in Canada  
Size 9-13  
*\*Special order only*  
1034AT - 3M Thinsulate™ C100 lining

STICK



### RATINGS I TECHNOLOGIES



## 1039 Meltdown

Elksplit leather back and palm stitched with Kevlar®, cotton fleece lined back of hand, green heat treated cow split leather palm patches and pulse protector, wing thumb, extended gauntlet style cuff with wool lining, proudly made in our local Burnaby, BC factory  
Size S-XXL  
1039CR Cutshield™ ANSI level A5

MIG/STICK



### RATINGS I TECHNOLOGIES



## 1039RTA Meltdown

Aluminized leather heat shield on back of hand and thumb, heat treated split cowhide leather palm stitched with Kevlar® thread, thick wool full sock lining, Wing thumb, 9" extended gauntlet cuff with heat resistant leather and Velcro® closure, proudly made in our local Burnaby, BC factory  
Size S-XXL

STICK



### RATINGS I TECHNOLOGIES



## 1039RT Meltdown

Heat treated split cowhide on palm, back & palm patch stitched with Kevlar®, Thick wool full sock lining, Wing thumb, 5 1/2" wide elksplit extended gauntlet style cuff with hook and loop closure, proudly made in our local Burnaby, BC factory  
Size S-XXL

MIG/STICK



### RATINGS I TECHNOLOGIES



## 2735 Mad Cow

Reversed-grain cowhide leather, clute cut design with straight thumb, back patch, leather reinforced thumb saddle and pulse protector, stitched with Kevlar® thread, gauntlet style cuff with leather gore, unlined  
Size M-XL

MIG



### RATINGS I TECHNOLOGIES



# HEAVY METAL



## 2752 Yellow Tail

Full-grain deerskin leather palm, split cowhide back, foam lined back, gunn cut design with wing thumb, reinforced welted seams, stitched with Kevlar® thread, gauntlet style cuff  
Size S–XL

TIG/MIG



RATINGS I  
TECHNOLOGIES



## 2753 Backhander

Reverse deerskin leather palm and back stitched with Kevlar® thread, clute cut design with straight thumb, cowsplit back patch on both hands and reinforced thumb saddle, 5.5" gauntlet style cuff with leather gore  
Size S–XXL

TIG/MIG



RATINGS I  
TECHNOLOGIES



## 2754 The Hacker

Split cowhide leather, cotton fleece lined palm, gunn cut design with wing thumb, gauntlet style cuff  
Size OS

TIG



RATINGS I  
TECHNOLOGIES



## 2755 Tigger

Split deerskin leather, clute cut design with straight thumb, leather reinforced thumb saddle and pulse protector, stitched with Kevlar® thread, gauntlet style cuff with leather gore, unlined  
Size S–XL

TIG



RATINGS I  
TECHNOLOGIES



## 2756 Pipeliner®

Split cowhide leather, cotton fleece lining, gunn cut design with wing thumb, reinforced welted seams, gauntlet style cuff  
Size OS

MIG/STICK



RATINGS I  
TECHNOLOGIES



## 2757 Fabulous Fabricator

Full-grain cowhide leather palm and index finger, cotton fleece lined palm, split cowhide back, stitched with Kevlar® thread, gunn cut design with wing thumb, pulse protector reinforcement, gauntlet style cuff  
Size S–XL

MIG



RATINGS I  
TECHNOLOGIES



## 2757W Fabulous Fabricator

Full-grain cowhide leather palm and index finger, cotton fleece lined palm, split cowhide back, stitched with Kevlar® thread, gunn cut design with wing thumb, pulse protector reinforcement, gauntlet style cuff, *made for a woman's hand*  
Size S–XL

MIG



RATINGS I  
TECHNOLOGIES



## 2758 Ram Tough

Full-grain goatskin leather palm, split cowhide back, gunn cut design with wing thumb, leather reinforced pulse protector, stitched with Kevlar® thread, gauntlet style cuff with leather gore, unlined  
Size M–XL

TIG



RATINGS I  
TECHNOLOGIES

# HEAVY METAL



## 2759 Blue Steel

Split cowhide leather, cotton fleece lining, gunn cut design with wing thumb, reinforced welted seams, gauntlet style cuff  
Size OS

MIG/STICK

HEAVY METAL

RATINGS I  
TECHNOLOGIES



## 2761 Cow Town

Premium split cowhide leather, full cotton fleece lining with foam lined back, gunn cut design with wing thumb, 1.5" leather band seam protector, reinforced welted seams, stitched with Kevlar® thread, gauntlet style cuff with leather gore  
Size S–XL

MIG/STICK

HEAVY METAL

RATINGS I  
TECHNOLOGIES



## 2775 Sexy Back

Full-grain cowhide leather, foam lined back, gunn cut design with straight thumb, leather reinforced thumb saddle and pulse protector, welted seams, gauntlet style cuff  
Size S–XL

MIG

HEAVY METAL

RATINGS I  
TECHNOLOGIES



## 2780 Thrasher

Split cowhide leather stitched with Kevlar®, Cutshield™ P-aramid/steel/polyester liner, full-grain leather index finger and inset thumb, gauntlet style cuff with shirred elastic wrist  
Size S–XXL

MIG/STICK

HEAVY METAL

RATINGS I  
TECHNOLOGIES



## 2782 Fired Up

Split cowhide leather stitched with Kevlar® thread, Cutshield™ P-aramid/steel/polyester liner, full-grain leather palm, inset thumb and fingertips, gauntlet style cuff with shirred elastic wrist, *made for a woman's hand*  
Size S–M

MIG/STICK

HEAVY METAL

RATINGS I  
TECHNOLOGIES



## 9238 Fire Brand

Split cowhide leather, cotton fleece lining, gunn cut design with wing thumb, reinforced welted seams, stitched with Kevlar® thread, gauntlet style cuff  
Size OS

MIG/STICK

HEAVY METAL

RATINGS I  
TECHNOLOGIES



## 9238W Fire Brand

Split cowhide leather, cotton fleece lining, gunn cut design with wing thumb, reinforced welted seams, stitched with Kevlar® thread, gauntlet style cuff, *made for a woman's hand*  
Size OS

MIG/STICK

HEAVY METAL

RATINGS I  
TECHNOLOGIES



## 9486T Winter Welding Series

3M Thinsulate™ C100 lining, full-grain cowhide leather, gunn cut design with straight thumb, pulse protector and thumb strap reinforcement, stitched with Kevlar® thread, gauntlet style cuff with leather gore, made in Canada  
Size 9–13

MIG

HEAVY METAL

RATINGS I  
TECHNOLOGIES





**WATSON**  
GLOVES  
since 1918

**WATSON**  
GLOVES  
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# A GUIDE TO CONDUCTIVE HEAT RESISTANCE

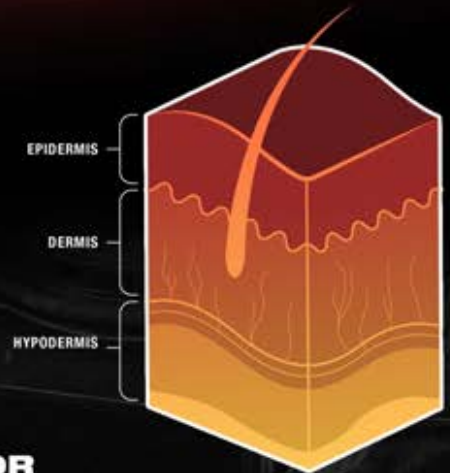
ANSI/ISEA 105-2016 is the North American classification and testing of hand protection for specific performance properties related to mechanical protection (cut, puncture, and abrasion resistance), chemical protection (permeation and degradation resistance), heat protection (ignition, heat degradation, and conductive heat resistance), vibration resistance, and dexterity.

ASTM F1060-08 is the test method used to test conductive heat resistance in gloves and PPE.

## LEVELS OF BURN

Workplace burns can happen if you're not wearing the right heat resistant gloves. Burns are categorized under three levels. The higher the numerical level, the worse the burn.

- 1<sup>st</sup> degree burn – this burn affects the outer layer of skin, the epidermis. Redness, swelling, and minor inflammation can occur
- 2<sup>nd</sup> degree burn – this burn affects the outer and middle layers of skin, the epidermis and dermis. Redness, swelling, and blistering can occur
- 3<sup>rd</sup> degree burn – this burn affects the deeper layers of skin. The skin can become blackened and charred, and it may become numb



## STANDARD TEST METHOD FOR THERMAL PROTECTIVE PERFORMANCE OF MATERIALS FOR PROTECTIVE CLOTHING FOR HOT SURFACE CONTACT

Conductive heat resistance testing measures the insulation provided by the glove when exposed to and in contact with a hot surface. The ASTM F1060-08 test measures the time it takes a person wearing PPE to develop a second-degree burn when exposed to a certain temperature. Three aspects are taken into consideration:

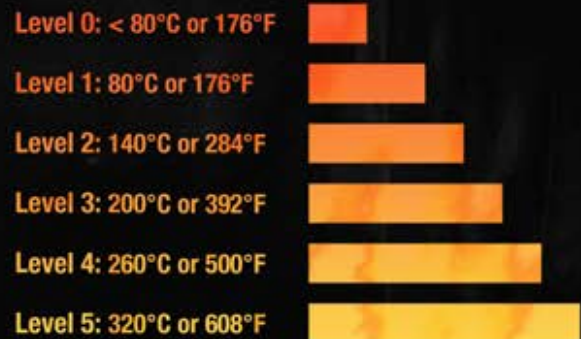
- Time to second-degree burn – the time it takes for a person wearing PPE to get second-degree burns when exposed to a given temperature
- Time to pain – the time it takes for a person wearing PPE to feel pain when exposed to a given temperature
- Alarm time – the amount of time between time to pain and time to second degree burn

The glove's conductive heat resistance is measured according to the levels listed below:

The levels are read as the highest contact temperature at which time to second-degree burn is at least 15 seconds and alarm time is at least 4 seconds. In other words, each level is the maximum temperature where you have at least 15 seconds before you get a second-degree burn and at least 4 seconds of warning for you to react to the pain and move away from the heat source.

For instance, a glove with a Level 2 rating can withstand up to 140°C/284°F for at least 15 seconds before you are injured by a second-degree burn and at least 4 seconds of warning time where you can move away from the heat and avoid any burns.

\* Note: Contact heat test is only performed on the palm – does not guarantee heat resistance on back of hand



## MARKING

The conductive heat resistant level is represented with an ANSI Shield with the appropriate rating (heat level 1-5). The following pictogram is shown on packaging and marketing material:



Products with ANSI Heat markings have been designed and tested under controlled laboratory conditions. Please ensure you are wearing the right glove for the job.

watsongloves.com

# GOATS




**9547 Van Goat**

3M Thinsulate™ C100 lining with an additional layer of microfleece, Cutshield™ P-aramid/polyester/steel liner, Dryhide™ water and oil resistant full-grain goatskin leather, drivers style with inset thumb, snug-fitting shirred elastic wrist, slip-on style cuff

Size XXS-XXL

**GRINDING**

**RATINGS I TECHNOLOGIES**

EN388 3X44F    ANSI/ISEA 105 A7 5 5




**9549 Van Goat**

3M Thinsulate™ C100 lining with an additional layer of microfleece, Cutshield™ P-aramid/polyester/steel liner, Dryhide™ water and oil resistant full-grain goatskin leather, classic gunn cut with wing thumb, welted seams and pulse protector, snug-fitting shirred elastic wrist, gauntlet style cuff with leather gore

Size M-XXL

**GRINDING**

**RATINGS I TECHNOLOGIES**

EN388 3X44F    ANSI/ISEA 105 A7 5 5




**547 Van Goat**

Cutshield™ P-aramid/polyester/glass liner, Dryhide™ water and oil resistant full-grain goatskin leather, drivers style with inset thumb, snug-fitting shirred elastic wrist, slip-on style cuff

Size XXS-XXL

**GRINDING**

**RATINGS I TECHNOLOGIES**

3    EN388 3X32F    ANSI/ISEA 105 A6 5 4

ARC FLASH ATPV=32CAL/CM<sup>2</sup>




**549 Van Goat**

Cutshield™ Para-aramid/steel/polyester liner, Dryhide™ water and oil resistant full-grain goatskin leather, gunn cut, wing thumb, pulse protector, gauntlet style cuff

Size M-XXL

**GRINDING**

**RATINGS I TECHNOLOGIES**

3    EN388 2X33F    ANSI/ISEA 105 A6 5 4

ARC FLASH ATPV=32CAL/CM<sup>2</sup>




**546G Scape Goat**

Hard-wearing full-grain goatskin leather offers exceptional strength and dexterity, classic gunn cut with inset thumb, gauntlet style cuff, snug-fitting shirred elastic wrist

Size S-XXL

**TIG**

**RATINGS I TECHNOLOGIES**

ANSI/ISEA 105 X 3    EN388 2X22




**9545G Scape Goat**

3M Recycled Thinsulate™ EC100 lining is made with 78% post consumer recycled materials, full-grain goatskin leather, gauntlet style cuff with leather gore, snug-fitting shirred elastic wrist

Size S-XXL

*\*0.6 - 500mL recycled plastic bottle is used to make one pair of gloves*

**TIG**

**RATINGS I TECHNOLOGIES**

ANSI/ISEA 105 X 4    EN388 3X32




# WATSON WELDING CHART

PRODUCT #	NAME	LEATHER TYPE	ADDITIONAL FEATURES*	LI
126	PIPELINER	HEAT TREATED SPLIT COWHIDE	LEFT HAND BACK PATCH, CLUTE CUT	-
263AW	WHAT THE BUCK	SPLIT DEERSKIN LEATHER	CLUTE CUT	-
525	BUCKWELD	SPLIT ELKHIDE LEATHER	LEFT HAND BACK PATCH, CLUTE CUT	-
525A	BUCKWELD	SPLIT ELKHIDE LEATHER	ALUMINIZED BACK, CLUTE CUT	-
526AW	DR. FEEL GOOD	REVERSE ELKHIDE	LEFT HAND BACK PATCH, CLUTE CUT	-
527	STEEL PANTHER	ELK SPLIT LEATHER	VIBRATION GEL PALM	-
531	♀ IRON MAIDEN	ELKSPLIT LEATHER	BACK PATCH, WOMANS	-
533	BLACK VELVET	ELKSPLIT LEATHER, FULL GRAIN REVERSE PALM	BACK PATCH	CO
535	BUCKWELD	SPLIT ELKHIDE LEATHER	1 FINGER, LEFT HAND BACK PATCH	-
285	BUCKTEX	SPLIT ELKHIDE LEATHER	LEFT HAND BACK PATCH	-
1034	WOPPER	SPLIT COWHIDE LEATHER	-	CO
1034A	WOPPER	SPLIT COWHIDE LEATHER	ALUMINIZED BACK	CO
1039	WELTDOWN	ELKSPLIT LEATHER	HEAT TREATED COWSPLIT	CO
1039RTA	MELTDOWN VELCRO	HEAT TREATED SPLIT COWHIDE	ALUMINIZED BACK	WO
1039RT	MELTDOWN VELCRO	HEAT TREATED SPLIT COWHIDE	-	WO
2735	MAD COW	REVERSE COWHIDE	CLUTE CUT, BACK PATCH	BA
2752	YELLOW TAIL	FULL GRAIN DEERSKIN PALM, SPLIT COWHIDE BACK	CLUTE CUT	FO
2753	BACK HANDER	REVERSE DEERSKIN LEATHER PALM AND BACK	BACK PATCH ON BOTH HANDS	-
2754	THE HACKER	SPLIT COWHIDE LEATHER	-	TH
2755	TIGGER	SPLIT DEERSKIN LEATHER	CLUTE CUT	-
2756	PIPELINER	SPLIT COWHIDE LEATHER	-	CO
2757	FABULOUS FABRICATOR	FULL GRAIN COWHIDE PALM, SPLIT COWHIDE BACK	FULL GRAIN LEATHER INDEX FINGER	CO
2757W	♀ FABULOUS FABRICATOR	FULL GRAIN COWHIDE PALM, SPLIT COWHIDE BACK	WOMANS	CO
2758	RAM TOUGH	FULL GRAIN GOATSKIN PALM, SPLIT COWHIDE BACK	-	-
2759	BLUE STEEL	SPLIT COWHIDE LEATHER	-	CO
2761	COWTOWN	SPLIT COWHIDE LEATHER	-	CO
2775	SEXY BACK	FULL GRAIN COWHIDE LEATHER	PALM PATCH	FO
2780	THRASHER	SPLIT COWHIDE LEATHER	FULL- GRAIN INDEX FINGER - REINFORCEMENT	AR
2782	♀ FIRED UP	SPLIT COWHIDE LEATHER BACK, FULL GRAIN COWHIDE PALM AND FINGERTIPS	WOMANS	AR
9238	FIRE BRAND	SPLIT COWHIDE LEATHER	-	CO
9238W	♀ FIRE BRAND	SPLIT COWHIDE LEATHER	WOMANS	CO
9486T	WINTER WELDING	FULL GRAIN COWHIDE LEATHER	-	-
1034T	WOPPER	SPLIT COWHIDE LEATHER	-	TH
527CR	STEEL PANTHER	ELK SPLIT LEATHER	-	CU
9527T	STEEL PANTHER	ELK SPLIT LEATHER	-	WI
9527W	STEEL PANTHER	ELK SPLIT LEATHER	-	WI
9525T	BUCKWELD	SPLIT ELKHIDE LEATHER	BACK PATCH	WI
9525W	BUCKWELD	SPLIT ELKHIDE LEATHER	BACK PATCH	WI
9525	BUCKWELD	SPLIT ELKHIDE LEATHER	BACK PATCH	WI
533CR	BLACK VELVET	SPLIT ELKHIDE LEATHER	BACK PATCH	AR
9533T	BLACK VELVET	SPLIT ELKHIDE LEATHER	BACK PATCH	WI
9533W	BLACK VELVET	SPLIT ELKHIDE LEATHER	BACK PATCH	WI
525CR	BUCKWELD	SPLIT ELKHIDE LEATHER	BACK PATCH	AR
546G	SCAPE GOAT	GOATSKIN LEATHER	-	-

## TOP SELLERS

	TIG WELDING (HIGH DEXTERITY, LOWER HEAT)	MIG WELDING (SOME DEXTERITY, MED TO HIGH HEAT)	STICK/ARC WELDING (HIGH HEAT, LOWER DEXTERITY)
GOOD	546G	2757, 2757W	2756, 2758
BETTER	2758	2753, 2780, 2782	2761, 9238, 9238W
BEST	2755, 2752	525, 533, 531 (CANADIAN MADE)	1034, 1039 (CANADIAN MADE)

NEEDED FOR ADDED HEAT PROTECTION**	TIG	MIG	STICK	ANSI/ ISEA 105 HEAT RATING	ANSI/ ISEA 105 CUT LEVEL	ANSI/ ISEA 105 PUNCTURE LEVEL
	-	-	-	-	-	-
	-	-	-	1	-	-
	-	-	-	2	-	5
	-	-	-	-	-	-
	-	-	-	2	-	-
	-	-	-	-	-	-
	-	-	-	-	-	-
TTON FLEECE LINED BACK	-	-	-	1	-	4
	-	-	-	-	-	-
	-	-	-	-	-	-
TTON FLEECE LINED BACK	-	-	-	-	-	-
TTON FLEECE LINED BACK	-	-	-	-	-	-
TTON FLEECE LINED BACK	-	-	-	4	-	5
WOL FLEECE LINED FULL SOCK	-	-	-	4	-	-
WOL FLEECE LINED FULL SOCK	-	-	-	4	-	-
CK PATCH	-	-	-	2	-	-
AM LINED BACK	-	-	-	-	-	-
	-	-	-	2	-	-
IN COTTON FLEECE LINED PALM	-	-	-	-	-	-
	-	-	-	2	-	-
TTON FLEECE FULL SOCK LINING	-	-	-	-	-	5
TTON FLEECE LINED PALM	-	-	-	2	-	3
TTON FLEECE LINED PALM	-	-	-	2	-	3
	-	-	-	-	-	-
TTON FLEECE FULL SOCK LINING	-	-	-	-	-	-
TTON FLEECE FULL SOCK LINING, FOAM BACK	-	-	-	2	-	-
AM LINED BACK	-	-	-	-	-	-
AMID CUT RESISTANT LINER	-	-	-	2	A5	5
AMID CUT RESISTANT LINER	-	-	-	-	A5	3
TTON FLEECE FULL SOCK LINING	-	-	-	2	-	5
TTON FLEECE FULL SOCK LINING	-	-	-	2	-	5
	-	-	-	-	-	-
INSULATE LINING	-	-	-	-	-	-
T RESISTANT LINER, GEL PALM	-	-	-	-	A5	-
WINTER THINSULATE, GEL PALM	-	-	-	-	-	-
WINTER WOOL LINING, GEL PALM	-	-	-	-	-	-
WINTER THINSULATE LINING	-	-	-	-	-	-
WINTER WOOL LINING	-	-	-	-	-	-
WINTER COTTON LINING	-	-	-	-	-	-
AMID CUT RESISTANT LINER	-	-	-	2	A5	2
WINTER THINSULATE LINING	-	-	-	-	-	-
WINTER WOOL LINING	-	-	-	-	-	-
AMID CUT RESISTANT LINER	-	-	-	-	A5	-
	-	-	-	-	-	3

\*BACK PATCH IMPORTANT FOR STICK AND MIG  
 \*\*NOT NEEDED FOR TIG

Some gloves can be used for more than one welding technique as illustrated in colour coding above. Products with ANSI/ ISEA markings have been designed and tested under controlled laboratory conditions and gloves categorized under TIG/MIG/STICK are suggestions. Please ensure you are wearing the correct glove for the job and reach out to your Hand Protection Specialist for more information.



# OUR STORY

## Watson in a Nutshell

With a century of experience, Watson Gloves is North America's single source for hand protection at work, at home, at play. Our team of glove specialists gets tremendous satisfaction from working with our customers to find the perfect hand protection for just about any task imaginable. Whether we source our gloves from the world's finest manufacturers, or hand-craft them in our local factory, every pair of gloves we sell has been selected for top-of-the-line materials, design and craftsmanship. Try on a pair of Watson gloves. Your hands will thank you!

## 2 Man Show to International Operation

In April 1918, John Watson and Wayne Stanley started a small business selling hand-crafted gloves to Vancouver's dock workers. Today, over 100 years later, Watson Gloves has grown across North America. We are among the country's leaders of distributing hand protection; offering the widest range of quality gloves for work, home and play.

How did we get here? We have stayed true to our founders' belief that quality materials and above-and-beyond customer service go hand-in-glove. We still make gloves. In fact, our artisans – with an average 20 years' experience – put the same level of dedication and craftsmanship into every pair of gloves we make, as did our founders.

Perhaps more importantly, we have expanded our horizons to keep up with our customers' changing needs. Our talented buyers travel the world over in search of the most innovative materials and designs so that we can offer the best gloves for any task: at work, at home, at play. From bustling cities to remote corners of our country and countries across the Atlantic, our team of sales reps and efficient distribution system make it easy to protect the hands of our customers.

At Watson Gloves, we do one thing, and we do it extremely well: we are the glove experts. Mr. Watson and Mr. Stanley would be proud to know that, even as we continue to grow, we continue to earn our reputation as Canada's single source for hand protection.

## Our Commitment

At Watson Gloves, quality materials and above-and-beyond customer service go hand-in-glove. You can count on Watson for:

**Quality** Every pair of gloves we sell has been hand-selected for top-of-the-line materials, design, and craftsmanship.

**Service with a Smile** Our experienced team of specialists is committed to our customers' complete satisfaction with each and every pair of Watson gloves purchased.

**Innovation** We commit to staying one step ahead of our customers; anticipating their needs and bringing the most advanced gloves for just about any job imaginable.

## Contact Us

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